

GB . V4

O VER VIEW

NA non-adhesive SA strongly adhesive FR flame-retardant version available on request PR digital printing possible PR+ digital/screen printing possible PR+* digital/screen printing possible Prior to printing a corona or plasma treatment has to be carried out. By request available in pre-treated version. ---wet room suitability limited suitability for wet rooms ARabrasion-resistant AR+ scratch-resistant + ▼ entire panel length not shown in image 123

reference numbers for the original samples in the catalog "INSPIRATIONS"

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Here we could tell you about ...

- our over 30 years of experience that helped us becoming the market leader
- our wide product portfolio with more than 300 storing designs
- our short delivery time and just-in-time projects
- our high standards in quality and processing.

Or as we, as a design sheet manufacturer in green Upper Austria, focus on lastingness using 100% PVC-free material. However, this is what you assume anyway, and from our point of view - rightly!

The SIBU designer team gets inspired by fashion, architecture, furniture, automotives and sport, perceives trends and works out concepts for individual demands.

Precise. Innovative. Stylish.

If you also believe in these values, we should become acquainted!



LL CORD **Stony Ground**



LL CORD **Dove Tale**



LL CORD **Charcoal Light**



LL ROMBO 12 **Bianco matt**



LL ROMBO 12 Creme



LL ROMBO 12 **Nero matt**



LL ROMBO 85 **Bianco matt**



LL ROMBO 85 Creme



LL ROMBO 85 Mocca matt



LL ROMBO 85 Nero matt



CR CRISTAL ROMBO 85 Bianco ROMBO 85 Nero Bianco matt matt/Silver



CR CRISTAL matt/Silver



LL ROMBO 40



LL ROMBO 40 Creme



LL ROMBO 40 Mocca matt



LL ROMBO 40 Nero matt



LL ROMBO 40 **Antigua Gold**



LL ROMBO 40 Oxy Terra



LL QUADRO **Bianco matt**



LL QUADRO Creme



LL QUADRO Nero matt



LL QUADRO Argento



LL QUADRO **Luxury Bronze**



LL White



LL Creme



LL Dark Brown





LL Black



LL Wimborne White



LL Light Oyster



LL Stony Ground



LL Dove Tale



LL Charcoal Light



LL Charcoal Dark



LL London Clay



LL LEGUAN Silver



Gold

LL LEGUAN

Copper



Nero





LL LEGUAN

LL LEGUAN

Blue

SHOWCASE

LEATHER-LINE



LL LOUNGE Bianco matt



LL LOUNGE



LL LOUNGE Mocca matt



LL LOUNGE Nero matt



LL COLLAGE Nero matt



LL COLLAGE



LL OXY Steel



LL ANTIGUA Gold



LL FLORAL Platin



LL FLORAL Oro



LL FLORAL Vintage Silver/ Silver



LL FLORAL White/Silver



LL FLORAL White/Gold matt



LL FLORAL Black/Silver matt



LL FLORAL White



LL IMPERIAL White/Gold



LL Vintage Silver



LL PEARL RAY Gold



LL PERSIAN Gold



LL PERSIAN Metallic



LL LACE Black/ Platin



LL REGGAE



LL PELO Marabu

SIBUGLAS



SG MARBLE Brown AR+



SG MARBLE Alpine AR+



SG MARBLE Black AR+



SG MARBLE White AR+



SG MARBLE Grey AR+



SG MARBLE Emperador AR+



SG LUXURY Gold AR+



SG LUXURY Bronze AR+



SG LACE White/ Vintage Brown AR+



SG Old Platin AR+



SG COCKTAIL
Opal AR+



SG Vintage Silver AR+



SG Vintage Copper AR+



SG ANTIGUA Gold AR+



SG LEGUAN Bianco met AR+



SG LEGUAN Silver AR+



SG LEGUAN Gold AR+



SG LEGUAN Copper AR+



SG LEGUAN Blue AR+



SG Ice White AR+



SG Bianco AR+



SG Magnolia AR+



SG Malaga AR+



SG Mocca AR+



SG Nero AR+



suitable balancing sheet

WOODLINE



WL Maple Alpine



WL Maple Alpine/Grey brushed 8L



WL Nutwood



WL Nutwood/ Grey brushed 8L



WL Nutwood Country



WL Nutwood Country/Grey brushed 8L



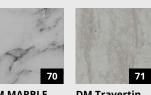
WL Wenge Wood



WL OAK TREE Light

DECO-LINE







DM CERAMIC

Grey

66



DM CERAMIC

Brown/Grey



DM CEMENT

Light



DM CEMENT

Light/Grey brushed 8L



Bronze

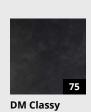










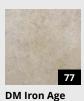


Black AR



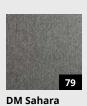






AR



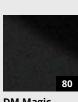




DM Magic

White AR









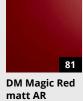








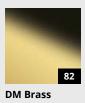
White matt AR



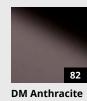










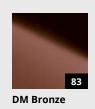


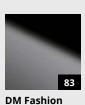


DM Silver/ DM White Champagne



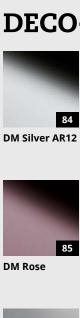






Grey

DECO-LINE

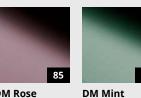




























Red



DM Silver matt metallic AR

DM Brass matt metallic AR

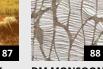
DM Bronze matt metallic AR

DM Brown matt metallic AR

DM Fashion Grey matt metallic AR

DM Anthracite matt metallic AR











DM FLEUR Silver/Brown

















DM Silver brushed matt AR

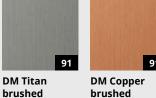
90

DM Brass brushed matt AR

DM Gold brushed matt







92 **DM Silver PF**





met touch 1







Bronze









met touch 1

Silver

DM LUXURY Gold

DM Vintage Copper



Silver

DM Hollywood



DM Galaxy Silver

MULTISTYLE



MS Silver 3x3 flex. Classic



MS Anthracite 3x3 flex. Classic



MS Gold 3x3 flex. Classic



MS Brown 3x3 flex. Classic



MS Silver 3x6 flex. Classic



MS Gold 3x6 flex. Classic



MS Hollywood 5x5 flex. Classic flex. Classic



MS Silver 5x5



MS Anthracite 5x5 flex. Classic



MS Gold 5x5 flex. Classic



MS Fashion Grey 5x5 flex. Classic



MS Galaxy Silver 5x5 flex. Classic



MS Magic White 5x5 flex. Classic



MS Magic Red 5x5 flex. Classic



MS Magic Black 5x5 flex. Classic



MS Silver 10x10 flex. Classic



MS Gold 10x10 flex. Classic



MS Anthracite 10x10 flex. Classic



MS Iceblue 10x10 flex. Classic



MS Silver 20x20 flex. Classic



MS Gold 20x20 flex. Classic



MSC DIAGONAL Silver 15x15 flex. Classic



MSC RHOMBUS Silver 15x15 flex. Classic



MSC RHOMBUS Silver 30/3x30/3 flex. Classic



MSC Silver 30x30 flex. Classic



MSC Silver 10x10 flex. Classic

STRUCTURE-LINE



SL CRASHED Old Platin



SL CRASHED **Mirror Silver**



SL ART Old Platin



SL ART Iron Age



SL ART Golden Age



Iron Age



SL PIANO Golden Age



SL RIGATO Silver brushed matt AR



SL RIGATO Silent Gold



SL LINEA 104x62 Silent Gold



SL LINEA 104x62 Old Platin



SL IMPACT Vintage Silver



SL IMPACT Antique Bronze



SL RIVET Vintage Silver



SL DAKOTA Metal



SL DAKOTA Smoke



SL DAKOTA Copper



SL RAW Vintage Copper



SL LAVA Copper



SL LAVA Grey



SL RACE Silver



SL RACE Vintage Silver/ Bronze



SL RACE Vintage Copper/ Silver



SL MOTION ONE Anthracite AR



SL MOTION ONE SL MOTION TWO **Pearl White PF**



Grey brushed matt AR



SL CROCO Silver PF met/ Silver



SL CROCO Smoke PF met/ Silver



SL WAVE Silver



SL STEP 5 Silver PF met



SL SQUARE 3 HGS

ACRYLIC-LINE



AC MOTION ONE White



AC MOTION ONE Black



AC TOUCH White



AC TOUCH Black



AC MOTION TWO White



AC MOTION TWO Black

TRANSLUCENT-LINE



TL LINEA 104x62 Old Platin



TL LINEA 104x62 Silent Gold

PUNCH-LINE / 3D



PL 3D Q-10-30 Old Platin/ Silver



PL 3D H-10-30 Pearl White PF/Gold



PL 3D ROSES Pearl White PF/ Gold



PL 3D ROSES Silver PF met/ Silver



PL 3D Q 10-40-40 Silver PF met/ Silver



PL 3D Q 10-40-40 PL 3D Smoke PF met Black touch 1/Silver matt Silver



PL 3D Q 5-15-15 Black touch 1/ t Silver

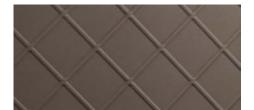


PL Q 5-15-15 Silver PF met





LL CORD Stony Ground 2600 x 1000 / **NA** 19542 / **SA** 19545



LL CORD Dove Tale 2600 x 1000 / **NA** 19532 / **SA** 19544



LL CORD Charcoal Light 2600 x 1000 / **NA** 19543 / **SA** 19546



2600 x 1000



LL CORD

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	2	2,13
Max. relief height mm	3,2	3,33
Temperature stability	up to 60 °C	
Wet room suitability		
Rolled packable	✓	~

Processing

	NA	SA
Cutting, punching	/	~
Drilling	✓	~
Sawing	1	_
Laser cutting	1	~
Hot bending	1	_
PVA compressible	1	_
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	_	_
Further thicknesses	_	_
Cuttings	~	~
Magnetic from 3 sheets	•	/
PVA pre-treatment	~	_

Accessories

SIBUKLE	Spatula A2
Profile groups	3/5

Special colors





LL ROMBO 12 Bianco matt 2600 x 1000 / **NA** 16418 / **SA** 16419



LL ROMBO 12 Creme 2600 x 1000 / **NA** 15653 / **SA** 15657



LL ROMBO 12 Nero matt 2600 x 1000 / **NA** 15654 / **SA** 15658

LL ROMBO 12

Product characteristics

	NA	SA
Base material	HIPS, P	E-foam
Surface material	PU-le	ather
Material thickness mm	2,8	3,04
Max. relief height mm	4,0	4,24
Temperature stability	up to 60 °C	
Wet room suitability		
Rolled packable *	1	~

^{*} Design sheets to be rolled with the decor side outwardly (both – NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Extra equipment

	NA	SA
Special formats	_	_
Further thicknesses	_	_
Cuttings	1	~
Magnetic	-	_
PVA pre-treatment	_	_

Processing

Cutting, punching	✓	✓
Drilling	/	✓
Laser cutting	/	✓
Hot bending	_	_
PVA compressible	_	_
Smallest bending radius	300 mm	300 mm

Accessories

SIBUKLE	Spatula A2
Profile groups	4/5

Special colors





LL ROMBO 85 Bianco matt 2600 x 1000 / **NA** 15026 / **SA** 15042



LL ROMBO 85 Creme 2600 x 1000 / **NA** 13852 / **SA** 13867

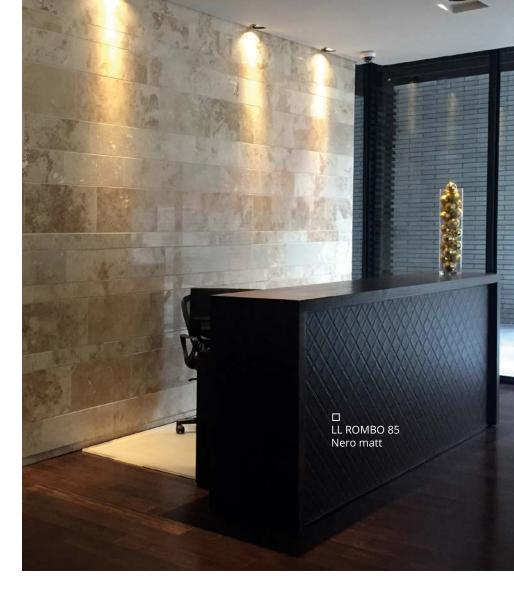


LL ROMBO 85 Mocca matt 2600 x 1000 / **NA** 15021 / **SA** 15037



LL ROMBO 85 Nero matt 2600 x 1000 / **NA** 15015 / **SA** 15030





LEATHER-LINE

LL ROMBO 85

Product characteristics

	NA	SA
Base material	HIPS, PE-foam	
Surface material	PU-leather	
Material thickness mm	3,8	4,04
Max. relief height mm	5,0	5,24
Temperature stability	up to 60 °C	
Wet room suitability		
Rolled packable *	~	~

Design sheets to be rolled with the decor side outwardly (both – NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Extra equipment

	NA	SA
Special formats	_	_
Further thicknesses	_	_
Cuttings	~	~
Magnetic	-	_
PVA pre-treatment	_	_

Processing

	NA	SA
Cutting, punching	/	✓
Drilling	/	/
Laser cutting	/	✓
Hot bending	_	_
PVA compressible	_	_
Smallest bending radius	300 mm	300 mm

Accessories

SIBUKLE	Spatula A2
Profile groups	4/5

Special colors







CR CRISTAL ROMBO 85 Bianco matt/Silver 2600 × 1000 / **SA** 15044



CR CRISTAL ROMBO 85 Nero matt/Silver 2600×1000 / SA 15034

CR CRISTAL ROMBO 85

Product characteristics

	SA
Base material	HIPS, PE-foam
Surface material	PU-leather, crystal: PMMA
Material thickness mm	4,04
Max. relief height mm	5,24
Temperature stability	up to 60 °C
Wet room suitability	
Rolled packable *	✓

Design sheets to be rolled with the decor side outwardly (both – NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Extra equipment

	SA
Special formats	_
Further thicknesses	_
Cuttings	✓
Magnetic	_
PVA pre-treatment	_

Processing

	SA
Cutting, punching	~
Drilling	\
Laser cutting	~
Hot bending	_
PVA compressible	_
Smallest bending radius	300 mm

Accessories

SIBUKLE	Spatula A2
Profile groups	4/5

Special colors





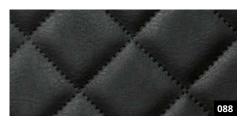
LL ROMBO 40 Bianco matt 2600 x 1000 / **NA** 15025 / **SA** 15041



LL ROMBO 40 Creme 2600 x 1000 / **NA** 13848 / **SA** 13863



LL ROMBO 40 Mocca matt 2600 x 1000 / **NA** 15020 / **SA** 15036



LL ROMBO 40 Nero matt 2600 x 1000 / **NA** 15014 / **SA** 15029







LEATHER-LINE

LL ROMBO 40

Product characteristics

	NA	SA
Base material	HIPS, PE-foam	
Surface material	PU-leather	
Material thickness mm	3,8	4,04
Max. relief height mm	5,0	5,24
Temperature stability	up to 60 °C	
Wet room suitability		
Rolled packable *	~	~

Design sheets to be rolled with the decor side outwardly (both – NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Extra equipment

	NA	SA
Special formats	_	1
Further thicknesses	_	_
Cuttings	✓	~
Magnetic	_	
PVA pre-treatment	_	_

Processing

	NA	SA
Cutting, punching	/	~
Drilling	/	~
Laser cutting	/	~
Hot bending	_	_
PVA compressible	_	_
Smallest bending radius	300 mm	300 mm

Accessories

SIBUKLE	Spatula A2
Profile groups	4/5

Special colors





LL ROMBO 40 Antigua Gold 2600 x 1000 / **NA** 17829 / **SA** 17849



LL ROMBO 40 Oxy Terra 2600 x 1000 / **NA** 17830 / **SA** 17850

LL ROMBO 40

Product characteristics

NA	SA
HIPS, PE-foam	
PU-leather	
3,8	4,04
5,0	5,24
up to 60 °C	
~	~
	PU-le 3,8 5,0

Design sheets to be rolled with the decor side outwardly (both – NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Extra equipment

	NA	SA
Special formats	_	_
Further thicknesses	_	_
Cuttings	✓	~
Magnetic	_	
PVA pre-treatment	_	_

Processing

	NA	SA
Cutting, punching	✓	/
Drilling	/	\
Laser cutting	✓	<
Hot bending	_	_
PVA compressible	_	_
Smallest bending radius	300 mm	300 mm

Accessories

SIBUKLE	Spatula A2
Profile groups	4/5

Special colors

On request



2600 x 1000



LL QUADRO Bianco matt 2600 x 1000 / **NA** 16420 / **SA** 15175



LL QUADRO Creme 2600 x 1000 / **NA** 14273 / **SA** 14277



LL QUADRO Nero matt 2600 x 1000 / **NA** 15017 / **SA** 15032







LEATHER-LINE

LL QUADRO

Product characteristics

	NA	SA
Base material	HIPS, PE-foam	
Surface material	PU-leather	
Material thickness mm	2,8	3,04
Max. relief height mm	4,8	5,04
Temperature stability	up to 60 °C	
Wet room suitability		
Rolled packable *	✓	~

Design sheets to be rolled with the decor side outwardly (both – NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Extra equipment

	NA	SA
Special formats	_	_
Further thicknesses	_	_
Cuttings	~	~
Magnetic	-	_
PVA pre-treatment	_	_

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	/	/
Laser cutting	/	✓
Hot bending	_	_
PVA compressible	_	_
Smallest bending radius	300 mm	300 mm

Accessories

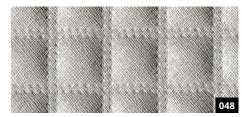
SIBUKLE	Spatula A2
Profile groups	4/5

Special colors





LL QUADRO Luxury Bronze 2600 x 1000 / **NA** 17831 / **SA** 17851



LL QUADRO Argento 2600 x 1000 / **NA** 16421 / **SA** 16422

LL QUADRO

Product characteristics

NA	SA
HIPS, PE-foam	
PU-leather	
2,8	3,04
4,8	5,04
up to 60 °C	
~	~
	HIPS, P PU-le 2,8 4,8

Design sheets to be rolled with the decor side outwardly (both – NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Extra equipment

	NA	SA
Special formats	_	_
Further thicknesses	_	_
Cuttings	~	~
Magnetic	-	_
PVA pre-treatment	_	_

Processing

	NA	SA
Cutting, punching	✓	/
Drilling	/	\
Laser cutting	✓	<
Hot bending	_	_
PVA compressible	_	_
Smallest bending radius	300 mm	300 mm

Accessories

SIBUKLE	Spatula A2
Profile groups	4/5

Special colors

On request



19/SIBU | DESIGN



LL White 2600 x 1000 / 2,1 mm / **NA** 13451 / **SA** 13467



LL Creme 2600 x 1000 / 2,1 mm / **NA** 13450 / **SA** 13468



LL Dark Brown 2600 x 1000 / 2,1 mm / **NA** 12935 / **SA** 12978



LL Black 2600 x 1000 / 2 mm / **NA** 12887 / **SA** 12897



LEATHER-LINE

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	2,0 / 2,1	2,13 / 2,23
Temperature stability	up to 60 °C	
Wet room suitability		
Rolled packable	~	~

Extra equipment

	NA	SA
Special formats	~	✓
Maximum length mm	3000	3000
Maximum width mm	1270	1220
Further thicknesses	~	✓
Cuttings	~	1
Magnetic from 3 sheets		/
PVA pre-treatment	✓	_

Processing

	NA	SA
Cutting, punching	/	✓
Drilling	/	/
Sawing	/	_
Laser cutting	/	✓
Hot bending	/	_
PVA compressible	✓	_
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	2/3/5

Special colors







LL Charcoal Dark 2600 x 1000 / **NA** 19299 / **SA** 19302



LL Charcoal Light 2600 x 1000 / NA 19298 / SA 19301



LL Dove Tale 2600 x 1000 / NA 19013 / SA 19024



LL Light Oyster 2600 x 1000 / **NA** 19015 / **SA** 19026



LL London Clay 2600 x 1000 / NA 19014 / SA 19025



LL Stony Ground 2600 x 1000 / **NA** 19012 / **SA** 19023



LL Wimborne White 2600 x 1000 / NA 19300 / SA 19303

LEATHER-LINE

Product characteristics

Extra equipment

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	1,95	2,08
Temperature stability	up to 60 °C	
Wet room suitability		
Rolled packable	~	~

PVA compressible Smallest bending radius

Accessories

Processing

Cutting, punching

Drilling Sawing Laser cutting Hot bending

SIBUKLE	Spatula A1
Profile groups	2/3/5

NA SA

Special formats	~	~
Maximum length mm	3000	3000
Maximum width mm	1270	1220
Further thicknesses	~	~
Cuttings	~	~
Magnetic from 3 sheets *	/	
PVA pre-treatment	/	_

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

21/SIBU|DESIGN

NA

150 mm | 150 mm

SA

Special colors On request



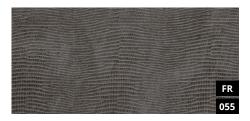
LL LEGUAN Silver 2600 x 1000 / **NA** 12883 / **SA** 12893



LL LEGUAN Gold 2600 x 1000 / **NA** 13480 / **SA** 13478



LL LEGUAN Copper 2600 x 1000 / **NA** 12884 / **SA** 12894



LL LEGUAN Nero 2600 x 1000 / **NA** 14778 / **SA** 14797





LEATHER-LINE

LL LEGUAN

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	1,5 1,63	
Temperature stability	up to 60 °C	
Wet room suitability		
Rolled packable	~	~

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1270	1220
Further thicknesses	~	~
Cuttings	✓	~
Magnetic from 3 sheets	✓	
PVA pre-treatment	/	_

Processing

	NA	SA
Cutting, punching	/	✓
Drilling	/	/
Sawing	/	_
Laser cutting	/	✓
Hot bending	/	_
PVA compressible	✓	_
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1/2/3/5

Special colors

_





LL LEGUAN Silk 2600 x 1000 / 1,5 mm / **NA** 16451 / **SA** 16452



LL LEGUAN Bianco 2600 x 1000 / 1,4 mm / **NA** 15609 / **SA** 15610



LL LEGUAN Blue 2600 x 1000 / 1,5 mm / **NA** 16985 / **SA** 16986

LL LEGUAN

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	1,4 / 1,5	1,53 / 1,63
Temperature stability	up to 60 °C	
Wet room suitability	Silk / Blue ■■■□	
	Bianco	
Rolled packable	✓	✓

Extra equipment

	NA	SA
Special formats	~	~
Maximum length mm	3000	3000
Maximum width mm	1270	1220
Further thicknesses	~	~
Cuttings	~	~
Magnetic from 3 sheets	✓	
PVA pre-treatment	~	_

Processing

	NA	SA
Cutting, punching	/	>
Drilling	/	✓
Sawing	/	_
Laser cutting	/	✓
Hot bending	/	_
PVA compressible	/	_
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1/2/3/5

Special colors





LL LOUNGE Bianco matt 2600 x 1000 / **NA** 18596 / **SA** 18601



LL LOUNGE Creme 2600 x 1000 / **NA** 18597 / **SA** 18602



LL LOUNGE Mocca matt 2600 x 1000 / **NA** 18598 / **SA** 18603



LL LOUNGE Nero matt 2600 x 1000 / **NA** 18599 / **SA** 18604



LEATHER-LINE

LL LOUNGE

Product characteristics

	NA	SA
Base material	HIPS, PE-foam	
Surface material	PU-leather	
Material thickness mm	3,8	4,04
Max. relief height mm	5,0	5,24
Temperature stability	up to 60 °C	
Wet room suitability		
Rolled packable *	~	✓

^{*} Design sheets to be rolled with the decor side outwardly (both – NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Extra equipment

	NA	SA
Special formats	ı	_
Further thicknesses	-	_
Cuttings	/	~
Magnetic from 3 sheets	_	
PVA pre-treatment	_	_

Processing

	NA	SA
Cutting, punching	/	~
Drilling	/	~
Laser cutting	/	~
Hot bending	_	_
PVA compressible	_	_
Smallest bending radius	300 mm	300 mm

Accessories

SIBUKLE	Spatula A2
Profile groups	4/5

Special colors





LL COLLAGE Nero matt 2600 x 1000 / 2,1 / **NA** 15016 / **SA** 15031



LL COLLAGE Oro 2600 x 1000 / 1,9 / **NA** 13923 / **SA** 13926

LL COLLAGE

Product characteristics

Extra equipment

Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	1,9 / 2,1	2,15 / 2,36
Max. relief height mm	3,5	3,75
Temperature stability	up to 60 °C	
Wet room suitability	mat	
	metallic	
Rolled packable	~	~

	NA	SA
Special formats	_	_
Further thicknesses	_	_
Cuttings	1	~
Magnetic from 3 sheets	/	
PVA pre-treatment Nero	1	_
PVA pre-treatment Oro	_	_

SIBUKLE	Spatula A2
Profile groups	3/5

NA

150 mm | 150 mm

SA

Special colors

Accessories

Processing

Cutting, punching

Drilling Sawing Laser cutting Hot bending PVA compressible Smallest bending radius

On request

2600 x 1000



25/SIBU|DESIGN



LL OXY Steel 2600 x 1000 / **NA** 17826 / **SA** 17847





LEATHER-LINE

LL OXY

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	1,9	2,03
Temperature stability	up to 60 °C	
Wet room suitability		
Rolled packable	~	~

Extra equipment

	NA	SA
Special formats	>	✓
Maximum length mm	3000	3000
Maximum width mm	1250	1220
Further thicknesses	~	~
Cuttings	/	~
Magnetic from 3 sheets	~	
PVA pre-treatment	_	_

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	/	✓
Sawing	/	_
Laser cutting	/	✓
Hot bending	/	_
PVA compressible	/	_
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1		
Profile groups	1/2/3/5		

Special colors

_





LL ANTIGUA Gold 2600 x 1000 / **NA** 17828 / **SA** 17852

LL ANTIGUA

Product characteristics

IVA	3A
HIPS	
PU-leather	
1,9	2,03
up to 60 °C	
~	~
	PU-le 1,9

Extra equipment

	NA	SA
Special formats	~	~
Maximum length mm	3000	3000
Maximum width mm	1250	1220
Further thicknesses	~	~
Cuttings	~	~
Magnetic from 3 sheets	✓	
PVA pre-treatment	_	_

Processing

	IVA	3A
Cutting, punching	✓	✓
Drilling	✓	\
Sawing	✓	1
Laser cutting	✓	✓
Hot bending	1	_
PVA compressible	✓	_
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1/2/3/5

Special colors

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LL FLORAL Platin 2600 x 1000 / **NA** 14263 / **SA** 14266



LL FLORAL Oro 2600 x 1000 / **NA** 14264 / **SA** 14267



2600 x 1000



LL FLORAL

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	1,9	2,03
Max. relief height mm	2,9	3,03
Temperature stability	up to 60 °C	
Wet room suitability		
Rolled packable	✓	~

·

Extra equipment

	NA	SA
Special formats	ı	ı
Further thicknesses	-	_
Cuttings	>	~
Magnetic from 3 sheets	~	
PVA pre-treatment	_	_

Processing

	NA	SA
Cutting, punching	/	✓
Drilling	/	/
Sawing	/	_
Laser cutting	/	✓
Hot bending	/	_
PVA compressible	✓	_
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A2
Profile groups	3/5

Special colors

_





LL FLORAL Vintage Silver/Silver 2600 x 1000 / **NA** 17266 / **SA** 17267



LL FLORAL White/Silver matt 2600 x 1000 / NA 13418 / SA 13414



LL FLORAL White/Gold matt 2600 x 1000 / **NA** 13419 / **SA** 13415



LL FLORAL Black/Silver matt 2600 x 1000 / **NA** 13416 / **SA** 13412

LL FLORAL

Product characteristics

	NA.	34
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	1,9	2,03
Max. relief height mm	2,9	3,03
Temperature stability	up to 60 °C	
Wet room suitability		
Rolled packable	~	>

Processing

	14/1	37
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	_
Laser cutting	✓	✓
Hot bending	✓	_
PVA compressible	1	_
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	_	_
Further thicknesses	_	_
Cuttings	~	~
Magnetic from 3 sheets	✓	
PVA pre-treatment	~	_

Accessories

SIBUKLE	Spatula A2
Profile groups	3/5

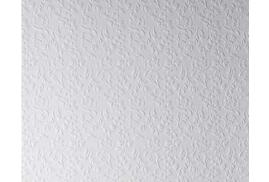
Special colors





LL FLORAL White 2600 x 1000 / **NA** 13470 / **SA** 13473





LEATHER-LINE

LL FLORAL

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	2,1	2,23
Max. relief height mm	2,9	3,03
Temperature stability	up to 60 °C	
Wet room suitability		
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	1	✓
Drilling	✓	✓
Sawing	1	_
Laser cutting	1	1
Hot bending	1	_
PVA compressible	✓	_
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	_	-
Further thicknesses	_	_
Cuttings	✓	✓
Magnetic from 3 sheets	~	
PVA pre-treatment	✓	_

Accessories

SIBUKLE	Spatula A2	
Profile groups	3/5	

Special colors





LL IMPERIAL White/Gold 2600 x 1000 / **NA** 14774 / **SA** 14793

LL IMPERIAL

Product characteristics

IVA	SA
HIPS	
PU-leather	
1,9	2,03
3,0	3,13
up to 60 °C	
✓	✓
	PU-le 1,9 3,0

Processing

	IVA	SA
Cutting, punching	/	✓
Drilling	/	\
Sawing	/	1
Laser cutting	/	<
Hot bending	/	-
PVA compressible	✓	_
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	_	_
Further thicknesses	_	_
Cuttings	~	✓
Magnetic from 3 sheets	/	
PVA pre-treatment	~	_

Accessories

SIBUKLE	Spatula A2
Profile groups	3

Special colors

On request



2600 x 1000

31/SIBU|DESIGN



LL Vintage Silver 2600 x 1000 / **NA** 17268 / **SA** 17269



2600 x 1000



LL Vintage

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	1,5	1,63
Temperature stability	up to 60 °C	
Wet room suitability		
Rolled packable	~	~

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1250	1220
Further thicknesses	✓	~
Cuttings	✓	~
Magnetic from 3 sheets	/	
PVA pre-treatment	✓	_

Processing

	NA	SA
Cutting, punching	/	✓
Drilling	/	✓
Sawing	/	_
Laser cutting	/	✓
Hot bending	/	_
PVA compressible	✓	_
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1	
Profile groups	1/2/3/5	

Special colors

_

SIBU | DESIGN \ 32





LL PEARL RAY Gold 2600 x 1000 / **NA** 17015 / **SA** 17016

LL PEARL RAY

Product characteristics

	IVA	3A
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	1,6	1,73
Temperature stability	up to 60 °C	
Wet room suitability		
Rolled packable	~	~

Extra equipment

	NA	SA
Special formats	~	✓
Maximum length mm	3000	3000
Maximum width mm	1270	1220
Further thicknesses	~	~
Cuttings	~	✓
Magnetic from 3 sheets	/	
PVA pre-treatment	✓	_

Processing

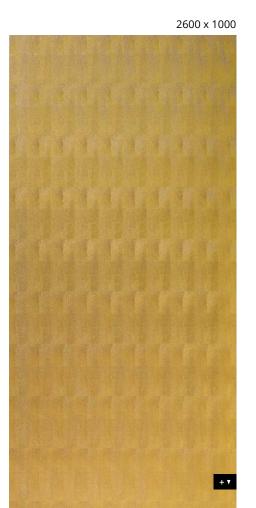
	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	_
Laser cutting	✓	✓
Hot bending	1	_
PVA compressible	✓	_
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1/2/3/5

Special colors







LL PERSIAN Gold 2600 x 1000 / **NA** 15656 / **SA** 15660



LL PERSIAN Metallic 2600 x 1000 / **NA** 15655 / **SA** 15659



2600 x 1000



LL PERSIAN

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	1,9	2,03
Temperature stability	up to 60 °C	
Wet room suitability		
Rolled packable	~	~

Extra equipment

_	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1270	1220
Further thicknesses	~	~
Cuttings	~	~
Magnetic from 3 sheets		/
PVA pre-treatment	/	_

Processing

	NA	SA
Cutting, punching	/	✓
Drilling	✓	✓
Sawing	1	_
Laser cutting	1	~
Hot bending	/	_
PVA compressible	1	_
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A2
Profile groups	1/2/3/5

Special colors

_





LL LACE Black/Platin 2600 x 1000 / **NA** 17823 / **SA** 17844

LEATHER-LINE

LL LACE

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET	
Material thickness mm	1,5	1,63
Temperature stability	up to 60 °C	
Wet room suitability		
Rolled packable	~	~

Extra equipment

	NA	SA
Special formats	~	~
Maximum length mm	3000	3000
Maximum width mm	1250	1220
Further thicknesses	~	~
Cuttings	~	~
Magnetic from 3 sheets		/
PVA pre-treatment	/	_

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	_
Laser cutting	1	✓
Hot bending	1	_
PVA compressible	✓	_
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1/2/3/5

Special colors

On request



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LL REGGAE 2600 x 1000 / **NA** 14295 / **SA** 14303





LEATHER-LINE

LL REGGAE

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET	
Material thickness mm	1,2	1,33
Temperature stability	up to 60 °C	
Wet room suitability		
Rolled packable	~	✓

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1270	1220
Further thicknesses	~	~
Cuttings	~	~
Magnetic from 3 sheets		/
PVA pre-treatment	✓	_

Processing

	NA	SA
Cutting, punching	1	✓
Drilling	✓	✓
Sawing	1	_
Laser cutting	1	✓
Hot bending	1	_
PVA compressible	1	_
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1/2/3/5





LL PELO Marabu 2600 x 1000 / **NA** 14309 / **SA** 14325

LEATHER-LINE

LL PELO

Product characteristics

NA	SA
HIPS	
PET	
1,7	1,83
up to 60 °C	
~	~
	HI PI 1,7

Extra equipment

	NA	SA
Special formats	✓	~
Maximum length mm	3000	3000
Maximum width mm	1270	1220
Further thicknesses	✓	~
Cuttings	✓	~
Magnetic from 3 sheets		/
PVA pre-treatment	✓	_

Processing

	NA	SA
Cutting, punching	✓	/
Drilling	✓	✓
Sawing	✓	1
Laser cutting	✓	<
Hot bending	✓	-
PVA compressible	1	_
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1/2/3

Special colors

37/SIBU|DESIGN



SIBUGLAS





SG MARBLE Brown AR+ 2600 x 1000 / **NA** 19331 / **SA** 19342





SIBUGLAS scratch-resistant

SG MARBLE Brown AR+

Product characteristics

	NA	SA
Surface material	PMMA	
Back side material	Paper	
Material thickness mm	2,3	2,43
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	-	_

Processing

_	_
✓	✓
~	✓
~	~
_	_
✓	_
1000 mm	1000 mm
	//-/1000 mm

Extra equipment

	NA	SA
Special formats	~	~
Maximum length mm	3000	
Maximum width mm	1000	
Further thicknesses	~	~
Cuttings	~	~
Magnetic from 3 sheets *	✓	
PVA pre-treatment	_	_

^{*} Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

SIBU | DESIGN \ 40

Accessories

	NA	SA
SIBUKLE	Spatu	la A2
Profile groups	3 /	5





SG MARBLE Alpine AR+ 2600 x 1000 / **NA** 19329 / **SA** 19340

SG MARBLE Alpine AR+

Product characteristics

	NA	SA	
Surface material	PI	PMMA	
Back side material	Pa	Paper	
Material thickness mm	2,3	2,43	
Temperature stability	up to	up to 60 °C	
Wet room suitability	-		
Abrasion resistance			
Rolled packable	_	_	

Extra equipment

	NA	SA
Special formats	~	✓
Maximum length mm	3000	
Maximum width mm	1000	
Further thicknesses	~	~
Cuttings	~	~
Magnetic from 3 sheets *	~	
PVA pre-treatment	_	_

^{*} Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Processing

	NA	SA
Cutting, punching	_	_
Drilling	/	/
Sawing (supported by a panel)	/	~
Laser cutting	/	~
Hot bending	_	_
PVA compressible	~	_
Smallest bending radius	1000 mm	1000 mm

Accessories

NA	SA
Spatu	ıla A2
3/5	
	Spatu









SG MARBLE Black AR+ 2600 x 1000 / **NA** 19330 / **SA** 19341





SIBUGLAS scratch-resistant

SG MARBLE Black AR+

Product characteristics

	NA	SA
Surface material	PMMA	
Back side material	Paper	
Material thickness mm	2,3	2,43
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	_	_

Processing

	NA	SA
Cutting, punching	_	_
Drilling	~	~
Sawing (supported by a panel)	~	✓
Laser cutting	~	1
Hot bending	_	_
PVA compressible	~	_
Smallest bending radius	1000 mm	1000 mm

Extra equipment

	NA	SA
Special formats	~	~
Maximum length mm	3000	
Maximum width mm	1000	
Further thicknesses	~	~
Cuttings	~	~
Magnetic from 3 sheets *	✓	
PVA pre-treatment	_	_

^{*} Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

SIBU | DESIGN \ 42

Accessories

	NA	SA
SIBUKLE	Spatu	la A2
Profile groups	3 /	5





2600 x 1000 / **NA** 19334 / **SA** 19345

SG MARBLE White AR+

Product characteristics

	NA	SA
Surface material	PMMA	
Back side material	Paper	
Material thickness mm	2,3	2,43
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	_	_

Extra equipment

	NA	SA
Special formats	~	✓
Maximum length mm	3000	
Maximum width mm	1000	
Further thicknesses	~	~
Cuttings	~	~
Magnetic from 3 sheets *	~	
PVA pre-treatment	_	_

Processing

	NA	SA
Cutting, punching	_	_
Drilling	~	~
Sawing (supported by a panel)	~	~
Laser cutting	~	~
Hot bending	_	_
PVA compressible	~	_
Smallest bending radius	1000 mm	1000 mm

Accessories

	NA	SA
SIBUKLE	Spatula A2	
Profile groups	3/5	







SG MARBLE Grey AR+ 2600 x 1000 / **NÁ** 19333 / **SA** 19344



SIBUGLAS scratch-resistant

SG MARBLE Grey AR+

Product characteristics

	NA	SA
Surface material	PMMA	
Back side material	Paper	
Material thickness mm	2,3	2,43
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	_	_

Processing

	NA	SA
Cutting, punching	_	_
Drilling	1	~
Sawing (supported by a panel)	1	~
Laser cutting	1	~
Hot bending	_	_
PVA compressible	~	_
Smallest bending radius	1000 mm	1000 mm

Extra equipment

	NA	SA
Special formats	✓	~
Maximum length mm	3000	
Maximum width mm	1000	
Further thicknesses	~	~
Cuttings	~	~
Magnetic from 3 sheets *	~	
PVA pre-treatment	_	_

^{*} Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).



Accessories

	NA	SA
SIBUKLE	Spatula A2	
Profile groups	3 /	5





SG MARBLE Emperador AR+ 2600 x 1000 / **NA** 19332 / **SA** 19343

SG MARBLE Emperador AR+

Product characteristics

	NA	SA
Surface material	РММА	
Back side material	Paper	
Material thickness mm	2,3	2,43
Temperature stability	up to 60 °C	
Wet room suitability *		
Abrasion resistance		
Rolled packable	_	_

Cutting, punching	_	_
Drilling	>	/
Sawing (supported by a panel)	/	/
Laser cutting	/	~
Hot bending	_	_
PVA compressible	/	_
Smallest bending radius	1000 mm	1000 mm

Extra equipment

	NA	SA
Special formats	~	~
Maximum length mm	3000	
Maximum width mm	1000	
Further thicknesses	~	~
Cuttings	~	~
Magnetic from 3 sheets *	✓	
PVA pre-treatment	_	_

^{*} Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Accessories

Processing

	NA	SA
SIBUKLE	Spatula A2	
Profile groups	3/5	







SG LUXURY Gold AR+ 2600 x 1000 / **NA** 17819 / **SA** 17840



SG LUXURY Bronze AR+ 2600 x 1000 / **NA** 17820 / **SA** 17841



2600 x 1000



SG LUXURY AR+

Product characteristics

NA	SA
PMI	MA
PU-leather	
3,1	3,23
up to	60 °C
_	_
	PMI PU-lea

Processing

	NA	SA	
Cutting, punching	_	_	
Drilling	✓	~	
Sawing (supported by a panel)	✓	~	
Laser cutting	✓	~	
Hot bending	_	_	
PVA compressible	✓	_	
Smallest bending radius	1000 mm	1000 mm	

Extra equipment

SIBU | DESIGN \ 46

	NA	SA
Special formats	✓	✓
Maximum length mm	30	000
Maximum width mm	1000	
Further thicknesses	✓	~
Cuttings	✓	~
Magnetic from 3 sheets **	✓	
PVA pre-treatment	_	_

Accessories

	IVA	3 A
SIBUKLE	Spatula A2	
Profile groups	3/5	

Special colors

On request

In order to achieve a wet area suitability with SIBUGLAS AR+ NA it is necessary using SIBU Silikon 1.4A for bonding and for sealing the edges.
 Ground must be real metal or a SIBU metal foil SA (ref. 17637, self adhesive).





SG LACE White/Vintage Brown AR+ 2600 x 1000 / **NA** 17818 / **SA** 17839

SG LACE AR+

Product characteristics

	NA	SA
Surface material	PM	MA
Back side material	PET	
Material thickness mm	2,4	2,53
Temperature stability	up to	60 °C
Wet room suitability *		
Abrasion resistance		
Rolled packable	_	_

Processing

	NA	SA
Cutting, punching	-	_
Drilling	>	>
Sawing (supported by a panel)	✓	/
Laser cutting	✓	✓
Hot bending	_	_
PVA compressible	~	_
Smallest bending radius	1000 mm	1000 mm

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	
Maximum width mm	1000	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets **	•	/
PVA pre-treatment	_	_

Accessories

	NA	SA
SIBUKLE	Spatu	ıla A2
Profile groups	3 /	/ 5

Special colors



2600 x 1000

In order to achieve a wet area suitability with SIBUGLAS AR+ NA it is necessary using SIBU Silikon 1.4A for bonding and for sealing the edges.
 ** Ground must be real metal or a SIBU metal foil SA (ref. 17637, self adhesive).



SG Old Platin AR+ 2600 x 1000 / **NA** 18067 / **SA** 18001





SG Old Platin AR+

Product characteristics

NA	SA
PM	MA
PU-leather	
3,1	3,23
up to	60 °C
_	_
	PM PU-le

Processing

	NA	SA
Cutting, punching	_	_
Drilling	>	✓
Sawing (supported by a panel)	✓	~
Laser cutting	✓	~
Hot bending	_	_
PVA compressible	✓	_
Smallest bending radius	1000 mm	1000 mm

Extra equipment

NA	SA
✓	✓
30	000
1000	
✓	~
✓	~
✓	
-	_
	✓

Accessories

	144	JA
SIBUKLE		Spatula A2
Profile groups		3/5

SIBU | DESIGN \ 48

In order to achieve a wet area suitability with SIBUGLAS AR+ NA it is necessary using SIBU Silikon 1.4A for bonding and for sealing the edges.
 ** Ground must be real metal or a SIBU metal foil SA (ref. 17637, self adhesive).





SG COCKTAIL Opal AR+ 2600 x 1000 / **NA** 16997 / **SA** 17000

SG COCKTAIL AR+

Product characteristics

	NA	SA
Surface material	PMMA	
Back side material	PU-leather	
Material thickness mm	3,3	3,43
Temperature stability	up to 60 °C	
Wet room suitability *	****	
Abrasion resistance	*******	
Rolled packable	_	_

Processing

	NA	SA
Cutting, punching	_	_
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	_	_
PVA compressible	✓	_
Smallest bending radius	1000 mm	1000 mm

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	
Maximum width mm	1000	
Further thicknesses	✓	/
Cuttings	✓	/
Magnetic from 3 sheets **		
PVA pre-treatment	_	_

Accessories

	NA	SA
SIBUKLE	Spatul	la A2
Profile groups	5	

Special colors

2600 x 1000

^{*} In order to achieve a wet area suitability with SIBUGLAS AR+ NA it is necessary using SIBU Silikon 1.4A for bonding and for sealing the edges.

** Ground must be real metal or a SIBU metal foil SA (ref. 17637, self adhesive).



SG Vintage Silver AR+ 2600 × 1000 / **NA** 17197 / **SA** 17199



SG Vintage Copper AR+ 2600 x 1000 / **NA** 17198 / **SA** 17200



2600 x 1000



SG Vintage AR+

Product characteristics

NA	SA
PMMA	
PU-leather	
2,8	2,93
up to 60 °C	
_	_
	PM PU-le

Processing

	NA	SA
Cutting, punching	_	_
Drilling	✓	~
Sawing (supported by a panel)	✓	~
Laser cutting	✓	~
Hot bending	_	_
PVA compressible	✓	_
Smallest bending radius	1000 mm	1000 mm

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	30	100
Maximum width mm	1000	
Further thicknesses	✓	~
Cuttings	✓	~
Magnetic from 3 sheets **	✓	
PVA pre-treatment	_	_

Accessories

	INA SA
SIBUKLE	Spatula A2
Profile groups	3/5

^{*} In order to achieve a wet area suitability with SIBUGLAS AR+ NA it is necessary using SIBU Silikon 1.4A for bonding and for sealing the edges.

** Ground must be real metal or a SIBU metal foil SA (ref. 17637, self adhesive).

SIBU | DESIGN \ 50





SG ANTIGUA Gold AR+ 2600 x 1000 / **NA** 17822 / **SA** 17843

SG ANTIGUA AR+

Product characteristics

NA	SA
PMMA	
PU-leather	
3,1	3,23
up to 60 °C	

_	_
	PM PU-le

Processing

	NA	SA
Cutting, punching	_	_
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	_	_
PVA compressible	✓	_
Smallest bending radius	1000 mm	1000 mm

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	
Maximum width mm	1000	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets **	✓	
PVA pre-treatment	_	_

Accessories

	NA	SA
SIBUKLE	Spatu	ıla A2
Profile groups	3 /	15

Special colors



2600 x 1000

^{*} In order to achieve a wet area suitability with SIBUGLAS AR+ NA it is necessary using SIBU Silikon 1.4A for bonding and for sealing the edges.

** Ground must be real metal or a SIBU metal foil SA (ref. 17637, self adhesive).



SG LEGUAN Bianco met AR+ 2600 x 1000 / **NA** 19304 / **SA** 19305



SG LEGUAN Silver AR+ 2600 x 1000 / **NA** 16975 / **SA** 16979



SG LEGUAN Gold AR+ 2600 x 1000 / **NA** 16977 / **SA** 16982



SG LEGUAN Copper AR+ 2600 x 1000 / NA 16976 / SA 16981



SG LEGUAN Blue AR+ 2600 x 1000 / **NA** 16978 / **SA** 16984

2600 x 1000





SG LEGUAN AR+

Product characteristics

NA	SA
PMMA	
PU-leather	
2,8	2,93
up to 60 °C	
_	_
	PMI PU-lea 2,8

Processing

	NA	SA
Cutting, punching	_	_
Drilling	✓	~
Sawing (supported by a panel)	✓	~
Laser cutting	✓	~
Hot bending	_	_
PVA compressible	✓	_
Smallest bending radius	1000 mm	1000 mm

Extra equipment

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	NA	SA
Special formats	/	✓
Maximum length mm	3000	
Maximum width mm	1000	
Further thicknesses	✓	~
Cuttings	✓	~
Magnetic from 3 sheets **	✓	
PVA pre-treatment	_	_

Accessories

	INA SA
SIBUKLE	Spatula A2
Profile groups	3/5

Special colors

On request

^{*} In order to achieve a wet area suitability with SIBUGLAS AR+ NA it is necessary using SIBU Silikon 1.4A for bonding and for sealing the edges.

** Ground must be real metal or a SIBU metal foil SA (ref. 17637, self adhesive).





Product characteristics

	NA	SA
Surface material	PMMA	
Back side material	PU-leather	
Material thickness mm	2,7	2,83
Temperature stability	up to 60 °C	
Wet room suitability *		
Abrasion resistance		
Rolled packable	_	_

Processing

	NA	SA
Cutting, punching	_	_
Drilling	/	~
Sawing (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	_	_
PVA compressible	✓	_
Smallest bending radius	1000 mm	1000 mm

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	
Maximum width mm	1000	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets **	~	
PVA pre-treatment	_	_

Accessories

	NA	SA
SIBUKLE	Spatula	a A2
Profile groups	3/5	5

Special colors

	11/1	<i>3</i> A
SIBUKLE	Spatula	A2
Profile groups	3/5	5
	•	

On request





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SG Bianco AR+ 2600 x 1000 / **NA** 17912 / **SA** 17916



SG Magnolia AR+ 2600 x 1000 / **NA** 17914 / **SA** 17918



SG Malaga AR+ 2600 x 1000 / **NA** 17963 / **SA** 17965



SG Mocca AR+ 2600 x 1000 / NA 17962 / SA 17964



2600 x 1000 / **NA** 17913 / **SA** 17917



^{*} In order to achieve a wet area suitability with SIBUGLAS AR+ NA it is necessary using SIBU Silikon 1.4A for bonding and for sealing the edges.

** Ground must be real metal or a SIBU metal foil SA (ref. 17637, self adhesive).





WL Maple Alpine 2600 x 1000 / **NA** 19018 / **SA** 19029





WOOD-LINE

WL Maple Alpine

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	impregnated paper	
Material thickness mm	1,3	1,43
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable **	~	✓

Extra equipment

	NA	SA
Special formats	✓	~
Maximum length mm	3000	3000
Maximum width mm	1220	1220
Further thicknesses	1	~
Cuttings	1	~
Magnetic from 3 sheets	✓	
PVA pre-treatment		_

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	/	/
Sawing, milling	/	_
Laser cutting	/	✓
Hot bending	/	_
Thermoforming	_	_
PVA compressible	/	_
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1	
Profile groups	1/2/3/5	

Prior to printing a corona or plasma treatment has to be carried out. Upon request available in pre-treated version.

Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions). We recommend that not more than 3 sheets be rolled per carton (480 x 480 mm).





WL Maple Alpine/Grey brushed 8L 2600 x 1000 / **NA** 19096 / **SA** 19101

WL Maple Alpine/ Grey brushed 8L

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	impregnated paper	
Material thickness mm	1,3	1,43
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable **	~	~

Extra equipment

	NA	SA
Special formats	/	~
Maximum length mm	3000	3000
Maximum width mm	1220	1220
Further thicknesses	~	~
Cuttings	~	~
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	_

Processing

	SA
✓	/
✓	✓
~	1
~	<
✓	_
_	_
~	_
150 mm	150 mm
	✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ 150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1/2/3/5

Special colors

_





^{**} Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions). We recommend that not more than 2 sheets be rolled per carton (480 x 480 mm).



WL Nutwood 2600 x 1000 / **NA** 19019 / **SA** 19030





WOOD-LINE

WL Nutwood

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	impregnated paper	
Material thickness mm	1,3	1,43
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable **	~	~

Extra equipment

SIBU | DESIGN \ 58

	NA	SA
Special formats	~	~
Maximum length mm	3000	3000
Maximum width mm	1220	1220
Further thicknesses	~	~
Cuttings	~	~
Magnetic from 3 sheets	/	
PVA pre-treatment	/	_

Processing

	NA	SA
Cutting, punching	/	✓
Drilling	/	/
Sawing, milling	/	_
Laser cutting	/	✓
Hot bending	/	_
Thermoforming	_	_
PVA compressible	/	_
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1/2/3/5





WL Nutwood/Grey brushed 8L 2600 x 1000 / **NA** 19094 / **SA** 19099

WL Nutwood/ Grey brushed 8L

Product characteristics

IVA	SA
HIPS	
impregnated paper	
1,3	1,43
up to 60 °C	
~	~
	impregna 1,3

Extra equipment

	NA	SA
Special formats	✓	~
Maximum length mm	3000	3000
Maximum width mm	1220	1220
Further thicknesses	1	~
Cuttings	✓	~
Magnetic from 3 sheets	✓	
PVA pre-treatment	/	_

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	/	✓
Sawing, milling	/	_
Laser cutting	/	/
Hot bending	/	_
Thermoforming	_	_
PVA compressible	✓	_
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1/2/3/5

Special colors

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2600 x 1000



WL Nutwood Country 2600 x 1000 / **NA** 19017 / **SA** 19028





WOOD-LINE

WL Nutwood Country

Product characteristics

	NA	SA
Base material	Н	PS
Surface material	impregnated paper	
Material thickness mm	1,3	1,43
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable **	~	✓

Extra equipment

	NA	SA
Special formats	~	✓
Maximum length mm	3000	3000
Maximum width mm	1220	1220
Further thicknesses	✓	~
Cuttings	✓	~
Magnetic from 3 sheets	/	
PVA pre-treatment	~	_

Processing

	NA	SA
Cutting, punching	/	✓
Drilling	/	✓
Sawing, milling	/	_
Laser cutting	/	/
Hot bending	1	_
Thermoforming	_	_
PVA compressible	1	_
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1/2/3/5

Special colors

Prior to printing a corona or plasma treatment has to be carried out.
Upon request available in pre-treated version.
 Besign sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions). We recommend that not more than 3 sheets be rolled per carton (480 x 480 mm).

SIBU | DESIGN \ 60





WL Nutwood Country/Grey brushed 8L 2600 x 1000 / **NA** 19095 / **SA** 19100

WL Nutwood Country/ Grey brushed 8L

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	impregnated paper	
Material thickness mm	1,3	1,43
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable **	~	~

Extra equipment

	NA	SA
Special formats	~	✓
Maximum length mm	3000	3000
Maximum width mm	1220	1220
Further thicknesses	~	1
Cuttings	~	1
Magnetic from 3 sheets	/	
PVA pre-treatment	✓	_

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	_
Laser cutting	✓	✓
Hot bending	1	_
Thermoforming	_	_
PVA compressible	✓	_
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1/2/3/5

Special colors

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2600 x 1000

Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions). We recommend that not more than 2 sheets be rolled per carton (480 x 480 mm).



WL Wenge Wood 2600 x 1000 / **NA** 19016 / **SA** 19027





WL Wenge Wood

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	impregnated paper	
Material thickness mm	1,2	1,33
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable **	✓	~

Extra equipment

	NA	SA
Special formats	/	~
Maximum length mm	3000	3000
Maximum width mm	1220	1220
Further thicknesses	1	✓
Cuttings	1	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	/	_

Processing

	NA	SA
Cutting, punching	✓	~
Drilling	/	✓
Sawing, milling	✓	_
Laser cutting	1	✓
Hot bending	1	_
Thermoforming	_	_
PVA compressible	1	_
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1	
Profile groups	1/2/3/5	

Special colors

SIBU | DESIGN \ 62

Prior to printing a corona or plasma treatment has to be carried out.
Upon request available in pre-treated version.
beign sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions). We recommend that not more than 3 sheets be rolled per carton (480 x 480 mm).





WL OAK TREE Light 2600 x 1000 / **NA** 17278 / **SA** 17279

WL OAK TREE Light

Product characteristics

IVA	3A
HIPS	
impregnated paper	
1,2	1,33
up to 60 °C	
■■■□□□	
~	~
	impregna 1,2

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1000	1000
Further thicknesses	~	~
Cuttings	~	~
Magnetic from 3 sheets	✓	
PVA pre-treatment	~	_

Processing

	IVA	SA
Cutting, punching	/	/
Drilling	/	/
Sawing, milling	/	_
Laser cutting	/	✓
Hot bending	/	_
Thermoforming	_	_
PVA compressible	/	_
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1/2/3/5

Special colors

Prior to printing a corona or plasma treatment has to be carried out. Upon request available in pre-treated version. Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions). We recommend that not more than 3 sheets be rolled per carton (480 x 480 mm).





DECO-LINE





DM CERAMIC Brown 2600 x 1000 / **NA** 19089 / **SA** 19093



DM CERAMIC Grey 2600 x 1000 / **NA** 19392 / **SA** 19395





DECO-LINE

DM CERAMIC

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	impregnated paper	
Material thickness mm	1,3	1,43
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable **	✓	~

Extra equipment

	NA	SA
Special formats	>	~
Maximum length mm	3000	3000
Maximum width mm	1220	1220
Further thicknesses	>	✓
Cuttings	>	~
Magnetic from 3 sheets ***	~	
PVA pre-treatment	✓	_

Processing

	NA	SA
Cutting, punching	1	✓
Drilling	✓	✓
Sawing, milling	✓	_
Laser cutting	✓	~
Hot bending	1	_
Thermoforming	_	_
PVA compressible	1	_
Smallest bending radius	150 mm	150 mm

Accessories

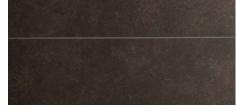
SIBUKLE	Spatula A1	
Profile groups	1/2/3/5	

Special colors

SIBU | DESIGN \ 66

Prior to printing a corona or plasma treatment has to be carried out. By request available in pre-treated version.
 Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions).
 We recommend that not more than 3 sheets be rolled per carton (480 x 480 mm).
 Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).





DM CERAMIC Brown/Grey brushed 8L 2600 x 1000 / **NA** 19097 / **SA** 19102

DECO-LINE

DM CERAMIC Brown/ Grey brushed 8L

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	impregnated paper	
Material thickness mm	1,3	1,43
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable **	~	~

Extra equipment

	NA	SA
Special formats	>	~
Maximum length mm	3000	3000
Maximum width mm	1220	1220
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets ***	~	
PVA pre-treatment	~	_

Processing

	NA	SA
Cutting, punching	~	✓
Drilling	✓	✓
Sawing, milling	✓	_
Laser cutting	✓	✓
Hot bending	✓	_
Thermoforming	_	_
PVA compressible	1	_
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1/2/3/5

Special colors

Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions).
 We recommend that not more than 3 sheets be rolled per carton (480 x 480 mm).
 Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

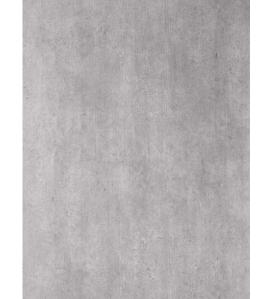


2600 x 1000



DM CEMENT Light 2600 x 1000 / **NA** 19087 / **SA** 19091





DECO-LINE

DM CEMENT Light

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	impregnated paper	
Material thickness mm	1,2	1,33
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable **	✓	~
	*	

Extra equipment

	NA	SA
Special formats	>	~
Maximum length mm	3000	3000
Maximum width mm	1220	1220
Further thicknesses	~	~
Cuttings	~	~
Magnetic from 3 sheets ***	✓	
PVA pre-treatment	✓	_

Processing

	NA	SA
Cutting, punching	1	✓
Drilling	✓	✓
Sawing, milling	✓	_
Laser cutting	✓	✓
Hot bending	1	_
Thermoforming	_	_
PVA compressible	1	_
Smallest bending radius	150 mm	150 mm

Accessories

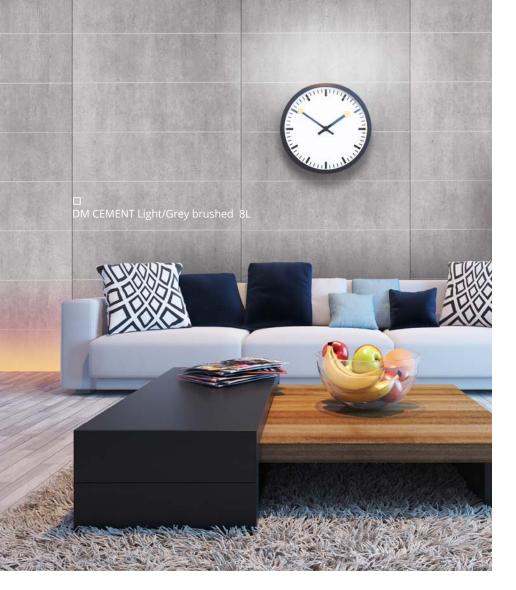
SIBUKLE	Spatula A1
Profile groups	1/2/3/5

Special colors

_

SIBU | DESIGN \ 68

Prior to printing a corona or plasma treatment has to be carried out. Upon request available in pre-treated version.
 Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions).
 We recommend that not more than 3 sheets be rolled per carton (480 x 480 mm).
 *** Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).





DM CEMENT Light/Grey brushed 8L 2600 x 1000 / **NA** 19098 / **SA** 19103

DECO-LINE

DM CEMENT Light/ Grey brushed 8L

Product characteristics

NA	SA
HIPS	
impregnated paper	
1,2	1,33
up to 60 °C	
~	~
	impregna

Extra equipment

NA	SA
✓	✓
3000	3000
1220	1220
✓	~
~	~
~	
~	_
	3000

Processing

NA	SA
✓	/
/	\
/	1
/	<
✓	_
_	_
/	-
150 mm	150 mm
	\(\frac{1}{2} \)

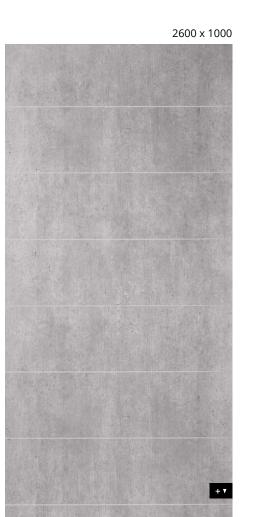
Accessories

SIBUKLE	Spatula A1
Profile groups	1/2/3/5

Special colors

Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions). We recommend that not more than 2 sheets be rolled per carton (480 x 480 mm). Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).







2600 x 1000 / **NA** 19327 / **SA** 19338





DECO-LINE

DM MARBLE White

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	impregnated paper	
Material thickness mm	1,3	1,43
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable **	~	~

Extra equipment

	NA	SA
Special formats	✓	~
Maximum length mm	3000	3000
Maximum width mm	1220	1220
Further thicknesses	~	✓
Cuttings	~	✓
Magnetic from 3 sheets ***	~	
PVA pre-treatment	~	_

Processing

	NA	SA
Cutting, punching	1	✓
Drilling	✓	✓
Sawing, milling	✓	_
Laser cutting	✓	✓
Hot bending	1	_
Thermoforming	_	_
PVA compressible	1	_
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1/2/3/5



Prior to printing a corona or plasma treatment has to be carried out. Upon request available in pre-treated version.
 Design sheets are to be rolled with the patterned side on the inside gaplies for both the NA and SA versions).
 We recommend that not more than 3 sheets be rolled per carton (480 x 480 mm).
 **** Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).





DM Travertin 2600 x 1000 / **NA** 19328 / **SA** 19339

DM Travertin

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	impregnated paper	
Material thickness mm	1,3	1,43
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable **	~	~
	■■■ □□□	

Extra equipment

	NA	SA
Special formats	~	~
Maximum length mm	3000	3000
Maximum width mm	1220	1220
Further thicknesses	~	~
Cuttings	~	✓
Magnetic from 3 sheets***	/	
PVA pre-treatment	_	_

Processing

NA	SA
/	✓
/	✓
/	1
✓	<
✓	_
_	_
/	_
150 mm	150 mm
	\(\frac{1}{2} \)

Accessories

SIBUKLE	Spatula A1
Profile groups	1/2/3/5

Special colors

Prior to printing a corona or plasma treatment has to be carried out. Upon request available in pre-treated version.
 Besign sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions).
 We recommend that not more than 3 sheets be rolled per carton (480 x 480 mm).
 *** Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).





DM CEMENT Dark 2600 x 1000 / **NA** 19088 / **SA** 19092



2600 x 1000



DECO-LINE

DM CEMENT Dark

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	impregnated paper	
Material thickness mm	1,3	1,43
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable **	~	~

Extra equipment

	NA	SA
Special formats	✓	~
Maximum length mm	3000	3000
Maximum width mm	1220	1220
Further thicknesses	~	~
Cuttings	✓	~
Magnetic from 3 sheets ***	•	/
PVA pre-treatment	~	_

Processing

NA	SA
1	✓
✓	/
✓	_
✓	✓
1	_
_	_
✓	_
150 mm	150 mm
	\(\frac{1}{2} \)

Accessories

SIBUKLE	Spatula A1
Profile groups	1/2/3/5

Special colors

Prior to printing a corona or plasma treatment has to be carried out. Upon request available in pre-treated version
 Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions).
 We recommend that not more than 3 sheets be rolled per carton (480 x 480 mm).
 *** Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).





DM Silent Gold AR 2600 x 1000 / **NA** 19200 / **SA** 19208

DM Silent Gold AR

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	~	~

Extra equipment

	NA	SA
Special formats	~	~
Maximum length mm	3000	3000
Maximum width mm	1250	1220
Further thicknesses	~	✓
Cuttings	~	✓
Magnetic from 3 sheets *	/	
PVA pre-treatment	~	_

^{*} Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Processing

	IVA	34
Cutting, punching	/	/
Drilling	/	\
Sawing, milling	/	1
Laser cutting	1	✓
Hot bending	_	_
Thermoforming	_	_
PVA compressible	/	_
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1/2/3/5

Special colors



2600 x 1000



DM Classy Silver 2600 x 1000 / **NA** 19391 / **SA** 19394



DM Classy Bronze 2600 x 1000 / **NA** 19396 / **SA** 19397



DM Classy Black 2600 x 1000 / **NA** 19390 / **SA** 19393



2600 x 1000



DM Classy

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	~	~

Extra equipment

	NA	SA
Special formats	>	~
Maximum length mm	3000	3000
Maximum width mm	1250	1220
Further thicknesses	✓	~
Cuttings	~	✓
Magnetic from 3 sheets *	,	/
PVA pre-treatment	~	_

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Processing

	NA	SA
Cutting, punching	/	✓
Drilling	/	✓
Sawing, milling	/	_
Laser cutting	/	✓
Hot bending	/	_
Thermoforming	✓	_
PVA compressible	/	_
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1/2/3/5

Special colors







DM Classy Silver AR 2600 x 1000 / **NA** 19326 / **SA** 19337



DM Classy Bronze AR 2600 x 1000 / **NA** 19011 / **SA** 19022



DM Classy Copper AR 2600 x 1000 / NA 19199 / SA 19207



DM Classy Gold AR 2600 x 1000 / **NA** 19010 / **SA** 19021



DM Classy Black AR 2600 x 1000 / NA 19325 / SA 19336

2600 x 1000



DM Classy AR

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to	60 °C
Wet room suitability		
Abrasion resistance		
Rolled packable	~	~

Extra equipment

	NA	SA
Special formats	~	~
Maximum length mm	3000	3000
Maximum width mm	1250	1220
Further thicknesses	~	✓
Cuttings	~	✓
Magnetic from 3 sheets *		/
PVA pre-treatment	✓	_

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	_
Laser cutting	1	✓
Hot bending	_	_
Thermoforming	_	_
PVA compressible	1	_
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1/2/3/5

Special colors





DM Iron Age 2600 x 1000 / **NA** 18574 / **SA** 18588



DM Golden Age 2600 x 1000 / **NA** 18573 / **SA** 18587



DM Copper Age 2600 x 1000 / **NA** 18575 / **SA** 18589



2600 x 1000



DM Age

Product characteristics

	NA	SA
Base material	Н	PS
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to	60 °C
Wet room suitability	••	
Abrasion resistance		
Rolled packable	✓	~
•	•	*

Extra equipment

• •	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1250	1220
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	•	/
PVA pre-treatment	✓	_

Processing

	NA	SA
Cutting, punching	/	✓
Drilling	/	/
Sawing, milling	/	_
Laser cutting	/	✓
Hot bending	/	_
Thermoforming	✓	_
PVA compressible	/	_
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1/2/3/5

Special colors





DM Iron Age AR 2600 x 1000 / **NA** 19201 / **SA** 19209

DM Iron Age AR

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to	60 °C
Wet room suitability		
Abrasion resistance		
Rolled packable	~	✓

Extra equipment

	NA	SA
Special formats	~	~
Maximum length mm	3000	3000
Maximum width mm	1250	1220
Further thicknesses	✓	~
Cuttings	~	~
Magnetic from 3 sheets *		/
PVA pre-treatment	✓	_

^{*} Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Processing

	IVA	3A
Cutting, punching	✓	✓
Drilling	/	✓
Sawing, milling	/	1
Laser cutting	/	<
Hot bending	_	-
Thermoforming	_	_
PVA compressible	/	_
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1/2/3/5

Special colors







DM Sahara Silver 2600 x 1000 / **NA** 18576 / **SA** 18590



2600 x 1000



DECO-LINE

DM Sahara

Product characteristics

	NA	SA
Surface material	PET Clear	
Back side material	PVC	
Material thickness mm	1,1	1,23
Temperature stability	up to	60 °C
Wet room suitability		
Abrasion resistance	■■■□□□	
Rolled packable	✓	✓

Extra equipment

	NA	SA
Special formats	~	✓
Maximum length mm	3000	3000
Maximum width mm	1220	1220
Further thicknesses	_	_
Cuttings	~	~
Magnetic from 3 sheets		/
PVA pre-treatment	_	_

Processing

	NA	SA
Cutting, punching	/	✓
Drilling	/	✓
Sawing, milling	/	_
Laser cutting	_	_
Hot bending	/	_
Thermoforming	_	_
PVA compressible	_	_
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	_
Profile groups	1/2/3/5

Special colors

_





DM Sahara Silver matt AR 2600 x 1000 / **NA** 19680 / **SA** 19681

DM Sahara matt AR

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PVC	
Material thickness mm	1,4	1,53
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable *	~	~

Extra equipment

	NA	SA
Special formats	✓	~
Maximum length mm	3000	3000
Maximum width mm	1220	1220
Further thicknesses	~	~
Cuttings	~	~
Magnetic from 3 sheets	,	/
PVA pre-treatment	~	_

$^{\star}~$ Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions). We recommend that not more than 3 sheets be rolled per carton (480 x 480 mm),

Processing

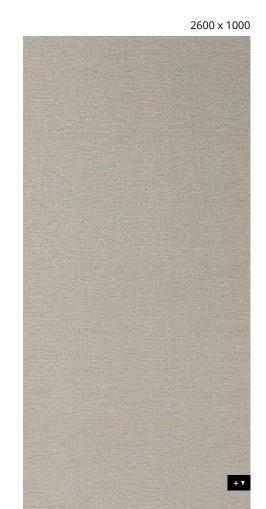
	NA	SA
Cutting, punching	/	/
Drilling	/	/
Sawing, milling	/	_
Laser cutting	_	_
Hot bending	/	_
Thermoforming	_	_
PVA compressible	/	_
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1/2/3/5

Special colors

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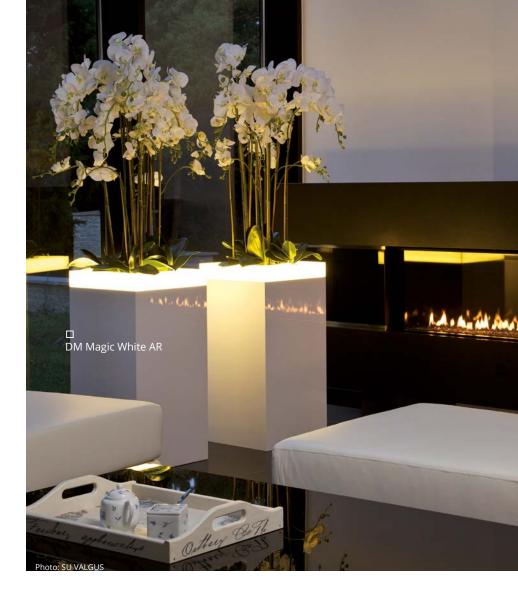
DM Magic White AR 2600 x 1000 / 1 mm / **NA** 15414 / **SA** 15422



DM Magic Red AR 2600 x 1000 / 1 mm / **NA** 16460 / **SA** 16461



DM Magic Black AR 2600 x 1000 / 1 mm / **NA** 15415 / **SA** 15423 2600 x 1000 / 2 mm / **NA** 15417 / **SA** -



DM Magic AR

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET, varnish	
Material thickness mm	1,0 / 2,0	1,13 / 2,13
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	~	~

Extra equipment

	IVA	3A
Special formats	>	~
Maximum length mm	3000	3000
Maximum width mm	1000	1000
Further thicknesses	>	~
Cuttings	>	~
Magnetic from 3 sheets	•	/
PVA pre-treatment	~	_

Processing

	NA	SA
Cutting, punching	/	✓
Drilling	/	/
Sawing, milling	/	_
Laser cutting	/	✓
Hot bending	/	_
Thermoforming	✓	_
PVA compressible	/	_
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1/2/3/5

Special colors





DM Magic White matt AR 2600 x 1000 / **NA** 19517 / **SA** 19521



DM Magic Red matt AR 2600 x 1000 / **NA** 19518 / **SA** 19522



DM Magic Black matt AR 2600 x 1000 / **NA** 19516 / **SA** 19520

DM Magic matt AR

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET, varnish	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	~	~

Extra equipment

extra equipment	NA	SA
Special formats	~	✓
Maximum length mm	3000	3000
Maximum width mm	1000	1000
Further thicknesses	✓	✓
Cuttings	~	~
Magnetic from 3 sheets	~	
PVA pre-treatment	~	_

Processing

	NA	SA
Cutting, punching	/	✓
Drilling	/	/
Sawing, milling	/	_
Laser cutting	/	✓
Hot bending	✓	_
Thermoforming	✓	_
PVA compressible	/	_
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1/2/3/5

Special colors

Prior to printing a corona or plasma treatment has to be carried out. Upon request available in pre-treated version.



DM Silver

2600 x 1000 / 1 mm / **NA** 10312 / **SA** 10324 2000 x 1000 / 1 mm / **NA** 10304 / **SA** 10322 2000 x 1000 / 2 mm / **NA** 12114 / **SA** 10323



DM Silver H23

2600 x 1000 / 1 mm / **NA** 11852 / **SA** 11660 2000 x 1000 / 1 mm / **NA** 11656 / **SA** 11755 2000 x 1000 / 2 mm / **NA** 12117 / **SA** 11853



DM Brass

2600 x 1000 / 1 mm / **NA** 10135 / **SA** 10139



DM Brown

2600 x 1000 / 1 mm / **NA** 10147 / **SA** 10150



DM Anthracite

2600 x 1000 / 1 mm / **NA** 10120 / **SA** 10125



DECO-LINE

DM Mirror

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET	
Material thickness mm	1,0 / 2,0	1,13 / 2,13
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance	■■□□□ DM Silver H23 ■■□□□□	
Rolled packable	✓	✓

Extra equipment

	INA	3A
Special formats	>	✓
Maximum length mm	3000	3000
Maximum width mm	1220*	1220*
Further thicknesses	~	✓
Cuttings	>	✓
Magnetic from 3 sheets	•	/
PVA pre-treatment	~	_

Processing

	NA	SA
Cutting, punching	1	✓
Drilling	✓	✓
Sawing, milling	✓	_
Laser cutting	1	✓
Hot bending	1	_
Thermoforming	✓	_
PVA compressible	✓	_
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1/2/3/5

Special colors

On request

* except DM Brass







DM Silver/White 2000 x 1000 / 1 mm / **NA** 10372 / **SA** 10381 2000 x 1000 / 2 mm / **NA** 12115 / **SA** 10382



DM Champagne 2600 x 1000 / 1 mm / **NA** 12416 / **SA** 12430



DM Gold2600 x 1000 / 1 mm / **NA** 10181 / **SA** 10187
2000 x 1000 / 1 mm / **NA** 10178 / **SA** 10186
2000 x 1000 / 2 mm / **NA** 12118 / **SA** 11502



DM Gold 30 2600 x 1000 / 1 mm / **NA** 10222/ **SA** 11504

DM Mirror

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET	
Material thickness mm	1,0 / 2,0	1,13 / 2,13
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	~	~

Extra equipment

Extra equipment	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1000	1000
Further thicknesses	~	~
Cuttings	~	~
Magnetic from 3 sheets		/
PVA pre-treatment	~	_

Processing

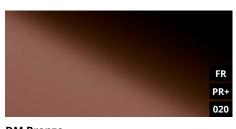
	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	_
Laser cutting	✓	✓
Hot bending	1	_
Thermoforming	✓	_
PVA compressible	✓	_
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1/2/3/5

Special colors

–



2600 x 1000 / 1 mm / **NA** 10143 / **SA** 15275



DM Fashion Grey 2600 x 1000 / 1mm / **NA** 13808 / **SA** 13810



DM Silver AR12

2600 x 1000 / 1 mm / **NA** 15413 / **SA** 15421 2600 x 1000 / 2 mm / **NA** 15416 / **SA** -



DM Silver AR23

2600 x 1000 / 1 mm / **NA** 14406 / **SA** 14408 2600 x 1000 / 2 mm / **NA** 15296 / **SA** -



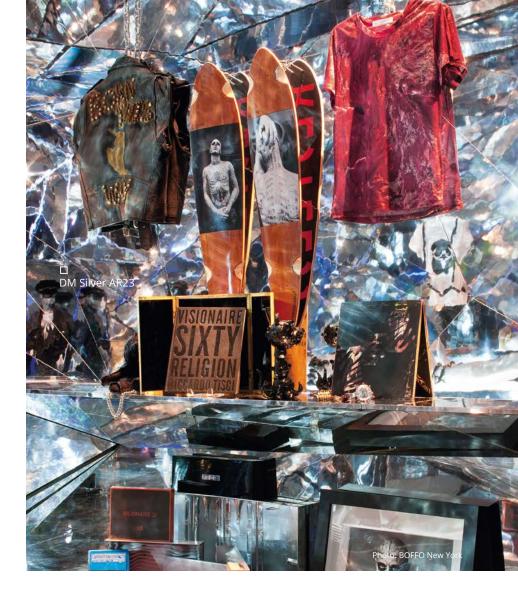
DM Gold AR

2600 x 1000 / 1 mm / **NA** 15411 / **SA** 15419



DM Anthracite AR

2600 x 1000 / 1 mm / **NA** 15412 / **SA** 15420



DECO-LINE abrasion-resistant

DM Mirror

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET, varnish	
Material thickness mm	1,0 / 2,0	1,13 / 2,13
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	~	~

Extra equipment

	INA.	34
Special formats	>	~
Maximum length mm	3000	3000
Maximum width mm	1000	1000
Further thicknesses	~	~
Cuttings	>	~
Magnetic from 3 sheets	•	/
PVA pre-treatment	/	_

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	/	/
Sawing, milling	/	_
Laser cutting	/	✓
Hot bending	/	_
Thermoforming	✓	_
PVA compressible	/	_
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1/2/3/5

Special colors









DM Rose 2600 x 1000 / **NA** 10271 / **SA** 12428



DM Mint 2600 x 1000 / **NA** 10258 / **SA** 10262



DM Iceblue 2600 x 1000 / **NA** 10204 / **SA** 10210



DM Skyblue 2600 x 1000 / **NA** 10217 / **SA** 10219

DM Mirror

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	~	~

Extra equipment

Extra equipment	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1000	1000
Further thicknesses	~	~
Cuttings	~	~
Magnetic from 3 sheets		/
PVA pre-treatment	~	_

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	_
Laser cutting	✓	✓
Hot bending	✓	_
Thermoforming	1	_
PVA compressible	/	_
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1/2/3/5

Special colors

–



DM Fashion Red 2600 x 1000 / **NA** 10213 / **SA** 13807



DM Copper 2600 x 1000 / **NA** 17272 / **SA** 17273



DM Silver matt metallic AR 2600 x 1000 / **NA** 19601 / **SA** 19607



DM Brass matt metallic AR 2600 x 1000 / **NA** 19597 / **SA** 19603



DM Bronze matt metallic AR 2600 x 1000 / **NA** 19598 / **SA** 19604



DM Brown matt metallic AR 2600 x 1000 / **NA** 19599 / **SA** 19605



DM Fashion Grey matt metallic AR 2600 x 1000 / **NA** 19600 / **SA** 19606



DM Anthracite matt metallic AR 2600 x 1000 / **NA** 19596 / **SA** 19602



DM Mirror matt metallic AR

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET, varnish	
Material thickness mm	1,0	1,13
Temperature stability	up to	60 °C
Wet room suitability		
Abrasion resistance		
Rolled packable	~	✓

Extra equipment

• •	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1000	1000
Further thicknesses	✓	~
Cuttings	✓	~
Magnetic from 3 sheets	•	/
PVA pre-treatment	✓	_

Processing

	NA	SA
Cutting, punching	/	✓
Drilling	/	✓
Sawing, milling	/	_
Laser cutting	/	✓
Hot bending	/	_
Thermoforming	✓	_
PVA compressible	/	_
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1/2/3/5

Special colors







DM LUXURY Holografico 2600 x 1000 / **NA** 19009 / **SA** 19020

DM LUXURY Holografico

Product characteristics

	NA	SA
Base material	Н	IPS
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	~	~

Extra equipment

	NA	SA
Special formats	~	~
Maximum length mm	3000	3000
Maximum width mm	1200	1200
Further thicknesses	✓	✓
Cuttings	~	✓
Magnetic from 3 sheets *		/
PVA pre-treatment	✓	_

 $[\]boldsymbol{\star}$ Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	_
Laser cutting	✓	✓
Hot bending	✓	_
Thermoforming	_	_
PVA compressible	✓	_
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1/2/3/5

Special colors

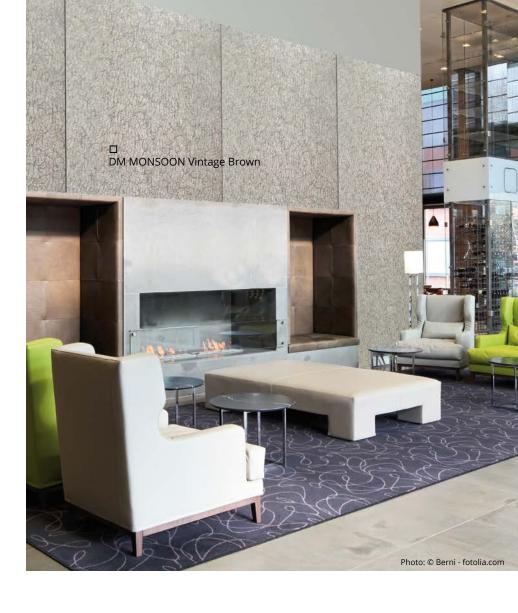
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DM MONSOON Vintage Brown 2600 x 1000 / **NA** 17033 / **SA** 17037







DM MONSOON

Product characteristics

	NA	SA
Base material	Н	PS
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to	60 °C
Wet room suitability		
Abrasion resistance		
Rolled packable	✓	~

Extra equipment

	NA	SA
Special formats	~	~
Maximum length mm	3000	3000
Maximum width mm	1000	1000
Further thicknesses	_	_
Cuttings	✓	~
Magnetic from 3 sheets		/
PVA pre-treatment	~	_

Processing

	IVA	SA
Cutting, punching	✓	✓
Drilling	/	✓
Sawing, milling	/	_
Laser cutting	/	✓
Hot bending	/	_
Thermoforming	_	_
PVA compressible	/	_
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1/2/3/5

Special colors

.....





DM FLEUR Silver/Brown 2600 x 1000 / **NA** 17032 / **SA** 17036

DM FLEUR

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	✓	~
	l .	ļ.

Extra equipment

	NA	SA
Special formats	✓	✓
Maximum length mm	3000	3000
Maximum width mm	1000	1000
Further thicknesses	_	_
Cuttings	~	~
Magnetic from 3 sheets	/	
PVA pre-treatment	~	_

Processing

	IVA	3A
Cutting, punching	✓	✓
Drilling	/	\
Sawing, milling	/	1
Laser cutting	/	<
Hot bending	✓	_
Thermoforming	_	_
PVA compressible	/	_
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1/2/3/5

Special colors

On request



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DM Silver brushed matt AR 2600 x 1000 / **NA** 14407 / **SA** 14409



DM Brass brushed matt AR 2600 x 1000 / **NA** 15290 / **SA** 15298



DM Gold brushed matt AR 2600 x 1000 / **NA** 15291 / **SA** 15299



DM Brushed matt

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET-varnish	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	✓	~

Extra	equi	pment	
-------	------	-------	--

Extra equipment	NA	SA
Special formats	~	~
Maximum length mm	3000	3000
Maximum width mm	1000	1000
Further thicknesses	~	~
Cuttings	~	~
Magnetic from 3 sheets	~	
PVA pre-treatment	✓	_

Processing

	NA	SA
Cutting, punching	/	✓
Drilling	/	✓
Sawing, milling	/	_
Laser cutting	/	✓
Hot bending	/	_
Thermoforming	✓	_
PVA compressible	/	_
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1/2/3/5

Special colors







DM Silver brushed 2600 x 1000 / **NA** 10291 / **SA** 10298 2000 x 1000 / **NA** 10286 / **SA** 10296



DM HGS 2600 x 1000 / NA 10193 / SA 10199



DM Champagne brushed 2600 x 1000 / NA 12417 / SA 12433



DM Titan brushed 2600 x 1000 / **NA** 12285 / **SA** 12431



DM Copper brushed 2600 x 1000 / **NA** 12418 / **SA** 12432

2600 x 1000

DECO-LINE abrasion-resistant

DM Brushed

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET, varnish	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Abrasion resistance		
Rolled packable	~	✓

Extra equipment

NA	SA
✓	~
3000	3000
1000	1000
~	~
~	~
~	
~	_
	3000

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	_
Laser cutting	✓	✓
Hot bending	✓	_
Thermoforming	1	_
PVA compressible	/	_
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1/2/3/5

Special colors



DM Silver PF met 2600 x 1000 / **NA** 10357 / **SA** 10363



DM Smoke PF met 2600 x 1000 / **NA** 10385 / **SA** 10389



DM PF met

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0 1,13	
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance	*****	
Rolled packable	~	~

Extra equipment

	INA	SA
Special formats	✓	\
Maximum length mm	3000	3000
Maximum width mm	1220	1220
Further thicknesses	~	~
Cuttings	✓	~
Magnetic from 3 sheets	/	
PVA pre-treatment	~	_

Processing

	NA	SA
Cutting, punching	/	✓
Drilling	/	/
Sawing, milling	/	_
Laser cutting	/	✓
Hot bending	/	_
Thermoforming	✓	_
PVA compressible	/	_
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1		
Profile groups	1/2/3/5		

Special colors







DM Silver PF met touch 1 2600 x 1000 / **NA** 12366 / **SA** 12447



DM Titan PF met touch 1 2600 x 1000 / **NA** 15295 / **SA** 15303

DM TOUCH 1

Product characteristics

	IVA	J A
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0 1,13	
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	~	~

Processing

	NA	SA
Cutting, punching	~	~
Drilling	✓	✓
Sawing, milling	✓	_
Laser cutting	✓	✓
Hot bending	✓	_
Thermoforming	_	_
PVA compressible	1	_
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	_	_
Further thicknesses	_	_
Cuttings	~	~
Magnetic from 3 sheets	✓	
PVA pre-treatment	~	_

Accessories

SIBUKLE	Spatula A1
Profile groups	1/2/3/5

Special colors

On request

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2600 x 1000



DM LUXURY Silver 2600 x 1000 / **NA** 18577 / **SA** 18591



DM LUXURY Bronze 2600 x 1000 / **NA** 17825 / **SA** 17846



DM LUXURY Gold 2600 x 1000 / **NA** 17824 / **SA** 17845



2600 x 1000



DM LUXURY

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	~	~

Extra equipment

	NA	SA
Special formats	✓	~
Maximum length mm	3000	3000
Maximum width mm	1250	1220
Further thicknesses	✓	~
Cuttings	✓	~
Magnetic from 3 sheets	/	
PVA pre-treatment	✓	_

Processing

	NA	SA
Cutting, punching	1	/
Drilling	✓	~
Sawing, milling	✓	_
Laser cutting	✓	~
Hot bending	1	_
Thermoforming	~	_
PVA compressible	1	_
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1	
Profile groups	1/2/3/5	

Special colors

_





DM Vintage Copper 2600 x 1000 / **NA** 17276 / **SA** 17277



DM Vintage Silver 2600 x 1000 / **NA** 17274 / **SA** 17275

DM Vintage

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	~	~

Extra equipment

	NA	SA
Special formats	~	✓
Maximum length mm	3000	3000
Maximum width mm	1250	1220
Further thicknesses	~	/
Cuttings	~	1
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	_

Processing

NA	SA
✓	✓
✓	✓
✓	1
✓	<
✓	_
~	_
1	_
150 mm	150 mm
	\(\frac{1}{2} \)

Accessories

SIBUKLE	Spatula A1	
Profile groups	1/2/3/5	

Special colors

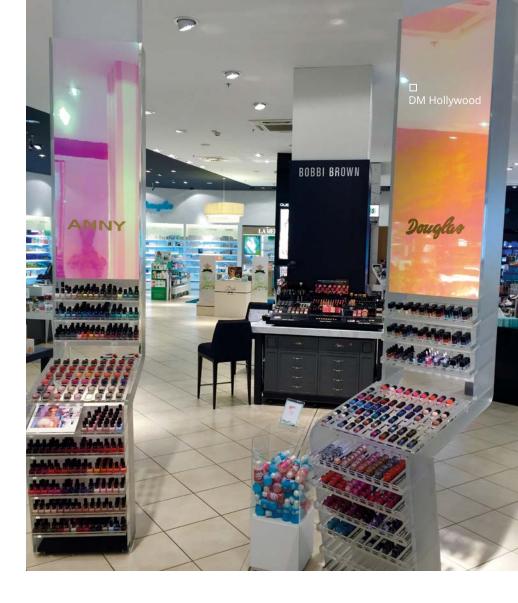




DM Hollywood 2600 x 1000 / 1 mm / **NA** 18433 / **SA** 18442



DM Aqua 2600 x 1000 / 1 mm / **NA** 18424 / **SA** 18443



DM Mirror

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	✓	~
	•	,

Extra equipment

NA	SA
>	/
3000	3000
1000	1000
>	/
>	~
•	/
~	_
	3000

Processing

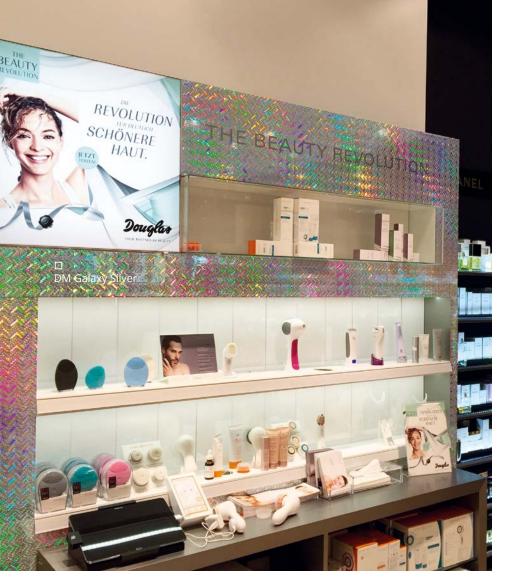
	NA	SA
Cutting, punching	/	✓
Drilling	/	/
Sawing, milling	/	_
Laser cutting	/	✓
Hot bending	/	_
Thermoforming	✓	_
PVA compressible	/	_
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1/2/3/5

Special colors







DM Galaxy Silver 2600 x 1000 / **NA** 10169 / **SA** 10175

DM Galaxy

Product characteristics

	INA	SA
ase material	HIPS	
urface material	Print	
laterial thickness mm	1,0	1,13
emperature stability	up to 60 °C	
et room suitability		
brasion resistance		
olled packable	~	~
et room suitability	up to	

Extra equipment

	NA	SA
Special formats	✓	~
Maximum length mm	3000	3000
Maximum width mm	1000	1000
Further thicknesses	~	~
Cuttings	~	~
Magnetic from 3 sheets	/	
PVA pre-treatment	~	_

Processing

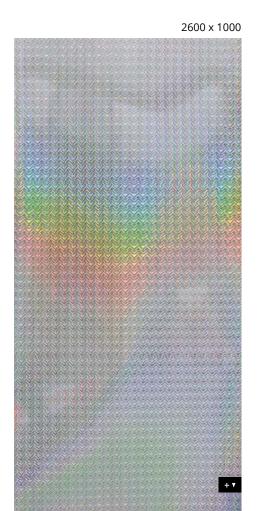
	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	_
Laser cutting	✓	✓
Hot bending	✓	_
Thermoforming	_	_
PVA compressible	1	_
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A1
Profile groups	1/2/3/5

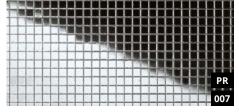
Special colors

<u>-</u>

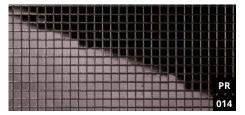


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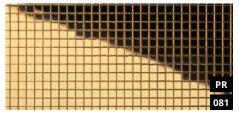
SIBU | DESIGN we decorate.



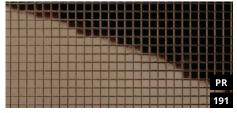
MS Silver 3x3 flex. Classic 980 x 980 / **SA** 10650



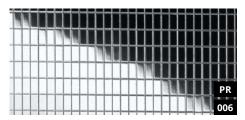
MS Anthracite 3x3 flex. Classic 980 x 980 / SA 13357



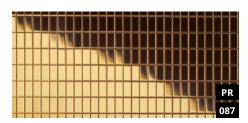
MS Gold 3x3 flex. Classic 980 x 980 / SA 10592



MS Brown 3x3 flex. Classic 980 x 980 / **SA** 14136



MS Silver 3x6 flex. Classic 980 x 980 / **SA** 10652



MS Gold 3x6 flex. Classic 980 x 980 / SA 10593



MS 3x3 / 3x6

Product characteristics

SA
HIPS
PET
1,2
up to 50 °C
✓

Processing

	SA
Cutting, punching	~
Drilling	~
Sawing, milling	_
Laser cutting	~
Hot bending	_
PVA compressible	On request

Extra equipment

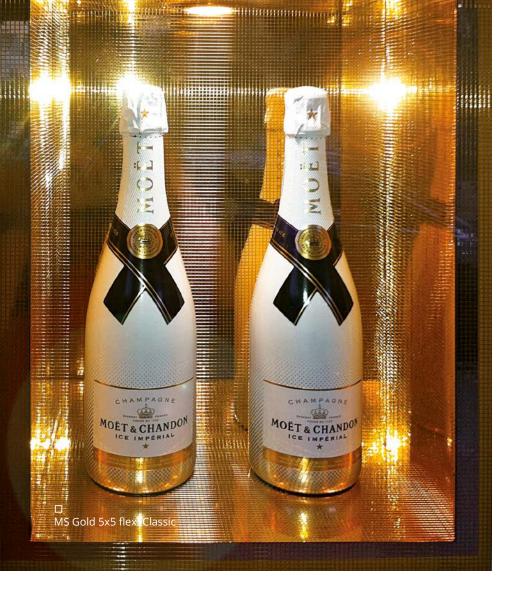
	SA
Special formats	_
Further thicknesses	_
Cuttings	✓
Magnetic from 3 sheets	✓
PVA pre-treatment	_
Abrasion resistance	

Accessories

SIBUKLE	Spatula A1
Profile groups	1/2/3/5

Special colors







MS 5x5

Product characteristics

	SA
Base material	HIPS
Surface material	PET
Material thickness mm	1,2
Temperature stability	up to 50 °C
Wet room suitability	
Abrasion resistance	
Rolled packable	✓

Extra equipment

extra equipment	SA
Special formats (from 5 sheets)	✓
Maximum length mm	3000
Maximum width mm	1000
Further thicknesses	_
Cuttings	~
Magnetic from 3 sheets	✓
PVA pre-treatment	_
Abrasion resistance	*

* except MS Hollywood

Processing

	SA
Cutting, punching	~
Drilling	~
Sawing, milling	_
Laser cutting	~
Hot bending	_
PVA compressible	On request

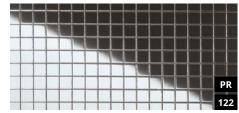
Accessories

SIBUKLE	Spatula A1
Profile groups	1/2/3/5

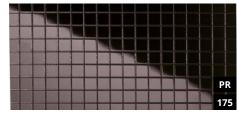
Special colors



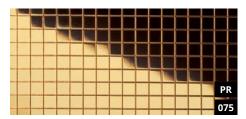
MS Hollywood 5x5 flex. Classic 980 x 980 / **SA** 18436



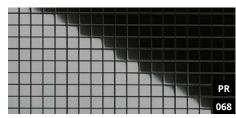
MS Silver 5x5 flex. Classic 980 x 980 / SA 10657



MS Anthracite 5x5 flex. Classic 980 x 980 / **SA** 10539



MS Gold 5x5 flex. Classic 980 x 980 / **SA** 10598



MS Fashion Grey 5x5 flex. Classic 980 x 980 / **SA** 13805



MS Galaxy Silver 5x5 flex. Classic 980×980 / SA 10575



MS 5x5

Product characteristics

SA
HIPS
Print
1,2
up to 50 °C
✓

Extra equipment

SA
✓
3000
1000
_
✓
✓
_

Processing

	SA
Cutting, punching	~
Drilling	~
Sawing, milling	_
Laser cutting	~
Hot bending	_
PVA compressible	On request

Accessories

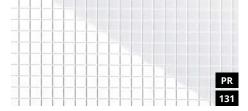
SIBUKLE	Spatula A1
Profile groups	1/2/3/5

Special colors

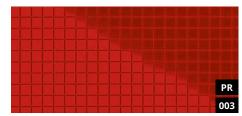
_



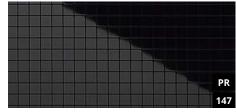




MS Magic White 5x5 flex. Classic 980×980 / SA 13476



MS Magic Red 5x5 flex. Classic 980 x 980 / **SA** 13763



MS Magic Black 5x5 flex. Classic 980 x 980 / **SA** 13475

MS 5x5

Product characteristics

	SA
Base material	HIPS
Surface material	PET
Material thickness mm	1,2
Temperature stability	up to 50 °C
Wet room suitability	
Abrasion resistance	
Rolled packable	✓

Extra equipment

	34
Special formats (from 5 sheets)	✓
Maximum length mm	3000
Maximum width mm	1000
Further thicknesses	_
Cuttings	✓
Magnetic from 3 sheets	✓
PVA pre-treatment	_
Abrasion resistance	*****

Processing

	SA
Cutting, punching	~
Drilling	\
Sawing, milling	_
Laser cutting	\
Hot bending	_
PVA compressible	On request

Accessories

SIBUKLE	Spatula A1
Profile groups	1/2/3/5

Special colors



MS Silver 10x10 flex. Classic 980 x 980 / **SA** 10639



MS Gold 10x10 flex. Classic 980 x 980 / **SA** 10581



MS Anthracite 10x10 flex. Classic 980 x 980 / **SA** 10533



MS Iceblue 10x10 flex. Classic 980 x 980 / **SA** 10603



MS 10x10

Product characteristics

SA HIPS Base material Surface material PET Material thickness mm 1,2

Temperature stability up to 50 °C Wet room suitability Abrasion resistance Rolled packable

Processing	SA
Cutting, punching	~
Drilling	~
Sawing, milling	_
Laser cutting	~
Hot bending	_
PVA compressible	On request

Extra equipment

-x.c. a. eq.a.p	SA
Special formats (from 5 sheets)	✓
Maximum length mm	3000
Maximum width mm	1000
Further thicknesses	_
Cuttings	✓
Magnetic from 3 sheets	✓
PVA pre-treatment	_
Abrasion resistance	*

Accessories

SIBUKLE	Spatula A1
Profile groups	1/2/3/5

Special colors





MS Silver 20x20 flex. Classic 980 x 980 / **SA** 10644



MS Gold 20x20 flex. Classic 980 x 980 / SA 10582

MS 20x20

Product characteristics

3A
HIPS
PET
1,2
up to 50 °C
✓

Processing

	3A
Cutting, punching	✓
Drilling	\
Sawing, milling	_
Laser cutting	\
Hot bending	_
PVA compressible	On request

Extra equipment

Extra equipment	SA
Special formats (from 5 sheets)	✓
Maximum length mm	3000
Maximum width mm	1000
Further thicknesses	1
Cuttings	✓
Magnetic from 3 sheets	>
PVA pre-treatment	_
Abrasion resistance	***

Accessories

SIBUKLE	Spatula A1
Profile groups	1/2/3/5

Special colors



MSC DIAGONAL Silver 15x15 flex. Classic 2600×1000 / SA 14282



2600 x 1000



MULTISTYLE

MSC DIAGONAL 15x15

Product characteristics

	SA
Base material	HIPS
Surface material	PET
Material thickness mm	1,2
Temperature stability	up to 50 °C
Wet room suitability	
Abrasion resistance	
Rolled packable	✓

Processing

	SA
Cutting, punching	~
Drilling	~
Sawing, milling	_
Laser cutting	~
Hot bending	_
PVA compressible	On request

Extra equipment

	SA
Special formats	_
Further thicknesses	_
Cuttings	✓
Magnetic from 3 sheets	✓
PVA pre-treatment	_
Abrasion resistance	

Accessories

SIBUKLE	Spatula A1
Profile groups	1/2/3/5

Special colors





MSC RHOMBUS Silver 15x15 flex. Classic 2600×1000 / SA 14280

MULTISTYLE

MSC RHOMBUS 15x15

Product characteristics

	SA
Base material	HIPS
Surface material	PET
Material thickness mm	1,2
Temperature stability	up to 50 °C
Wet room suitability	
Abrasion resistance	
Rolled packable	✓

Processing

3A
~
\
1
\
_
On request

Extra equipment

	SA
Special formats	_
Further thicknesses	_
Cuttings	✓
Magnetic from 3 sheets	✓
PVA pre-treatment	_
Abrasion resistance	*****

Accessories

SIBUKLE	Spatula A1
Profile groups	1/2/3/5

Special colors

On request

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2600 x 1000



MSC RHOMBUS Silver 30/3x30/3 flex. Classic 2600×1000 / SA 14281





MSC RHOMBUS 30/3x30/3

Product characteristics

	3A
Base material	HIPS
Surface material	PET
Material thickness mm	1,2
Temperature stability	up to 50 °C
Wet room suitability	
Abrasion resistance	
Rolled packable	_

Processing

	SA
Cutting, punching	~
Drilling	~
Sawing, milling	_
Laser cutting	~
Hot bending	_
PVA compressible	On request

Extra equipment

	SA
Special formats	_
Further thicknesses	_
Cuttings	✓
Magnetic from 3 sheets	✓
PVA pre-treatment	_
Abrasion resistance	

Accessories

SIBUKLE	Spatula A1
Profile groups	1/2/3/5

Special colors





MSC Silver 30x30 flex. Classic 2600×1000 / SA 14279



MSC Silver 10x10 flex. Classic 2600 x 1000 / SA 14239

MULTISTYLE

MSC 30x30/10x10

Product characteristics

	3A
Base material	HIPS
Surface material	PET
Material thickness mm	1,2
Temperature stability	up to 50 °C
Wet room suitability	
Abrasion resistance	
Rolled packable	✓

Extra equipment

	JA.
Special formats	~
Maximum length mm	3000
Maximum width mm	1000
Further thicknesses	_
Cuttings	✓
Magnetic from 3 sheets	✓
PVA pre-treatment	_
Abrasion resistance	

Processing

3A
~
~
_
✓
_
On request

SΔ

Accessories

SIBUKLE	Spatula A1
Profile groups	1/2/3/5

Special colors

On request



2600 x 1000

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SL CRASHED Old Platin 2600 x 1000 / **NA** 19519 / **SA** 19523





STRUCTURE-LINE

SL CRASHED Old Platin

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Max. relief height mm	2,8	3,04
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	~	~

Processing

	NA	SA
Cutting, punching	/	✓
Drilling	1	1
Sawing, milling	1	_
Laser cutting	1	1
Hot bending	1	_
PVA compressible	1	_
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	_	_
Further thicknesses	_	_
Cuttings	✓	✓
Magnetic from 3 sheets *	•	/
PVA pre-treatment	✓	_

Accessories

SIBUKLE	Spatula A2
Profile groups	3/5

Special colors

 $^{{\}ensuremath{^\star}}$ Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).





SL CRASHED Mirror Silver 2600 x 1000 / **NA** 19335 / **SA** 19346

SL CRASHED Mirror

Product characteristics

NA	SA
HIPS	
PET	
1,0	1,13
2,4	2,64
up to 60 °C	
~	~
	1,0 2,4

Processing

NA	SA
/	✓
✓	*
✓	_
/	<
/	-
/	_
150 mm	150 mm
	\(\frac{1}{2} \)

Extra equipment

Special formats	-	_
Further thicknesses	_	_
Cuttings	~	~
Magnetic from 3 sheets *	/	
PVA pre-treatment	✓	_

 $^{{\}ensuremath{^\star}}$ Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Accessories

SIBUKLE	Spatula A2
Profile groups	3/5

Special colors

On request



2600 - 1000





SL ART Old Platin 2600 x 1000 / **NA** 18566 / **SA** 18579



SL ART Iron Age 2600 x 1000 / **NA** 18568 / **SA** 18581



SL ART Golden Age 2600 x 1000 / **NA** 18567 / **SA** 18580



2600 x 1000



SL ART

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Max. relief height mm	1,1	1,23
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	✓	~

Extra equipment

	NA	SA
Special formats	ı	_
Further thicknesses	-	_
Cuttings	>	~
Magnetic from 3 sheets	•	/
PVA pre-treatment	✓	_

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	/	/
Sawing, milling	/	_
Laser cutting	/	✓
Hot bending	/	_
PVA compressible	/	_
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A2
Profile groups	1/2/3/5

Special colors







SL PIANO Iron Age 2600 x 1000 / **NA** 18570 / **SA** 18583



SL PIANO Golden Age 2600 x 1000 / **NA** 18569 / **SA** 18582

SL PIANO

Product characteristics

	INA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Max. relief height mm	2,3	2,54
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	~	~

Processing

	IVA	SA
Cutting, punching	✓	✓
Drilling	✓	\
Sawing, milling	✓	1
Laser cutting	✓	<
Hot bending	1	-
PVA compressible	_	_
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	_	_
Further thicknesses	_	_
Cuttings	~	~
Magnetic from 3 sheets	•	/
PVA pre-treatment	_	_

Accessories

SIBUKLE	Spatula A2
Profile groups	2/3/5

Special colors

On request



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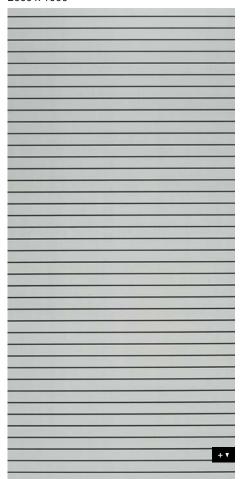


SL RIGATO Silver brushed matt AR 2600 x 1000 / **NA** 18572 / **SA** 18585



SL RIGATO Silent Gold 2600 x 1000 / **NA** 18571 / **SA** 18584





STRUCTURE-LINE

SL RIGATO

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Pri	int
Material thickness mm	1,5	1,63
Temperature stability	up to	60 °C
Wet room suitability		
Abrasion resistance	Silver brushed	
	Silent Gold	
Rolled packable	~	✓

	NA	SA
Cutting, punching	1	✓
Drilling	✓	✓
Sawing, milling	✓	_
Laser cutting	✓	✓
Hot bending	1	_
PVA compressible	✓	_
Smallest bending radius	240 mm	240 mm

Extra equipment

	NA	SA
Special formats	✓	~
Further thicknesses	✓	~
Cuttings	✓	~
Magnetic from 3 sheets		/
PVA pre-treatment	1	_

Accessories

Processing

SIBUKLE	Spatula A2
Profile groups	1/2/3/5

Special colors







SL LINEA 104x62 Silent Gold 2600 x 1000 / **NA** 18578 / **SA** 18586



SL LINEA 104x62 Old Platin 2600 x 1000 / **NA** 17835 / **SA** 17853

SL LINEA

Product characteristics

	IVA	3A
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,5	1,63
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	>	✓

Processing

	NA	SA
Cutting, punching	/	/
Drilling	✓	✓
Sawing, milling	✓	_
Laser cutting	✓	✓
Hot bending	✓	_
PVA compressible	~	_
Smallest bending radius	240 mm	240 mm

Extra equipment

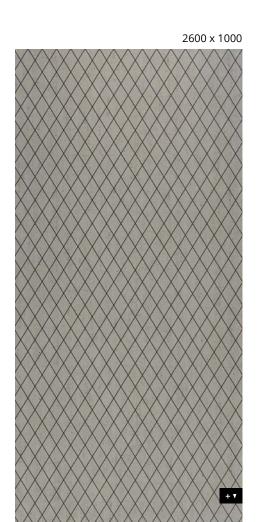
	NA	SA
Special formats	✓	✓
Further thicknesses	✓	/
Cuttings	~	/
Magnetic from 3 sheets		/
PVA pre-treatment	~	_

Accessories

SIBUKLE	Spatula A2
Profile groups	1/2/3/5

Special colors

On request



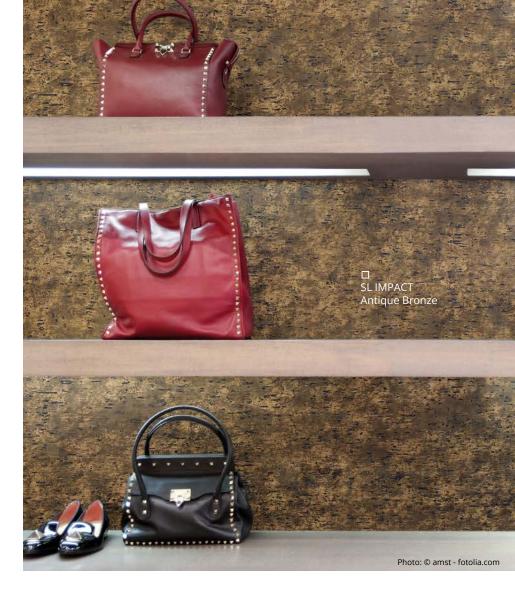
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SL IMPACT Vintage Silver 2600 x 1000 / **NA** 17230 / **SA** 17231



SL IMPACT Antique Bronze 2600 x 1000 / **NA** 17232 / **SA** 17233





STRUCTURE-LINE

SL IMPACT

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Max. relief height mm	1,6	1,73
Temperature stability	up to	60 °C
Wet room suitability		
Abrasion resistance		
Rolled packable	~	~
		•

Extra equipment

	NA	SA
Special formats	_	_
Further thicknesses	_	_
Cuttings	✓	~
Magnetic from 3 sheets	•	/
PVA pre-treatment	✓	_

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	/	/
Sawing, milling	/	_
Laser cutting	/	✓
Hot bending	/	_
PVA compressible	✓	_
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A2
Profile groups	1/2/3/5

Special colors





SL RIVET Vintage Silver 2600 x 1000 / **NA** 17236 / **SA** 17237

SL RIVET

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Max. relief height mm	1,8	1,93
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	~	✓

Processing

	NA	SA
Cutting, punching	✓	~
Drilling	/	\
Sawing, milling	/	1
Laser cutting	/	<
Hot bending	/	-
PVA compressible	/	_
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	ı	_
Further thicknesses	-	_
Cuttings	~	~
Magnetic from 3 sheets	•	
PVA pre-treatment	✓	_

Accessories

SIBUKLE	Spatula A2
Profile groups	1/2/3/5

Special colors

On request



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SL DAKOTA Metal 2600 x 1000 / **NA** 14789 / **SA** 14808



SL DAKOTA Smoke 2600 x 1000 / **NA** 14787 / **SA** 14806



SL DAKOTA Copper 2600 x 1000 / **NA** 14788 / **SA** 14807





2600 x 1000



SL DAKOTA

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,25
Max. relief height mm	2,0	2,25
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	~	~
	*	

Extra equipment

	NA	SA
Special formats	_	_
Further thicknesses	_	_
Cuttings	~	~
Magnetic from 3 sheets	•	/
PVA pre-treatment	✓	_

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	/	✓
Sawing, milling	/	_
Laser cutting	/	✓
Hot bending	/	_
PVA compressible	/	_
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A2
Profile groups	2/3/5

Special colors







SL RAW Vintage Copper 2600 x 1000 / **NA** 17201 / **SA** 17202

SL RAW

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Max. relief height mm	1,5	1,63
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	~	✓

Processing

NA	SA
/	✓
✓	*
✓	_
/	<
/	-
/	_
150 mm	150 mm
	\(\frac{1}{2} \)

Extra equipment

	NA	SA
Special formats	ı	_
Further thicknesses	-	_
Cuttings	~	~
Magnetic from 3 sheets	•	
PVA pre-treatment	✓	_

Accessories

SIBUKLE	Spatula A2
Profile groups	1/2/3/5

Special colors

On request



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SL LAVA Copper 2600 x 1000 / **NA** 14786 / **SA** 14805



SL LAVA Grey 2600 x 1000 / **NA** 14785 / **SA** 14804



2600 x 1000



SL LAVA

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,25
Max. relief height mm	2,1	2,35
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	~	✓
	•	

Extra equipment

	NA	SA
Special formats	_	_
Further thicknesses	_	_
Cuttings	~	~
Magnetic from 3 sheets	~	/
PVA pre-treatment	~	_

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	/	/
Sawing, milling	/	_
Laser cutting	/	✓
Hot bending	/	_
PVA compressible	/	_
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A2
Profile groups	2/3/5

Special colors





SL RACE Silver 2600 x 1000 / **NA** 17238 / **SA** 17239



SL RACE Vintage Silver/Bronze 2600 x 1000 / **NA** 17242 / **SA** 17243



SL RACE Vintage Copper/Silver 2600 x 1000 / **NA** 17240 / **SA** 17241

SL RACE

Product characteristics

	NA	SA
Base material	Н	PS
Surface material	PET /	Print
Material thickness mm	1,0	1,13
Max. relief height mm	1,7	1,83
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance	Silver Vintage Copper/S	
	Vintage Silver/B	
Rolled packable	~	/
-		

Processing

	IVA	SA
Cutting, punching	1	/
Drilling	✓	/
Sawing, milling	✓	_
Laser cutting	✓	✓
Hot bending	1	_
PVA compressible	1	_
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	_	_
Further thicknesses	_	_
Cuttings	✓	~
Magnetic from 3 sheets	,	/
PVA pre-treatment	✓	_

Accessories

SIBUKLE	Spatula A2
Profile groups	1/2/3/5

Special colors

On request



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SL MOTION ONE Anthracite AR 2600 x 1000 / **NA** 16479 / **SA** 16480



SL MOTION ONE Pearl White PF 2600 x 1000 / **NA** 17041 / **SA** 17043





SL MOTION ONE

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET-varnish / Print	
Material thickness mm	1,0	1,13
Max. relief height mm	1,5	1,63
Temperature stability	up to 60 °C	
Wet room suitability	Anthracite ■■■□	
	Pearl White	
Abrasion resistance		
Rolled packable	✓	✓

Extra equipment

	NA	SA
Special formats	_	-
Further thicknesses	_	_
Cuttings	✓	✓
Magnetic from 3 sheets	•	/
PVA pre-treatment	✓	_

Processing

	NA	SA
Cutting, punching	/	✓
Drilling	/	✓
Sawing, milling	/	_
Laser cutting	/	✓
Hot bending	/	_
PVA compressible	/	_
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A2
Profilgruppe	1/2/3/5

Special colors





SL MOTION TWO Grey brushed matt AR 2600×1000 / NA 15669 / SA 15681

SL MOTION TWO

Product characteristics

	INA	SA
Base material	HIPS	
Surface material	PET-varnish	
Material thickness mm	1,0	1,13
Max. relief height mm	1,5	1,63
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	~	~

Processing

	IVA	SA
Cutting, punching	/	✓
Drilling	/	✓
Sawing, milling	/	1
Laser cutting	/	<
Hot bending	/	-
PVA compressible	✓	_
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	ı	_
Further thicknesses	-	_
Cuttings	~	~
Magnetic from 3 sheets	•	
PVA pre-treatment	✓	_

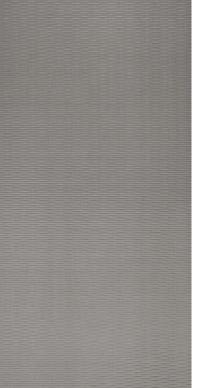
Accessories

SIBUKLE	Spatula A2
Profile groups	1/2/3/5

Special colors

On request

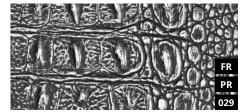
125 / SIBU | DESIGN



2600 x 1000



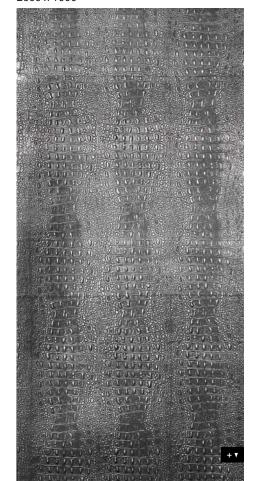
SL CROCO Silver PF met/Silver 2600 x 1000 / **NA** 13410 / **SA** 13520



SL CROCO Smoke PF met/Silver 2600 x 1000 / **NA** 13411 / **SA** 13521



2600 x 1000



SL CROCO

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,25
Max. relief height mm	2,6	2,85
Temperature stability	up to	60 °C
Wet room suitability		
Abrasion resistance		
Rolled packable	~	~
•		

Extra equipment

	NA	SA
Special formats	_	_
Further thicknesses	_	_
Cuttings	✓	~
Magnetic from 3 sheets		/
PVA pre-treatment	✓ *	_
	•	

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	/	✓
Sawing, milling	/	_
Laser cutting	/	✓
Hot bending	/	_
PVA compressible	/	_
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A2
Profile groups	3/5

Special colors

On request

* except Smoke PF met





SL WAVE Silver 2600 x 1000 / **NA** 11350 / **SA** 11360

SL WAVE

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET	
Material thickness mm	1,0	1,13
Max. relief height mm	1,6	1,73
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	~	~

Processing

	NA	SA
Cutting, punching	/	✓
Drilling	/	✓
Sawing, milling	/	1
Laser cutting	/	<
Hot bending	/	-
PVA compressible	/	_
Smallest bending radius	150 mm	150 mm

Extra equipment

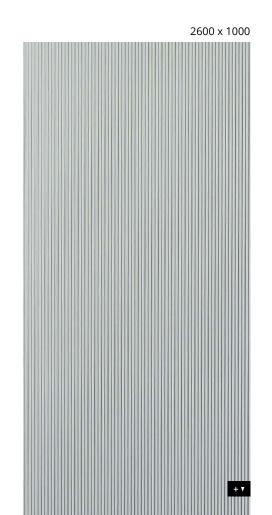
Special formats	2440 x 1220	
Further thicknesses	_	_
Cuttings	/	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	_

Accessories

SIBUKLE	Spatula A2
Profile groups	1/2/3/5

Special colors

On request



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SL STEP 5 Silver PF met 2600 x 1000 / **NA** 11307 / **SA** 11308



2600 x 1000



STRUCTURE-LINE

SL STEP 5 Silver PF met

Product characteristics

NA	SA
HIPS	
PET-varnish / Print	
1,0	1,13
2,3	2,43
up to 60 °C	
✓	✓
	HI PET-varni 1,0 2,3

Processing

	NA	SA
Cutting, punching	/	✓
Drilling	/	✓
Sawing, milling	/	_
Laser cutting	/	✓
Hot bending	_	_
PVA compressible	/	_
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	2440	x 1220
Further thicknesses	_	_
Cuttings	✓	~
Magnetic from 3 sheets	•	/
PVA pre-treatment	✓	_

Accessories

SIBUKLE	Spatula A2
Profile groups	2/3/5

Special colors





SL SQUARE 3 HGS 2600 x 1000 / 1,7 mm / **NA** 11272 / **SA** 11273

SL SQUARE 3

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET-varnish / Print	
Material thickness mm	1,0	1,13
Max. relief height mm	1,7 / 2,0	1,83 / 2,13
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance	*****	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	/
Drilling	✓	*
Sawing, milling	✓	_
Laser cutting	/	<
Hot bending	/	-
PVA compressible	/	_
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	-	-
Further thicknesses	_	_
Cuttings	~	✓
Magnetic from 3 sheets		/
PVA pre-treatment	~	_

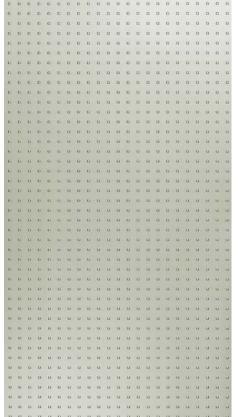
Accessories

SIBUKLE	Spatula A2
Profile groups	1/2/3/5

Special colors

On request

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2600 x 1000

ACRYLIC-LINE









AC MOTION ONE White 2600 x 1000 / 1,1 mm / **NA** 15933 / **SA** 15953



AC MOTION ONE Black 2600 x 1000 / 1,2 mm / NA 15936 / SA 15956

ACRYLIC-LINE abrasion-resistant

AC MOTION ONE

Product characteristics

	NA	SA
Base material	ABS	
Surface material	PMMA	
Material thickness mm	0,7 / 0,8	0,83 / 0,93
Max. relief height mm	1,1 / 1,2	1,23 / 1,33
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	~	✓

Extra equipment

	NA	SA
Special formats	~	✓
Further thicknesses	_	_
Cuttings	✓	~
Magnetic from 3 sheets	•	/
PVA pre-treatment	✓	_

Processing

	NA	SA
Cutting, punching	✓	/
Drilling	/	✓
Sawing, milling	/	1
Laser cutting	/	<
Hot bending	/	-
PVA compressible	✓	_
Smallest bending radius	150 mm	150 mm

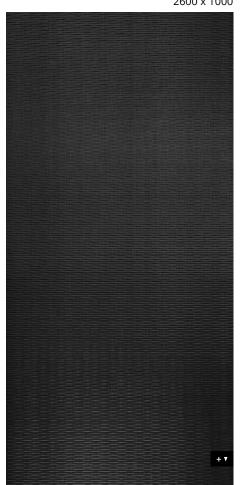
Accessories

SIBUKLE	Spatula A2
Profile groups	1/2/3/5
Politur-Kit	available
Farbgleiche Kanten	available

Special colors

On request

2600 x 1000





AC TOUCH White 2600 x 1000 / 0,9 mm / **NA** 15761 / **SA** 15770



AC TOUCH Black 2600 x 1000 / 1 mm / **NA** 15760 / **SA** 15769



ACRYLIC-LINE abrasion-resistant

AC TOUCH

Product characteristics

	NA	SA
Base material	ABS	
Surface material	PMMA	
Material thickness mm	0,7 / 0,8	0,83 / 0,93
Max. relief height mm	0,9 / 1,0	1,03 / 1,13
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	~	/

Extra equipment

	NA	SA
Special formats	✓	✓
Further thicknesses	_	_
Cuttings	✓	✓
Magnetic from 3 sheets	•	/
PVA pre-treatment	~	_

Processing

	NA	SA
Cutting, punching	/	✓
Drilling	/	✓
Sawing, milling	/	_
Laser cutting	/	✓
Hot bending	/	_
PVA compressible	/	_
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A2
Profile groups	1/2/3/5
Politur-Kit	available
Farbgleiche Kanten	available

Special colors





AC MOTION TWO White 2600 x 1000 / 1,1 mm / **NA** 15755 / **SA** 15764



AC MOTION TWO Black 2600 x 1000 / 1,2 mm / NA 15754 / SA 15763

ACRYLIC-LINE abrasion-resistant

AC MOTION TWO

Product characteristics

	IVA	3A
Base material	ABS	
Surface material	PMMA	
Material thickness mm	0,7 / 0,8	0,83 / 0,93
Max. relief height mm	1,1 / 1,2	1,23 / 1,33
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	~	~

Extra equipment

	NA	SA
Special formats	✓	✓
Further thicknesses	_	_
Cuttings	~	~
Magnetic from 3 sheets	,	/
PVA pre-treatment	✓	_

Processing

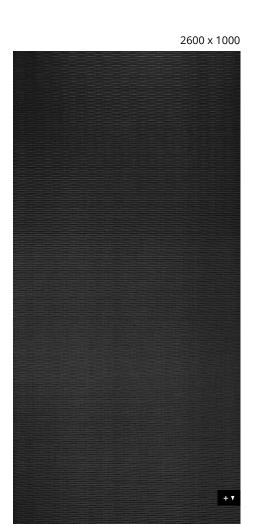
	NA	SA
Cutting, punching	/	✓
Drilling	/	✓
Sawing, milling	/	1
Laser cutting	/	<
Hot bending	/	-
PVA compressible	/	_
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A2
Profile groups	1/2/3/5
Politur-Kit	available
Farbgleiche Kanten	available

Special colors

On request



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TRANSLUCENT-LINE





TL LINEA 104x62 Old Platin 2600 x 1000 / **NA** 18434 / **SA** 18607



TL LINEA 104x62 Silent Gold 2600 x 1000 / **NA** 18605 / **SA** 18606



2600 x 1000



TRANSLUCENT-LINE

TL LINEA

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,5	1,63
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	~	~

Extra equipment

	NA	SA
Special formats	✓	✓
Further thicknesses	_	_
Cuttings	~	~
Magnetic	_	
PVA pre-treatment	_	_

Processing

	NA	SA
Cutting, punching	/	✓
Drilling	/	✓
Sawing, milling	/	_
Laser cutting	/	✓
Hot bending	✓	_
PVA compressible	_	_
Smallest bending radius	240 mm	240 mm

Accessories

SIBUKLE	_
Profile groups	1/2/3/5

Special colors



PUNCH-LINE / 3D





PL 3D Q-10-30 Old Platin/Silver 2600 x 1000 / **NA** 17833 / **SA** 17857





PUNCH-LINE / 3D

PL 3D Q-10-30

Product characteristics

	NA	SA
Base material	APET, HIPS	
Surface material	Print	
Material thickness mm	1,3	1,43
Temperature stability	up to 50 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable *	✓	~

Processing

	NA	SA
Cutting, punching	/	✓
Drilling	/	✓
Sawing, milling	/	_
Laser cutting	1	✓
Hot bending	✓	_
PVA compressible	_	_
Smallest bending radius *	300 mm	300 mm

Extra equipment

	NA	SA
Special formats	_	_
Further thicknesses	_	_
Cuttings	~	~
Magnetic from 3 sheets	~	
PVA pre-treatment	_	_

Accessories

SIBUKLE	_
Profile groups	1/2/3/5

Special colors





PL 3D H-10-30 Pearl White PF/Gold 2600 x 1000 / **NA** 17832 / **SA** 17856

PUNCH-LINE / 3D

PL 3D H-10-30

Product characteristics

APET, HIPS	
Print	
1,3	1,43
up to 50 °C	
✓	✓
	Pri 1,3

Processing

	NA	SA
Cutting, punching	✓	~
Drilling	/	\
Sawing, milling	/	1
Laser cutting	/	<
Hot bending	/	-
PVA compressible	_	_
Smallest bending radius *	300 mm	300 mm

Extra equipment

	NA	SA
Special formats	_	_
Further thicknesses	_	_
Cuttings	~	~
Magnetic from 3 sheets		/
PVA pre-treatment	_	_

Accessories

SIBUKLE	_
Profile groups	1/2/3/5

Special colors









PL 3D ROSES Pearl White PF/Gold 2600 x 1000 / **NA** 16443 / **SA** 16444



PL 3D ROSES Silver PF met/Silver 2600 x 1000 / **NA** 13917 / **SA** 13919



2600 x 1000



PUNCH-LINE / 3D

PL 3D ROSES

Product characteristics

	NA	SA
Base material	APET / HIPS	
Surface material	Print	
Material thickness mm	1,3	1,43
Temperature stability	up to 50 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable *	~	~

Processing

	NA	SA
Cutting, punching	~	~
Drilling	✓	✓
Sawing, milling	1	_
Laser cutting	1	✓
Hot bending	_	_
PVA compressible	_	_
Smallest bending radius *	300 mm	300 mm

Extra equipment

	NA	SA
Special formats	_	_
Further thicknesses	_	_
Cuttings	~	~
Magnetic from 3 sheets	•	/
PVA pre-treatment	_	_

Accessories

SIBUKLE	_
Profile groups	1/2/3/5

Special colors





PL 3D Q 10-40-40 Silver PF met/Silver 2600 x 1000 / **NA** 10052 / **SA** 10053



PL 3D Q 10-40-40 Smoke PF met touch 1 Silver matt 2600 x 1000 / **NA** 12519 / **SA** 12557

2600 x 1000

PUNCH-LINE / 3D

PL 3D Q 10-40-40

Product characteristics

	IVA	3A
Base material	APET / HIPS	
Surface material	Print	
Material thickness mm	1,3	1,43
Temperature stability	up to 50 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable *	>	✓

Processing

	147	3.
Cutting, punching	/	/
Drilling	✓	✓
Sawing, milling	✓	_
Laser cutting	✓	✓
Hot bending	1	_
PVA compressible	_	_
Smallest bending radius *	300 mm	300 mm

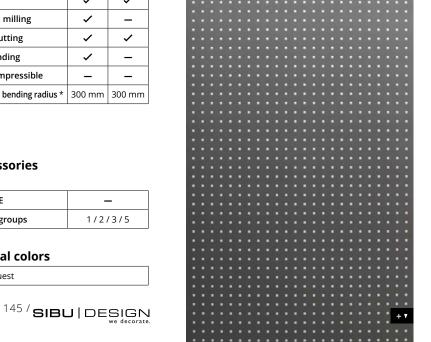
Extra equipment

	NA	SA
Special formats	_	_
Further thicknesses	_	_
Cuttings	~	~
Magnetic from 3 sheets		/
PVA pre-treatment	_	_

Accessories

SIBUKLE	_
Profile groups	1/2/3/5

Special colors

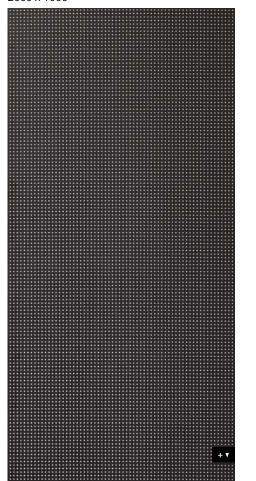




PL 3D Q 5-15-15 Black touch 1/Silver 2600 x 1000 / **NA** 12384 / **SA** 12549



2600 x 1000



PUNCH-LINE / 3D

PL 3D Q 5-15-15

Product characteristics

	NA	SA
Base material	APET	/ HIPS
Surface material	Print	
Material thickness mm	1,3	1,43
Temperature stability	up to	50 °C
Wet room suitability		
Abrasion resistance		
Rolled packable *	✓	>

Processing

	NA	SA
Cutting, punching	1	✓
Drilling	✓	✓
Sawing, milling	✓	_
Laser cutting	✓	✓
Hot bending	✓	_
PVA compressible	_	_
Smallest bending radius *	300 mm	300 mm

Extra equipment

	NA	SA
Special formats	_	_
Further thicknesses	_	_
Cuttings	✓	~
Magnetic from 3 sheets	•	/
PVA pre-treatment	_	_

Accessories

SIBUKLE	_
Profile groups	1/2/3/5

Special colors





PL Q 5-15-15 Silver PF met 2600 x 1000 / **NA** 10986 / **SA** 10988

PUNCH-LINE

PL Q 5-15-15

Product characteristics

INA	SA
HIPS	
Print	
1,0	1,13
up to 60 °C	
>	✓
	Pr 1,0

Processing

	IVA	SA
Cutting, punching	/	✓
Drilling	/	✓
Sawing, milling	/	1
Laser cutting	/	<
Hot bending	✓	-
PVA compressible	_	_
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	✓	✓
Further thicknesses	up to	2 mm
Cuttings	~	✓
Magnetic	-	_
PVA pre-treatment	_	_

Accessories

SIBUKLE	_
Profile groups	1/2/3/5

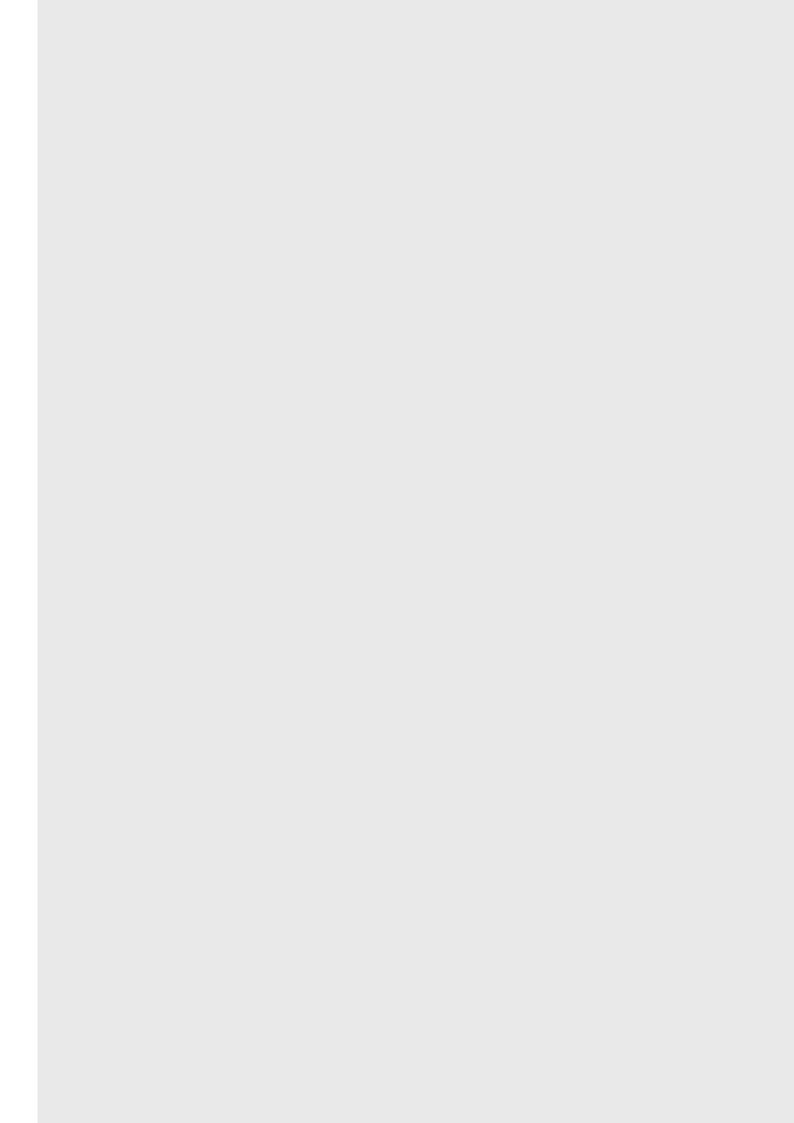
Special colors

On request

2600 x 1000

PROFILES





${f M}\,60$. Border/connecting profile



PR M 60 Silver PF met 2660 x 25 / **NA** 11017

PR M 60 HGS 2660 x 25 / **NA** 11015



Product characteristics

	N	Α
Base material	Н	PS
Surface material	PET / Pri	nt / Print
Temperature stability	up to 60 °C	
Wet room suitability	Silver gloss	
	Silver PF met	
	HGS	
Abrasion resistance	Silver gloss	
	Silver PF met	
	HGS	
Rolled packable	-	_

Processing

	NA
Sawing	✓

Assembly

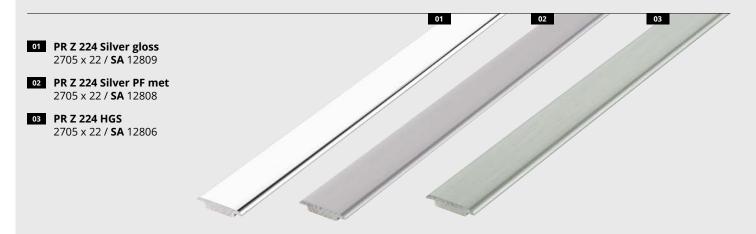
To screw

Special colors

M 58 . Border profile



$\mathbf{Z}\ 224$. Connecting profile



Product characteristics

	s	Α
Base material	н	PS
Surface material	PET / Print /	PET-varnish
Temperature stability	up to 60 °C	
Wet room suitability	Silver gloss	
	Silver PF met	
	HGS	
Abrasion resistance	Silver gloss	
	Silver PF met	
	HGS	
Rolled packable	•	/

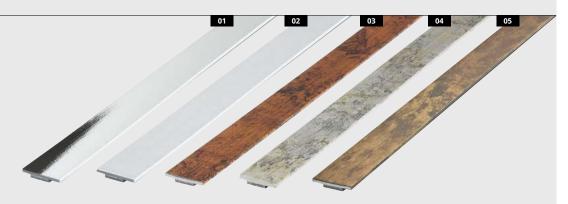
Processing

	SA
Sawing, cutting	✓
Assembly	
Self-adhesive	
Special colors	
On request	

${f S}\ 18$. Border/connecting profile for DECO-LINE and STRUCTURE-LINE products



- **PR S18 Silver PF met** 2705 x 18 / **SA** 17306
- **PR S18 Vintage Copper** 2705 x 18 / **SA** 17304
- **PR S18 Vintage Silver** 2705 x 18 / **SA** 17305
- **PR S18 Antique Bronze** 2705 x 18 / **SA** 17344



Product characteristics

	S	Α
Base material	HIPS	
Surface material	Print	
Temperature stability	up to 60 °C	
Wet room suitability	Silver gloss	
	Silver PF met	
	Vintage/Antique	
Abrasion resistance	Silver gloss	
	Silver PF met	
	Vintage/Antique	
Rolled packable	•	/

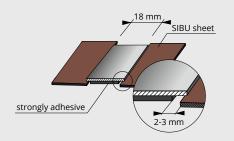
Processing

	SA
Sawing, cutting	✓

Assembly

Self-adhesive

Special colors



M 242. Border profile



- **PR M 242 Nero matt** 2705 x 24,2 / **SA** 15088
- **PR M 242 CR STELLA Bianco matt** 2705 x 24,2 / **SA** 15690
- **PR M 242 CR STELLA Nero matt** 2705 x 24,2 / **SA** 15691

${f Z}~239$. Connecting profile



- **PR Z 239 CR STELLA Bianco matt** 2705 x 23,9 / **SA** 15805
- **PR Z 239 CR STELLA Nero matt** 2705 x 23,9 / **SA** 15804

Product characteristics

	SA	
Base material	HIPS	
Surface material	PU-leather / crystal PMMA	
Temperature stability	up to 60 °C	
Wet room suitability		
Rolled packable	_	

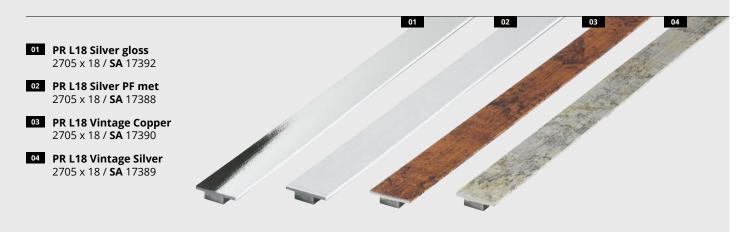
Processing

	SA
Sawing	✓
Assembly	

Special colors

Self-adhesive

${f L} \ 18$. Border/connecting profile for LEATHER-LINE products



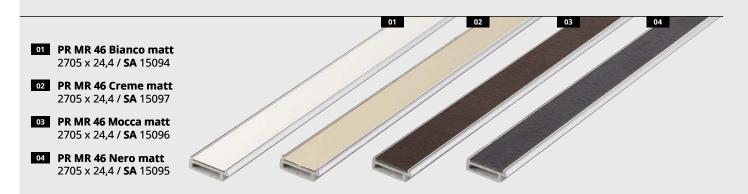
Product characteristics

	S	Α
Base material	HIPS	
Surface material	Print	
Temperature stability	up to 60 °C	
Wet room suitability	Silver gloss	
	Silver PF met	
	Vintage	
Abrasion resistance	Silver gloss	
	Silver PF met	
	Vintage	
Rolled packable	•	/

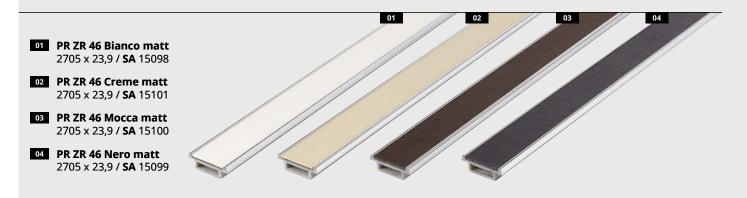
Processing

	SA	
Sawing, cutting	✓	stark klebend
		•
Assembly		18 mm SIBU sheet
Self-adhesive		
		- January Land
Special colors		strongly adhesive
		2-3 mm
Special colors On request		strongly adhesive

MR 46. Border profile



${\bf ZR}~46$. Connecting profile



Product characteristics

	SA	
Base material	HIPS	
Surface material	PU-leather	
Temperature stability	up to 60 °C	
Wet room suitability		
Rolled packable	_	

Processing

	SA
Sawing	✓
Assembly	
Self-adhesive	

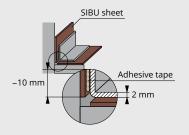
Special colors

${f SWI}\ 10$. Inner corner profile to be sticked on the design sheet

01 PR SWI 10 Silver glogsoss 2705 x 10 / SA 17313

- 02 PR SWI 10 Silver PF met 2705 x 10 / **SA** 17312
- 03 PR SWI 10 Black 2705 x 10 / SA 18620
- 04 PR SWI 10 Vintage Copper 2705 x 10 / **SA** 17315
- 05 PR SWI 10 Vintage Silver 2705 x 10 / SA 17314
- 06 PR SWI 10 Antique Bronze 2705 x 10 / **SA** 17340



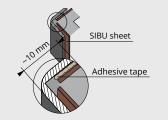


${\bf SWA}\ 10$. Outer corner profile to be sticked on the design sheet

01 PR SWA 10 Silver glogboss 2705 x 10 / SA 17317

- 02 PR SWA 10 Silver PF met 2705 x 10 / **SA** 17316
- 03 PR SWA 10 Black 2705 x 10 / SA 18619
- 04 PR SWA 10 Vintage Copper 2705 x 10 / **SA** 17319
- PR SWA 10 Vintage Silver 2705 x 10 / **SA** 17318
- PR SWA 10 Antique Bronze 2705 x 10 / **SA** 17342





Product characteristics

	N	Α
Base material	HIPS	
Surface material	Print	
Temperature stability	up to 60 °C	
Wet room suitability	Silver gloss	
	Silver PF met	
	Vintage Antique	
Abrasion resistance	Silver gloss	
	Silver PF met	
	Vintage Antique	
Rolled packable	-	_

Processing

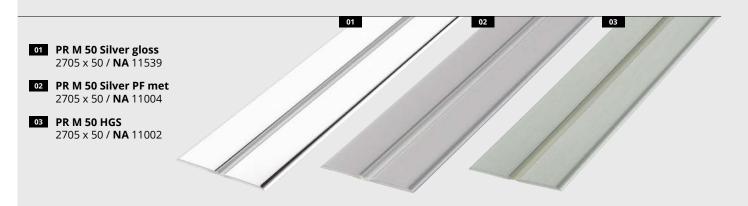
	NA
Sawing	\
Cutting	_

Assembly

Self-adhesive

Special colors

 ${f M}~50$. Flexible border/connecting profile



Product characteristics

	N	Α
Base material	HIPS	
Surface material	PET / Print / PET-varnish	
Temperature stability	up to 60 °C	
Wet room suitability	Silver gloss	
	Silver PF met	
	HGS	
Abrasion resistance	Silver gloss	
	Silver PF met	
	HGS	
Rolled packable	•	/

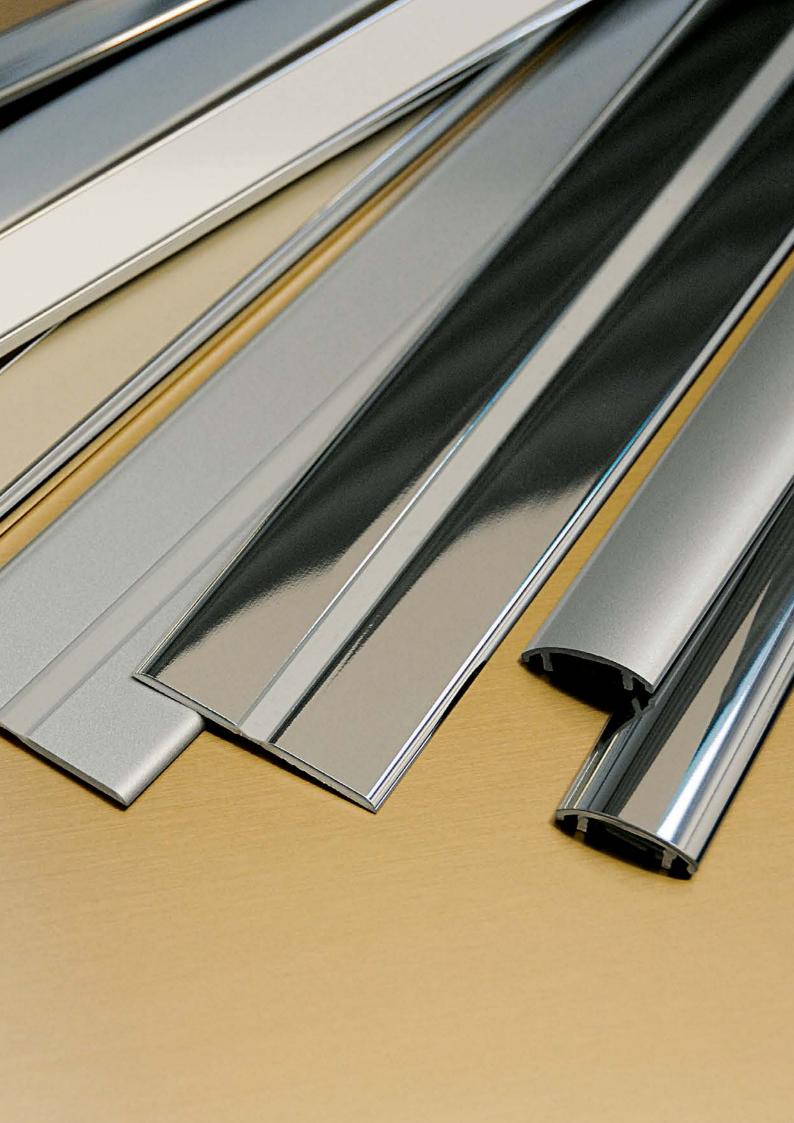
Processing

On request

Sawing, cutting	✓
Accombly	
Assembly	
Assembly glue	
Special colors	
Special colors	

NA





PNL PREMIUM NON LEATHER



PNL PREMIUM NON LEATHER



PNL LEGUAN Silver 1350mm / Art. 17670



PNL LEGUAN Gold 1350mm / Art. 19170



PNL LEGUAN Copper 1350mm / Art. 17673



PNL LEGUAN Nero 1350mm / Art. 17672



PNL LEGUAN Silk 1350mm / Art. 17674



PNL LEGUAN Bianco 1350mm / Art. 17675



PNL LEGUAN Blue 1350mm / Art. 17671



PNL MIRAGE White 1250 mm / Art. 17210



PNL MIRAGE Mint/Viola 1250 mm / Art. 17211



PNL LACE White/Vintage Brown 1250 mm / Art. 17757



PNL LACE White/Black 1250 mm / Art. 17754



PNL LACE Black/Platin 1250 mm / Art. 17753



PNL MONSOON White/Platin 1250 mm / Art. 17756



PNL MONSOON White/Vintage Brown 1250 mm / Art. 17755



PNL Vintage Silver 1250 mm / Art. 17204



PNL Vintage Copper 1250 mm / Art. 17203



PNL LUXURY Green 1250 mm / Art. 17744



PNL LUXURY Gold 1250 mm / Art. 17745



PNL LUXURY Bronze 1250 mm / Art. 17746



PNL ANTIGUA Gold 1250 mm / Art. 17747



PNL Old Platin 1250 mm / Art. 17748



PNL OXY Steel 1250 mm / **Art.** 17749



PNL OXY Terra 1250 mm / **Art.** 17750

PRODUCT OVERVIEW - decor for seating



PNL Dove Tale 1350mm / Art. 19084



PNL Stony Ground 1350mm / **Art.** 19083



PNL Light Oyster 1350mm / Art. 19082



PNL London Clay 1350mm / **Art.** 19085

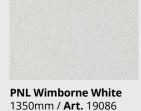


PNL Charcoal Dark 1350mm / **Art.** 19080



PNL Charcoal Light 1350mm / **Art.** 19081





PNL Bianco 1350 mm / **Art.** 17217



PNL Creme 1350 mm / **Art.** 17218



PNL Mocca 1350 mm / **Art.** 17219



PNL Nero 1350 mm / Art. 17216

Facts

PNL PREMIUM NON LEATHER

PNL LEGUAN Silver . PNL LEGUAN Gold . PNL LEGUAN Copper PNL LEGUAN Nero . PNL LEGUAN Silk . PNL LEGUAN Bianco PNL LEGUAN Blue

CHARACTER

Top quality, stylish synthetic leather with a lizard grain. As a result of its naturalistic optical appearance and touch, the material is virtually indistinguishable from genuine leather.

TECHNICAL CHARACTERISTICS

Material composition

Surface: 100% PU + partial metallisation | Backing: 100% polyester | Weight: 250g/m2 | Thickness: 0,6 mm Roll width: 1350 mm, available in 20 m and 100 m rolls | Core Ø 76 mm

Light-fast, stylish, fashionable, exclusive, opaque, dimensionally stable

APPLICATION / PROCESSING

Ideal for all types of coverings, decoration and accessories, and especially for use in fashionable and exclusive living areas. Equally perfect for employment in the bag and leather goods industry. Problem-free processing with standard methods (sewing, tacking, gluing, nailing). Do not use solvent adhesives. A suitability check for the respective application is recommended. Unsuitable for seating furniture.

OTHER INFORMATION

Cleaning

Regular cleaning ensures lasting pleasure from your material. Soiling caused by oil, grease and ink must be removed immediately. Use warm, mild soapsuds and a micro-fibre cloth for this purpose. Please avoid solvents, chloride, polish, chemical or wax cleaning agents. Please note that staining from jeans or other textiles is excluded from all manufacturer warranties.







	ISO 105-B02:2013	EN 1021 1/2
	Light-fastness	Flame retardancy
Article	Blue scale	
PNL LEGUAN Silver	> 7	✓
PNL LEGUAN Gold	7	✓
PNL LEGUAN Copper	7	✓
PNL LEGUAN Nero	> 7	✓
PNL LEGUAN Silk	6	✓
PNL LEGUAN Bianco	7	✓
PNL LEGUAN Blue	5	✓



PNL LEGUAN











Bianco



PNL PREMIUM NON LEATHER

PNL MIRAGE White PNL MIRAGE Mint/Viola

CHARACTER

Top quality, stylish synthetic leather with fine nappa leather grain. As a result of its naturalistic optical appearance and touch, the material is virtually indistinguishable from genuine leather.

TECHNICAL CHARACTERISTICS

Material composition

Print | Surface: 100% PU | Backing: 100% polyester | Weight: 550g/m² | Thickness: 1,25 mm Roll width: 1250 mm, available in 20 m and 100 m rolls | Core Ø 76 mm

Durable, light-fast, abrasion-resistant, tear-resistant, easy-to-clean, stylish, fashionable, exclusive, opaque, dimensionally stable and super soft.

APPLICATION / PROCESSING

Ideal for all types of coverings, decoration and accessories, and especially for use in fashionable and exclusive living areas. Equally perfect for employment in the bag and leather goods industry. Problem-free processing with standard methods (sewing, tacking, gluing, nailing). Do not use solvent adhesives. A suitability check for the respective application is recommended. Unsuitable for seating furniture.

OTHER INFORMATION

Cleaning

Regular cleaning ensures lasting pleasure from your material. Soiling caused by oil, grease and ink must be removed immediately. Use warm, mild soapsuds and a micro-fibre cloth, or a soft hand brush for this purpose. Please avoid solvents, chloride, polish, chemical or wax cleaning agents. Please note that staining from jeans or other textiles is excluded from all manufacturer warranties.







	ISO 105-B02:2013 Light-fastness	EN 1021 1/2 Flame retardancy
Article	Blue scale	
PNL MIRAGE White	7	✓
PNL MIRAGE Mint/Viola	7	✓



Facts

PNL PREMIUM NON LEATHER

PNL LACE White/Vintage Brown . PNL LACE White/Black PNL LACE Black/Platin . PNL MONSOON White/Platin PNL MONSOON White/Vintage Brown

CHARACTER

Top quality, stylish synthetic leather with fine nappa leather grain. As a result of its naturalistic optical appearance and touch, the material is virtually indistinguishable from genuine leather.

TECHNICAL CHARACTERISTICS

Material composition

Print | Surface: 100% PU | Backing: 81% Polyester and 19% Cotton | Weight: 380g/m² | Thickness: 0,75 mm Roll width: 1250 mm, available in 20 m and 100 m rolls | Core Ø 76 mm

Durable, light-fast, abrasion-resistant, tear-resistant, easy-to-clean, stylish, fashionable, exclusive, opaque, dimensionally stable, super soft and with micro-perforations.

APPLICATION / PROCESSING

Ideal for all types of coverings, decoration and accessories, and especially for use in fashionable and exclusive living areas. Equally perfect for employment in the bag and leather goods industry. Problem-free processing with standard methods (sewing, tacking, gluing, nailing). Do not use solvent adhesives. A suitability check for the respective application is recommended. Unsuitable for seating furniture.

OTHER INFORMATION

Cleaning

Regular cleaning ensures lasting pleasure from your material. Soiling caused by oil, grease and ink must be removed immediately. Use warm, mild soapsuds and a micro-fibre cloth, or a soft hand brush for this purpose. Please avoid solvents, chloride, polish, chemical or wax cleaning agents. Please note that staining from jeans or other textiles is excluded from all manufacturer warranties.







	ISO 105-B02:2013 Light-fastness	EN 1021 1/2 Flame retardancy
Article	Blue scale	
PNL LACE White/Vintage Brown	7	✓
PNL LACE White/Black	7	✓
PNL LACE Black/Platin	< 5	✓
PNL MONSOON White/Platin	6	✓
PNL MONSOON White/Vintage Brown	6-7	✓

Contents according to the legal statutes.



Brown

PNL LACE White/Black White/Vintage







PNL MONSOON White/Platin PNL LACE Black/Platin

PNL MONSOON White/Vintage



PNL PREMIUM NON LEATHER

PNL Vintage Silver . PNL Vintage Copper . PNL LUXURY Green PNL LUXURY Gold . PNL LUXURY Bronze . PNL ANTIGUA Gold PNL Old Platin . PNL OXY Steel . PNL OXY Terra

CHARACTER

Top quality, stylish synthetic leather with fine nappa leather grain. As a result of its naturalistic optical appearance and touch, the material is virtually indistinguishable from genuine leather.

TECHNICAL CHARACTERISTICS

Material composition

Print | Surface: 100% PU | Backing: 82% polyester and 18% cotton | Weight: 420g/m² | Thickness: 0,9 mm Roll width: 1250 mm, available in 20 m and 100 m rolls | Core Ø 76 mm

Durable, light-fast, abrasion-resistant, tear-resistant, easy-to-clean, stylish, fashionable, exclusive, opaque, dimensionally stable and super soft.

APPLICATION / PROCESSING

Ideal for all types of coverings, decoration and accessories, and especially for use in fashionable and exclusive living areas. Equally perfect for employment in the bag and leather goods industry. Problem-free processing with standard methods (sewing, tacking, gluing, nailing). Do not use solvent adhesives. A suitability check for the respective application is recommended. Unsuitable for seating furniture.

OTHER INFORMATION

Cleaning

Regular cleaning ensures lasting pleasure from your material. Soiling caused by oil, grease and ink must be removed immediately. Use warm, mild soapsuds and a micro-fibre cloth, or a soft hand brush for this purpose. Please avoid solvents, chloride, polish, chemical or wax cleaning agents. Please note that staining from jeans or other textiles is excluded from all manufacturer warranties.







	ISO 105-B02:2013 Light-fastness	EN 1021 1/2 Flame retardancy
Article	Blue scale	
PNL Vintage Silver	7	✓
PNL Vintage Copper	7	✓
PNL LUXURY Green	6	✓
PNL LUXURY Gold	6	✓
PNL LUXURY Bronze	6	✓
PNL ANTIGUA Gold	6-7	✓
PNL Old Platin	6	✓
PNL OXY Steel	6-7	✓
PNL OXY Terra	6-7	✓



PNL Vintage **PNL Vintage** Copper Silver















Facts

PNL PREMIUM NON LEATHER

PNL Dove Tale . PNL Stony Ground . PNL Light Oyster PNL London Clay . PNL Charcoal Dark . PNL Charcoal Light PNL Wimborne White

CHARACTER

Top quality and stylish synthetic leather with a smooth, velvety grain. As a result of its naturalistic optical appearance and touch, the material is virtually indistinguishable from genuine leather.

TECHNICAL CHARACTERISTICS

Material composition

Surface: 100% PU | Backing: 100% polyester | Weight: 390g/m² | Thickness: 0,9 mm Roll width: 1350 mm, available in 20 m and 100 m rolls | Core Ø 76 mm

Durable, light-fast, abrasion-resistant, tear-resistant, easy-to-clean, stylish, fashionable, exclusive, opaque, dimensionally stable and super soft.

APPLICATION / PROCESSING

Ideal for all types of coverings, decoration and accessories, and especially for use in fashionable and exclusive living areas. Equally perfect for employment in the bag and leather goods industry. Problem-free processing with standard methods (sewing, tacking, gluing, nailing). Do not use solvent adhesives. A suitability check for the respective application is recommended.

OTHER INFORMATION

Cleaning

Regular cleaning ensures lasting pleasure from your material. Soiling caused by oil, grease and ink must be removed immediately. Use warm, mild soapsuds and a micro-fibre cloth, or a soft hand brush for this purpose. Please avoid solvents, chloride, polish, chemical or wax cleaning agents. Please note that staining from jeans or other textiles is excluded from all manufacturer warranties.







	ISO 105-B02:2013 Light-fastness	EN 1021 1/2 Flame retardancy	DIN EN ISO 5470-2 Abrasion resistance
Article	Blue scale		
PNL Dove Tale	> 5	✓	> 50.000
PNL Stony Ground	> 5	✓	> 50.000
PNL Light Oyster	> 5	✓	> 50.000
PNL London Clay	> 5	✓	> 50.000
PNL Charcoal Dark	> 5	✓	> 50.000
PNL Charcoal Light	> 5	✓	> 50.000
PNL Wimborne White	> 5	✓	> 50.000





PNL PREMIUM NON LEATHER

PNL Bianco . PNL Nero PNL Creme . PNL Mocca

CHARACTER

Top quality, stylish synthetic leather with fine nappa leather grain. As a result of its naturalistic optical appearance and touch, the material is virtually indistinguishable from genuine leather.

TECHNICAL CHARACTERISTICS

Material composition

Surface: 100% PU $\,$ Backing: 82% polyester and 18% cotton $\,$ Weight: 420g/m 2 $\,$ Thickness: 0,9 mm Roll width: 1350 mm, available in 20 m and 100 m rolls $\,$ Core $\,$ 76 mm

Durable, light-fast, abrasion-resistant, tear-resistant, easy-to-clean, stylish, fashionable, exclusive, opaque, dimensionally stable and super soft.

APPLICATION / PROCESSING

Ideal for all types of coverings, decoration and accessories, and especially for use in fashionable and exclusive living areas. Equally perfect for employment in the bag and leather goods industry. Problem-free processing with standard methods (sewing, tacking, gluing, nailing). Do not use solvent adhesives. A suitability check for the respective application is recommended.

OTHER INFORMATION

Cleaning

Regular cleaning ensures lasting pleasure from your material. Soiling caused by oil, grease and ink must be removed immediately. Use warm, mild soapsuds and a micro-fibre cloth, or a soft hand brush for this purpose. Please avoid solvents, chloride, polish, chemical or wax cleaning agents. Please note that staining from jeans or other textiles is excluded from all manufacturer warranties.







	ISO 105-B02:2013 Light-fastness	EN 1021 1/2 Flame retardancy	DIN EN ISO 5470-2 Abrasion resistance
Article	Blue scale		
PNL Bianco	7	✓	> 50.000
PNL Nero	7	✓	> 50.000
PNL Creme	7	✓	> 50.000
PNL Mocca	7	✓	> 50.000



PROCESSING INSTRUCTIONS PROCESSING INSTRUCTIONS SIBUGLAS



Product characteristics

To answer your questions as quickly as possible, our team has worked out a technical table with product characteristics, extra equipment and much more for each of our products:

BASE MATERIAL

As a base material we use a specially developed, highly impact resistant polystyrene type (HIPS). HIPS distinguish particularly by robustness, high impact and a very low weight. For the cutting on site a standard wallpaper knife is effectual (except SIBUGLAS). For our ACRYLIC-LINE we use as a base material ABS with acrylic surface. With PUNCH-LINE 3D products we use HIPS with background foil from A-PET.

MATERIAL THICKNESS

The given material thicknesses refer to the stock program in non adhesive (NA) and self adhesive (SA) version.

SA SELF-ADHESIVE

SA means that the design sheet is equipped with adhesive at the back. For this we use high-quality acrylic adhesive substance or synthesis rubber (PUNCH-LINE 3D, MultiStyle). Self-adhesive design sheets (SA) can be stuck on absorbent as well as non-absorbent grounds. Our base material polystyrene is a thermoplastic material, therefore a slight expansion of the design sheet is to be considered (see processing instructions).

Adhesive backed design panels (SA) are not suitable for ceiling applications. Alternative processing options are available on request.

ROLLED PACKABLE

Basically our design sheets are packed flat on pallets. However, in order to dispatch small consignments as favourably as possible, we have developed a packaging carton in which many of our design sheets can be packed rolled as well. Design sheets in non-adhesive (NA) version are rolled with the decor side outwardly and design sheets in self-adhesive version (SA) are rolled with the glue side outwardly. We recommend rolling maximum 3 pieces from product group LEATHER-LINE per carton (480 x 480 mm) and for all other decors maximum 6 pieces per carton (480 x 480 mm).

CR CRISTAL, LL ROMBO, LL QUADRO, LL LOUNGE: Design sheets to be rolled with the decor side outwardly (both – NA and SA version). We recommend rolling not more than 3 sheets per carton (480x480 mm). After receipt, rolled goods should be laid out flat for around 24 hours at room temperature and if necessary, subjected to additional weight.

SURFACE MATERIAL

In a changeable world we focus on lastingness and high standards by using 100% PVC-free surfaces. We make a distinction between:

- Polyurethane synthetic leather surfaces (PU)
- Polyester imitation fur surfaces (PET)
- Metallized surfaces (PET)
- Special coloration (PET-varnish)
- Printed surfaces (Print)
- Acrylic surfaces (PMMA)

All variations are optically outstanding and also fascinate by their unique haptics. They correspond to the highest demands and they are suited especially for the interior area.

MAXIMUM RELIEF HEIGHT

With the given data we define the highest position of the respective design in non-adhesive (NA) and adhesive (SA) version.

PRINTING

The surfaces of SIBU design sheets are printable by means of screen or digital printing which give them a very special and individual appearance. All products marked with **PR** are easily printable. We offer original samples for tests. Info sheets on demand.

TEMPERATURE STABILITY

We supply to more than 70 countries in the world and have nearly everywhere special climate situation. Therefore we test our material under the hardest conditions. Already during development stage our SIBU design sheets are tested in special thermo-containers stuck on ground as well as unstuck with high temperatures and high air humidity.

Only the very best qualities correspond to our strict directives. The given data of the temperature stability refer to the lasting application of the product stuck on different grounds and to the long-term using temperature also without adhesion.

WET ROOM SUITABILITY

An exposure of SIBU design sheets to humid areas is given when a design sheet is subjected to short term humidity condition. This humidity condition can occur by reason of high air humidity or by direct sprinkling water. SIBU design sheets are not suited for the direct wet space area as well as for long-term wet influence (except SIBUGLAS).

- ■■■ Wet room suitability
- ■■■□ Wet room suitability, but material reacts more sensitively to sprinkling water. Removing of moisture is recommended.

ABRASION RESISTANCE

Products with marked abrasion resistance show an extremely scratch resistant surface. Our technology team already tests the products during development process to be able to offer the matching product for each of your demands.

■■■■■■■ Scratch resistant

■■■■■ Excellent abrasion resistance

■■■■□ Very good abrasion resistance

■■■□□ Good abrasion resistance

■■□□□ Normal abrasion resistance

■■□□□□ Low abrasion resistance

Extra equipment

We are aware of the fact that not always you can use our standard stock articles for your intended application and offer for you special extra equipment.

FIRE CLASSIFICATION

The products from the stock program correspond to the fire safety regulations according to DIN 4102 B2, excluded products ACRYLIC-LINE (test standard: UL Standard 94, measured value: 94 HB). Marked products **FR** are available in flame retardant version on request, on a different carrier material. Certificates of the following standards are available: EN 13501-1 and ASTM E 84. Info sheets on demand!

CUTTINGS

You want to get customized sheets or cuttings? Please contact us that we can offer the best possible solution to you. With a cutting length up to 3.2 meter and a punching and sawing length up to 3 meter we are able to meet your requirements and needs promptly.

PVA PRE-TREATMENT

In order to be suited to PUR/ PVA bonding, SIBU design sheets have to be pre-treated according to material thickness on the reverse side either by an additional production process or customer-sided grinding (using sandpaper - granulation 80).

Being able to carry out this pre-treatment for you in our factory, we absolutely need this information together with your order.

SPECIAL FORMATS

In addition to the standard sizes given in the OVERVIEW we offer with pleasure individually adapted product dimensions.

FURTHER THICKNESSES

Responding to your request we produce our DECO-LINE and PUNCH-LINE in thicknesses between 0.8 and 4.0 mm.

MAGNETIC

All SIBU design sheets are available with a magnetic back from 3 pieces onwards. Exception - all LL ROMBO, LL QUADRO, CR CRISTAL ROMBO, LL LOUNGE and PUNCH-LINE.

SIBU magnetic foils are suitable on different metallic grounds and on magnetic colours. The exchange of design sheets thereby becomes a child's play! The application fields for the new SIBU DESIGN magnetic program are nearly unlimited – for shop-window decoration, shop fitting and fair design or in the furniture area, decoration field and for all kinds of displays.

Our SIBU decoration mirror DM Silver in magnetic version is available from stock in two sheet sizes $2600 \times 1000 \times 1.5$ and $2000 \times 1000 \times 1.5$:

- DM Silver Magnetic 2600 x 1000 x 1,5 (art. no. 15903)
- DM Silver Magnetic 2000 x 1000 x 1,5 (art. no. 15904)

Temperature stability: up to 50°C Cutting: The cut has to be carried out always from the decor side.

Fire rating class B2 (DIN 4102).

Processing (except SIBUGLAS)

Please note that SIBU design sheets always have to be processed from the decor side.

SURFACE PROTECTION

A protective film protects our surfaces against damages. This protective film should be removed only after the application of our design sheets.

PUNCHING

Band steel cutting is recommended for design sheets in thickness from 1 up to 1.5 mm.

DRILLING

All SIBU design sheets can be drilled from the decor side.

MILLING

For material up to 2 mm thickness:

Cutter with 3 mm diameter, rotation speed from 12000 up to 24000 rpm, progressive feed up to 20 m/min.

Decor side on top:

Single-edged cutter - left turn

Decor side below:

Double-edged cutter - right turn

For material with more than 2 mm thickness reduce progressive feed and use a cutter with bigger diameter (6 mm).

SMALLEST BENDING RADIUS

The given data refer to the smallest bending radius for concave or convex fixing. For all design sheets – with the exception of MultiStyle – all sheet edges must be fixed mechanically in any case! For MultiStyle there is no need for mechanical fixing!

HOT BENDING

Heat up the SIBU design sheets from the backside – for both, internal and exterior angles.

Approximate parameters for material in 1 mm thickness: wire temperature: approx. 200°C, heating time: approx. 6 seconds

For ACRYLIC-LINE, PUNCH-LINE, DECO-LINE and STRUCTURE-LINE design sheets hot bending is outwardly (decor outside) possible – hot bending inwards (decor inside) is possible only with plain designs or with fine structures. For deeper structures - no exact internal angle.

Hot bending with LEATHER-LINE design sheets is possible outwardly (decor outside), inwards (decor side inside) only with plain LEATHER-LINE. Using structured leather designs it can happen that wrinkles may appear along the internal angles.

CUTTING

SIBU DECO-LINE sheets with less than 2 mm thickness can be easily cut with a wallpaper knife. Simply notch the surface and break along the edge. For all other product lines and for DECO-LINE sheets up to 3 mm thickness the cutting pressure has to be increased. After cutting and breaking our self-adhesive (SA) design sheets as well as 3D PUNCH-LINE designs (NA + SA) the foil on the back side has to be cut separately. Always use well sharp knives.

SAWING

For material up to 1 mm thickness: HW 280 x 3,2 / 2,2 x 30 Z60 / 12,46-18,08 WZ

For more than 1 mm thickness: HW 250 x 3,2 / 2,2 x 30 Z40 / 19,63 WZ HW 250 x 3,2 / 2,2 x 30 Z40 / 19,63 FZ/TZ Rotation speed 6000 rpm – progressive feed up to 25 m/min

For LEATHER-LINE:

HW 255 \times 2,8 / 2,0 \times 30 Z80 / 10,01 FZ WZ Rotation speed 6000 rpm – progressive feed up to 10 m/min

With LEATHER-LINE the best result is achieved with MDF increment (4 mm) below and on top, low progressive feed and high rotation speed.

LASER CUTTING

All SIBU design sheets can be processed with standard lasers. The cutting speed conforms to the watt power of the laser. Please refer to the technical data in our Overview broschure, if that processing step is permitted for that product.

THERMOFORMING

For products with PET or PET/varnish surfaces a light tension of the surface by thermoforming is possible by using smooth and not sharp-edged tools (avoid sharp contours, use a bigger radius!).

All the other versions like PU-leather surfaces and printed surfaces are usually suited for thermoforming. For any new moulding tools self tests are recommended. The tool has to be adapted to the material.

Heating parameter: approximate temperature: 160 - 210 °C by using upper heating and under heating. Processing period: between 20 to 40 seconds.

Original samples are available for tests.

PVA-PRESSING

PVA-BONDING

Non-adhesive design sheets from our DECO-LINE, LEATHER-LINE, STRUCTURE-LINE and ACRYLIC-LINE series (with a few exceptions) are compressible with commercial PVA adhesives. The ground must be absorbent (MDF, chipboard, etc.)

As a result of this type of processing, standard edges of plastic, aluminium or wood can be used! The PVA adhesive prevents the usual expansion of our design sheets due to the effect of increased temperature!

In order to be suited to PUR/ PVA bonding, SIBU design sheets have to be pre-treated according to material thickness on the reverse side either by an additional production process or customer-sided grinding (using sandpaper - granulation 80). During pressing onto an untreated particle board in 16 mm thickness, best results were achieved with a 1 mm polystyrene balancing sheet. SL LINEA products require a polystyrene balancing sheet with a thickness of 1.5 mm.

PVA-PRESSING

When pressing structured design sheets (STRUCTURE-LINE, ACRYLIC-LINE and LEATHER-LINE), a medium-hard sponge rubber mat with a thickness of approx. 5 mm should be used between the pressing sheet and the patterned side of the design sheet. This provides uniform pressure distribution and prevents undesirable crushing spots.

When using DECO-LINE sheets it is better to press without the sponge rubber mat. The mat could cause irregular optics in the mirror surface. If you want to have a perfect mirror result, ask us for design sheets in 2 mm thickness.

Should by reason of transport or stock conditions the design sheet not have a crease-free protective film, the film should be removed prior to pressing process. The pressure applied should amount to 2 kg/cm² (0.2 N/mm²), the temperature to approx. 45°C and the pressing time to around 10 minutes. The bonding of the balancing material and the design sheet should be done in a single working process.

During pressing onto an untreated particle board in 16 mm thickness, best results were achieved with a 1 mm polystyrene balancing sheet. SL LINEA products require a polystyrene balancing sheet with a thickness of 1.5 mm.

Following pressing allow the sheets to cool in a stack over night (about 16 hours). Cover the stack with a 19 mm plate so that the uppermost sheet also remains flat.

Accessories

PROFILES

For a perfect edging of SIBU design sheets or to cover necessary expansion gaps of the products, we offer technically and optically adjusted profiles. These profiles are divided into 5 groups, please consider our recommendations for your selected design sheets.

ACRYLIC POLISHING-KIT

With the polishing-kit you are able to repair marks of consumption or scratches appearing on the acrylic surface. At the same time the polishing creates protection of the surface. Acryl set includes:

- Polishing paste
- Sponge
- Polishing cloth

SIBUKLE D22HV

Solvent-free dispersion adhesive

The best suitable spatula size A1 or A2 is given for each product.

Applications: SIBUKLE D 22 HV is highly suitable for the bonding of SIBU products onto absorbent, flat surfaces such as wood, plywood, particleboard, gypsum plasterboard, concrete or smooth brickwork.

WARNING: SIBUKLE D 22 HV is entirely unsuitable for non-absorbent surfaces such as tiles, plastics, metals, glass, etc.

Storage / Transport

STORAGE INSTRUCTIONS

SIBU design sheets must always be kept in indoor stock, no storage outside! Following instructions are to be considered:

- Design sheets to be stored flat, rolled packed design sheets should be unpacked and laid out flat and if necessary subjected to additional weight to improve flatness (Use carton underlay and weigh down the entire sheet in order to prevent damage.)
- Store the uppermost plate in the pile with decor side down.
- Protect SIBU products from UV rays.
- Do not expose SIBU products to moisture or humidity.
- Protect material from dirt, dust and mechanical damages.
- A permanent storage of more than 3 months at a temperature less than 0 °C or more than +30 °C may impact the quality of our design sheets and should be avoided.

TRANSPORT INSTRUCTIONS

In general, for the transport of SIBU products pay attention to protect them from dirt, UV radiation, moisture and mechanical damages.

- Use stable, flat pallets with carton bedding, the pallet should be longer than the design sheets.
- Place the uppermost design sheet on the pallet with the decor side face down. This uppermost design sheet should be protected in addition by a carton and a board (e.g., chipboard, HDF...).
- The design sheets should be protected from shifting.
- The edges and sides must be also protected (edge protection, PE foil ...)
- Avoid temperatures below 35 °C or more than + 50 °C.
- Structured sheets to be transported on pallets with the patterns running in same direction.
- SIBU products must be acclimatized prior to processing; ideal processing temperature is approx. + 10 °C to + 30 °C.
- Before any processing of the design sheets read the attached processing instructions which you can also find on the SIBU website!
- SIBUKLE D 22 HV should not be long-time stored below + 5 °C and must be protected from frost during transportation.

Cleaning / Disposal

CLEANING

DECO-LINE, STRUCTURE-LINE, ACRYLIC-LINE, PUNCH-LINE, PUNCH-LINE 3D: in case of light dirt by means of soft cleaning cloth (it should be free of dust and free of dirt). In case of heavy dirt by means of standard plastic or window cleaner (spray cleaners not onto the material surface, but sparingly onto the cleaning cloth).

Do not use abrasive cleaners, solvent cleaners or pure alcohol!

LEATHER-LINE: Clean leather surfaces by means of standard liquid soap and then remove the soap with a humid cloth.

Imitation fur surfaces: In case of light dirt clean LL Savanna, LL Marabu, LL Reggae, LL Eleganza with a vacuum cleaner, in case of heavy dirt clean with a humid cloth.

DISPOSAL

The keeping of healthy environment has high priority for us! We check all raw materials used for their environmental compatibility. Because not everyone has its own plastic disposal container, we pay special attention in development of new products to use only high-quality materials: materials, which may be disposed safely with the domestic waste. On demand we are pleased to provide LGA certificates for all SIBU design sheets.

Processing information

GROUND PREPARATION FOR GLUING

The ground should be dry and flat, free from loose parts, dust, dirt, grease, wax and silicone. To achieve a maximum adhesion, non-absorbent surfaces should be cleaned with alcohol (ethanol, isopropyl alcohol).

Self-adhesive (SA) sheets are suitable for both, absorbent and non-absorbent surfaces, although non-absorbent surfaces are recommended.

Before using MultiStyle (MS) on a porous or highly absorbent surface, e.g. brickwork, gypsum plasterboards or untreated chipboards, we recommend undercoating the ground. Alternatively you can use our SIBUKLE D22 HV dispersion adhesive as a suitable first coat.

We also recommend SIBUKLE D22 HV dispersion adhesive when using non-adhesive STRUCTURE-LINE (SL) and DECO-LINE (DM) sheets on porous or highly absorbent grounds, e.g. brickwork or gypsum plasterboards and untreated chipboard. In case of non-absorbent grounds surface tension should be at least 38 dyn (industrial info!). For application on convex or concave grounds all sheet edges must be fixed mechanically, except MultiStyle.

BONDING

Ideal processing temperature ranges from + 10°C up to + 30°C. The design sheets should be acclimatized, i.e. they should be brought to room temperature prior to processing (avoidance of condensation on the gluing surface).

A temperature increase of 10°C will cause our products to expand by approx. 0.7 mm over a length of 1 meter. As a rule, expansion gap of approx. 2 – 3 mm should be kept at each sheet edge!

In case of high surroundings temperature or major temperature-fluctuations the expansion gap should be increased or the sheet format should be chosen smaller. Avoid blistering (air inclusions); use a medium-hard hand rubber roller with a width of approx. 170 mm.

Remove the backing cover step-by-step from self-adhesive design sheet (SA), do not touch gluing surface and press the sheet onto the ground as firmly as possible. The final adhesion power will be reached at room temperature after 24 hours.

PROCESSING SIBUKLE

Application: SIBUKLE D 22 HV is best suited for the gluing of SIBU products onto absorbent flat grounds like wood, plywood, chipboard, gypsum plasterboard, concrete or smooth brickwork.

ATTENTION: SIBUKLE D 22 HV is not suited for non-absorbent grounds such as tiles, plastics, metals, glass, etc.

Processing: Apply exclusively on the entire cleaned ground by means of fine spatula (spatula toothing is given for every product). At a surroundings temperature between 20°C and 35 °C the adhesive should then be left to air for 20 - 50 minutes. The higher the surroundings temperature is the shorter is the airing time. **Finger test:** After application with the spatula the maximum airing time is reached as soon as the glue no longer sticks to the fingers!

Storage: In the original airtight containers the adhesive can be stored up to 12 months from delivery date. Store always above freezing point. Protect from frost, otherwise the glue cannot be used anymore!

Standard processing

GROUNDS – BONDING – EXPANSION GAPS

with alcohol (ethanol, isopropyl alcohol).

Strongly adhesive SIBUGLAS SA structured sheets are suitable for use on both absorbent and non-absorbent surfaces such as plasterboard, raw particle board and smooth masonry, whereby non-absorbent surfaces are recommended. The ground surface must be clear of any loose material, be capable of providing support, dry, smooth and free of dust, dirt, grease, wax and silicone. In order to achieve maximum adhesion, non-absorbent grounds should always be cleaned

In the case of convex and concave grounds, mechanical anchorage is required along the edges. The ideal processing temperature range is between + 10° C and + 30° C. Prior to processing, the SIBUGLAS sheets must be brought up to room temperature (in order to avoid the formation of condensation on the adhesive surface).

As a rule, an approx. 2-3 mm expansion gap must be left on the sheet edges. In the case of higher ambient temperatures and sizeable temperature fluctuations, the expansion gap should be larger, or smaller sheet dimensions be selected. It is imperative that air bubbles be avoided and therefore a medium-hard, rubber hand roller with a width of around 170 mm should be employed. In the case of the strongly adhesive SIBUGLAS (SA) sheets, the film protecting the adhesive should be removed gradually without touching the glue. The sheet should then be pressed down as firmly as possible onto the ground surface. At room temperature, final bonding strength is first reached after 24 hours.

BONDING USING SIBUKLE D 22 HV

SIBUKLE D 22 HV is suitable for the bonding of SIBUGLAS products on absorbent, level surfaces such as wood, plywood, chip- and plasterboard, concrete or smoothed masonry. PLEASE NOTE. SIBUKLE D 22 HV is totally unsuitable for non-absorbent surfaces such as tiles, plastic coverings, metal, glass, etc.

Processing: once the ground surface for laying has been prepared and cleaned, fully cover it alone with adhesive using a spatula with A2 teeth and then press down. It is essential that SIBUGLAS products **be bonded in a bed of wet adhesive**.

BONDING & POINTING WITH SIBU SILICON 1.4 A

This type of processing is most suitable on ground surfaces such as plasterboard, absorbent and non-absorbent wood sheets smooth masonry and tiles.

Silicone bead: height approx. 3-4 mm, 10 mm gap to the edge of the sheet and a distance of approx. 60 mm distance from bead to bead.

Cleaning: remove any dirt from the silicone as quickly as possible!

PVA BONDING

(please see page 184)

MAGNETIC

With SIBUGLAS MAGNETIC professional decoration changes become child's play. Deliveries can be made for orders of three sheets and upwards. Any surfaces suitable for magnets can be used as a ground and should these be unavailable, SIBU METALFOIL provides the solution.

SURFACE PROTECTION

All the top surfaces are safeguarded against damage by a protective film, which should first be removed following processing.

USE OF SIBU PROFILES

The profiles have to be brought up to room temperature prior to processing. Cutting to length must always begin on the top surface and the profiles be sawn for bevelling and precisely angled edge quality.

The profiles must be positioned in such a way that the sheet material to be covered can expand behind the profile nose (1-3 mm). Precise positioning of the profiles on the ground surface is essential, as once stuck down the profiles cannot be newly bonded.

SIBU SILICON 1.4 can be used as an adhesive when standard, metal T- or end profiles are employed. In this case corrections during installation are still possible, subject to the precondition that the SIBUGLAS sheet is also bonded with SIBU SILICON 1.4 A. Please note that only one-colour (Bianco, Ice White, Malaga, Magnolia, Mocca, Nero) and all AR+ versions can be quickly and simply bonded using SIBU SILICON 1.4 A.

SURFACE SEALING

only in the case of non-AR+ SIBUGLAS sheet versions

We recommend that SIBUGLAS sheet surfaces be polished immediately after mounting. As is the case with automotive paint, this offers good scratch protection. Moreover, with our acrylic POLISHING KIT superficial traces of wear and scratches in the SIBUGLAS surface can always be polished out. The POLISHING KIT contains a polish paste, a sponge and a polishing cloth.

GOLDEN RULES

for all types of cutting

Use high machine speeds, rapid advance and sharp tools! Wherever possible, heat should always be avoided, as this can lead to material tensions.

SIBUGLAS

SAWING

SIBUGLAS sheets can be cut with jig, hand-held circular, panel and circular table saws. During cutting on the reverse side, the underlay should also be sawn through.

Information: jigsaws:

Prior to cutting with a jigsaw, the SIBUGLAS sheet should be anchored to the work table by means of an aluminium lath and screw clamps. Cutting should take place at approximately 2,000 strokes/min with rapid advance and no pendulum stroke. Sheet wobble and tilting of the jigsaw (heat generation) are to be avoided. Cutting with the jigsaw should always take place from the reverse side.

Saw blade: Use a standard jig saw blade with teeth spacing of 1.0-2.0 mm, or a Bosch "Clean for PMMA" blade with teeth spacing of 1.8 mm.

Information: hand-held circular saws:

Prior to cutting with the hand-held circular saw, the SIBUGLAS sheet should be anchored to the work table by means of an aluminium lath and screw clamps. The saw blade overlap should amount to between 10 and 20 mm. Rapid advance and maximum rpm should be used. The saw blade must not tilt (heat generation) and sheet wobble is to be avoided. Cutting with the hand-held circular saw should always take place from the reverse side.

Saw blade: Use a blade with alternate chamfered teeth at spaces of approx. 10 mm irrespective of the saw blade diameter.

Information: panel and circular table saws:

Use rapid advance at approx. 4,000 rpm and a saw blade diameter of around 300 mm. The saw blade overlap should amount to between 10 and 20 mm. Do not use circular saw blades with cross-set teeth.

Ideal circular saw blade: Tooth form: flat, trapezoidal teeth, diameter: 300 mm, total teeth: 72, tooth distribution: approx. 13 mm. During the cutting or milling of recesses or openings, the corners of the cut edges should always be pre-drilled. This prevents notch effects and thus the danger of sheet fracture. The drillings should have a diameter of approx. 10 mm.

FLAMMABILITY

SIBUGLAS products are subject to standard flammability pursuant to DIN 4102 B2.

DRILLING

Small drillings are carried out with an acrylic glass spiral drill, while a core drill with, e.g. 4-6 carbide tips is employed for larger drillings and recesses. If the SIBUGLAS is anchored firmly, a well-honed wood drill can also be used.

Cutting and processing data for acrylic glass spiral drills:

Free angle: 3° to 8°, rake angle 0° to 4°, point angle 60° to 90°, twist angle 12° to 16°, cutting speed 10 to 60 m/min, advance 0.1 to 0.3 mm/rev. Always slightly chamfer and countersink the drillings.

Information for standard metal spiral drills:

Prior to use, these must be suitably sharpened for the material. Rake angle 0° to 4°, point angle 110° to 130°. Wherever possible, laser drilling is preferable.

EDGE PROCESSING

Cut, sawn or milled edges should be smoothed and deburred using a scraper or a machine file (an acrylic file is better).

Edge profiling: The edges can be easily brought into the desired shape using a profile cutter with a ball bearing (please see page 181).

Edge polishing: Smooth SIBUGLAS cut edges can be simply polished manually using polishing paste.

LASER CUTTING

SIBUGLAS sheets can be processed using standard lasers. The cutting speed is in line with the laser wattage.

Note: Place the SIBUGLAS sheet on the laser machine in such a way that its reverse side is on the machine's extraction side. As is the case with all standard PMMA products, it is recommended that following laser cutting the material be "tempered". The high temperature of the laser causes tension in the material, which can lead to cracking. Tempering equalises these tensions.

PRINTING

Standard SIBUGLAS products (non-AR+) are suitable for printing, pre-testing is advisable for SIBUGLAS AR+.

CLEANING / CARE

Warm water with washing-up liquid or oil-free benzine are suitable cleaning agents. Soiled cloths and abrasive cleaning agents are to be avoided. No razor blades, knives or scrapers should be used with SIBUGLAS AR+, as they can cause scratches and damage the abrasion-resistant coating. Dry rubbing is to be avoided under all circumstances. SIBUGLAS designsheet may not be cleaned with alcohol or a solvent.

SIBUGLAS

DISPOSAL

Current LGA certificates exist for SIBUGLAS. We are pleased to make these available.

Private area: SIBUGLAS can be disposed of with the normal household refuse.

Commercial area: SIBUGLAS should be conducted to thermal disposal.

STORAGE INFORMATION

Always store SIBUGLAS products dry and flat, and protect them against the effects of humidity. Wrap the sheets in plastic

together with a silicate cachet and seal carefully. This prevents possible ripples along the sheet edges due to moisture in the air. Outdoor storage is not possible and the following should be noted. Sheets delivered in rolls should be unpacked immediately and laid down flat with the topside pointing upwards. Flatness is improved by weighing down. In order to prevent damage, the card underlay should be used and weighed down over its entire area. The uppermost sheet in the stack should be stored face down. In storage, SIBUGLAS must be protected against sunlight and not come into contact with any liquids or damp. The material should also be safeguarded against dirt, dust and mechanical damage.

TRANSPORT INFORMATION

When transporting SIBUGLAS care should be taken that the sheets are protected against dirt, UV rays, moisture and mechanical damage. Stable, flat pallets that are larger than the sheets are to be employed with a card underlay. The uppermost sheet must lie on the pallet with the structured face down. In addition, this top sheet should be protected by card and a slatted frame. The edges and the sides must also be safeguarded (edge protection, PE film, ...) and temperatures below minus 35° C or above 50° C should not be exceeded.

INCOMPATIBLE SUBSTANCES - SIBUGLAS AR+

In accordance with the surface test for chemical impact pursuant to DIN EN 68 861-1 testing conditions. During this test no changes were determined. The only exception: red wine, as after 24 hours the surface was slightly matt.

SIBUGLAS SA

Bonded onto coated wood base sheets including edges and milling

MATERIAL REQUIREMENTS

SIBU structured sheet:

SIBUGLAS SA dimensions: 2600 x 1000 mm, strongly adhesive

Wood base sheet:

Wood base sheet coated on both sides, dimensions: $2600 \times 1000 \text{ mm}$

Counter-pressure:

Not required

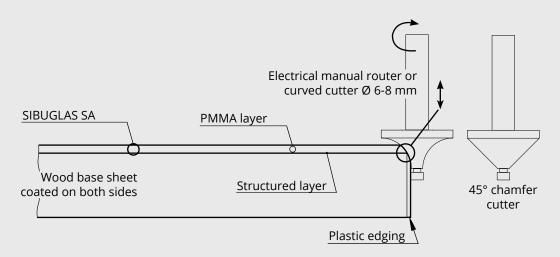
Edge material:

All standard furniture edging

PROCESSING STEPS

- 1. Clean the coated wood sheet.
- 2. Remove the protective film on the adhesive side of the SIBUGLAS sheet.
- 3. Bond the SIBUGLAS sheet onto the wood base sheet using a rubber roller.
- 4. Immediately cut the bonded sheets into the desired final dimensions (saw).
- 5. Place the edgings on the edge gluing machine.
- 6. Using an electrical manual router, cut a rounded or chamfered edge exactly up to the point of transition from the transparent PMMA layer to the structured layer. Please see sketch! In combination, the edge material and the transparent PMMA layer give the resultant radius or chamfer. The thicker the edge material, the wider the facet.

Facet milling is the prerequisite for an edged end product!



SIMPLY CREATE STYLE!



SIBUGLAS SA

DESCRIPTION – STRUCTURE



SIBUGLAS SA

STRUCTURED SHEET PRODUCT STRUCTURE

SibuGlas is a compound material consisting of the following individual components. The characteristics of the individual materials, as well as correct processing, are decisive for the overall quality of components/decorative elements with SibuGlas.

Structure: SibuGlas, single colour Total thickness: 2.83 – 3.43 mm
Transparent PMMA layer: 2.0 mm

Transparent PMMA layer: 2.0 mm

Structured layer: 0.7 - 1.3 mm (incl. special synthetic fibres)

SA, strongly adhesive reverse side: 0.13 mm

Structure: SibuGlas AR+ Total thickness: 2.83 – 3.43 mm

Transparent PMMA layer: 2.0mm with excellent abrasion resistance Structured layer: 0.7 – 1.3 mm (incl. special synthetic fibres)

SA, strongly adhesive reverse side: 0.13 mm

The 2.0 mm transparent layer lends SibuGlas a genuine glass appearance with outstanding product characteristics.

VARIOUS APPLICATION EXAMPLES:

- Table tops (AR+)
- Bar and furniture fronts
- Shelf floors
- Side walls
- Room doors
- Sales podiums
- Sliding doors

INCOMPATIBLE SUBSTANCES - SIBUGLAS AR+

In accordance with the surface test for chemical impact pursuant to DIN EN 68 861-1 testing conditions. During this test no changes were determined. The only exception: red wine, as after 24 hours the surface was slightly matt.

SIBUGLAS SA

MECHANICAL PROCESSING INFORMATION

GOLDEN RULES

Use high machine speeds, rapid advance and sharp tools!

SAWING / EDGING

In order to optimise cut quality, we suggest the use of narrow, unset, carbide tipped circular saw blades for plastic and laminate surfaces with as many alternate and/or hollow teeth as possible. The saw blade should have a minimum speed of at least 2,800 rpm (preferably 4,000 rpm). The sheets should be sawn individually and scoring may not be employed. Ideally, the saw blade should not protrude by more than 10-20 mm.

A SAW BLADE TIP

Fa. Leitz, art. no. 58453, diameter: 250 mm, width: 2.4 / 1.6 mm, number of teeth: 30, alternate teeth Z80/9.82. The alternate teeth are bevelled on the outside (bevelling: 0.3 mm, 45°) and must also always be sharpened. For a clean- cut edge it is important that the saw blade is really sharp! Do not use cross set-up circular saw blades!

MILLING

As is the case with sawing, high speeds and careful and slow feeding should be used! Basically, the machinery and tools employed for woodworking are suitable for the processing of our SibuGlas sheets bonded onto wood base sheets. Narrow milling edges can be subsequently improved optically with a scraper or emery paste. For a clean-cut edge, it is important that the tools are always well sharpened!

DRILLING

Use a wood drill! Hinge drillings and similar processes can be completed easily with a Forstner bit.

APPLYING FURNITURE EDGING

All standard, plastic furniture edging can be mounted using standard procedure.

SURFACE SEALING

only in the case of non-AR+ SibuGlas sheet versions

With our acrylic POLISHING KIT superficial traces of wear and scratches in the SibuGlas surface can always be polished out. The POLISHING KIT contains a polish paste, a sponge and a polishing cloth.

STORAGE

(please see page 180)

CLEANING / CARE

Warm water with washing-up liquid or oil-free benzine are suitable cleaning agents. Soiled cloths and abrasive cleaning agents are to be avoided. No razor blades, knives or scrapers should be used with SibuGlas AR+, as they can cause scratches and damage the abrasion-resistant coating. Dry rubbing is to be avoided under all circumstances. SIBUGLAS sheets may not be cleaned with alcohol or a solvent.

SURFACE PROTECTION

All the top surfaces are safeguarded against damage by a protective film, which should first be removed following processing.

SIBUGLAS PVA

Glued and pressed on absorbent wood base sheets

Whether on home furniture, in display windows, bars, hotels, or trade fair stands, today SibuGlas is used for a diversity of applications. SibuGlas is a multi-layer sheet consisting of PMMA, PU leather and a special synthetic fibre, which can be bonded onto absorbent surfaces using PVA white glue. In order to ensure optimum flatness, we also deliver an accompanying, technically matching balancing sheet.

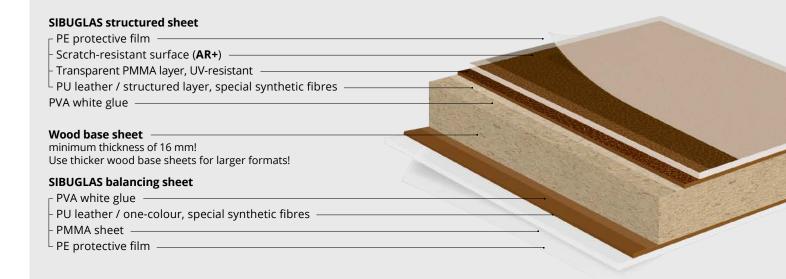
SIBUGLAS / SIBUGLAS AR+ WITH SCRATCH-RESISTANCE SURFACE INCL. SIBUGLAS BALANCING SHEET

A major processing advantage of our SibuGlas sheets is provided by a special synthetic fibre on the reverse side (on the structured sheet+ balancing sheet). The saturated, synthetic fibres compensate for any small surface irregularities or fine, overseen particles of dirt. Both SibuGlas reverse sides are saturated with PVA white glue as evenly and quickly as possible using a roller. They are then laid on both sides of the absorbent wood base sheet and this composite is subsequently placed in a sheet press.

As a result, perfect, high-gloss surfaces can be simply created.

SIBUGLAS PVA

DESCRIPTION - STRUCTURE



SibuGlas structured sheets that have been glued and pressed in this manner can be easily processed with the majority of woodworking machinery and tools with good results. The PE protective film must be left on the top surface during processing. Optimum machine parameters, tool layout and cutting speeds are to be determined individually prior to production on the basis of a sample.

SIBUGLAS PVA

STRUCTURED SHEETS PRODUCT STRUCTURE

SibuGlas is a compound material consisting of the following individual components. The characteristics of the individual materials, as well as correct processing, are decisive for the overall quality of components/decorative elements with SibuGlas.

Structure: SibuGlas, single colour Total thickness: 2.7 - 3.3 mm

Transparent PMMA layer: 2.0 mm

Structured layer: 0.7 – 1.3 mm (incl. special synthetic fibres)

Structure: SibuGlas AR+ Total thickness: 2.7 - 3.3 mm

Transparent PMMA layer: 2.0 mm with excellent abrasion resistance Structured layer: 0.7 – 1.3 mm (incl. special synthetic fibres)

The 2.0 mm transparent layer lends SibuGlas a genuine glass appearance with outstanding product characteristics.

SIBUGLAS PVA

BALANCING SHEET

A technically matching balancing sheet is required for the glued and pressed composite (surface + wood base sheet + counter-pressure) that is ideally matched to the characteristics of the materials used. This virtually rules out warping due to heat, cold or fluctuating humidity.

For SibuGlas AR+ (PMMA 2 mm) we recommend the use of the article SG Bianco (17934) no pre-treatment necessary. For all SibuGlas Marble AR+ articles we recommend a conventional 2 mm PMMA balancing sheet.

SIBUGLAS PVA

BONDING INSTRUCTIONS FOR SIBUGLAS SHEETS WITH PVA WHITE GLUE

Glue application: only use flat, wood base sheets!

The acclimatised SibuGlas structured and balancing sheets, as well as the wood base sheet, should be laid out adjacent to one another on a straight, clean and sufficiently large work table. The cut wood base sheet must be roughly 10mm larger than the SibuGlas sheets. **Both SibuGlas sheets should first be generously coated with PVA glue using a roller.** Owing to the highly absorbent SibuGlas reverse side, the consumption of PVA white glue is considerable and amounts to approx. 200 – 300 g/m². **Shortly before bonding, the synthetic fibres should have a wet, sticky shine.** Subsequently, both SibuGlas sheets are positioned as quickly as possible on the middle of the wood base sheet.

! Warning! Glue should not be applied directly to the wood base sheet, as this can have a negative effect on evenness!

Pressing:

The composite sheet is now placed in the press for approx. 15 minutes at 30° C. Do not apply excessive pressure and take into account both your know-how and the values gained from personal experience. Standard value: 20 N/m2 or 2 kg/m².
! As soon as the sheets are removed from the press, they must be stored under **stacking pressure for at least 12 hours in a FLAT position.** A genuinely even surface is extremely important for the flatness of the composite sheet! A second possibility for small batches is to press the sheets in the machine overnight at approx. 20° C. This type of processing eliminates the need for subsequent stack pressure.

! Always clean the press thoroughly prior to processing SibuGlas sheets!

The cleanliness of the sheet press will be mirrored by the structured surface!

Wood base sheets with minimum warping (exception): If from the outset the wood base sheets are not exactly flat, the backing sheet should always be glued onto the hollow side (inner radius) and the structured sheet onto the side with the outward warp (outer radius). This facilitates further processing and installation.

Cutting to length/edge trimming and other processing steps:

At the earliest, complete this work 24 hours after gluing/pressing!

Edging application: As usual, any standard edging can be mounted in the familiar manner!

SIBUGLAS PVA

MECHANICAL PROCESSING INFORMATION

GOLDEN RULES

Use high machine speeds, rapid advance and sharp tools!

SAWING / EDGING

In order to optimise cut quality, we suggest the use of narrow, unset, carbide tipped circular saw blades for plastic and laminate surfaces with as many alternate and/or hollow teeth as possible. The saw blade should have a minimum speed of at least 2800 rpm (preferably 4000 rpm). The sheets should be sawn individually and scoring may not be employed. Ideally, the saw blade should not protrude by more than 10-20 mm.

A SAW BLADE TIP

Fa. Leitz, art. no. 58453, diameter: 250 mm, width: 2.4 / 1.6 mm, number of teeth: 30, alternate teeth Z80/9.82. The alternate teeth are bevelled on the outside (bevelling: 0.3 mm, 45°) and must also always be sharpened. For a clean- cut edge it is important that the saw blade is really sharp! ! Do not use cross set-up circular saw blades!

MILLING

As is the case with sawing, high speeds and careful and slow feeding should be used! Basically, the machinery and tools employed for woodworking are suitable for the processing of our SibuGlas sheets bonded onto wood base sheets. Narrow milling edges can be subsequently improved optically with a scraper or emery paste. For a clean-cut edge, it is important that the tools are always well sharpened!

DRILLING

Use a wood drill! Hinge drillings and similar processes can be completed easily with a Forstner bit.

APPLYING FURNITURE EDGING

All standard, plastic furniture edging can be mounted using standard procedure.

SURFACE SEALING

only in the case of non-AR+ SibuGlas sheet versions

With our acrylic POLISHING KIT superficial traces of wear and scratches in the SibuGlas surface can always be polished out. The POLISHING KIT contains a polish paste, a sponge and a polishing cloth.

STORAGE

(please see page 180)

CLEANING / CARE

Warm water with washing-up liquid or oil-free benzine are suitable cleaning agents. Soiled cloths and abrasive cleaning agents are to be avoided. No razor blades, knives or scrapers should be used with SibuGlas AR+, as they can cause scratches and damage the abrasion-resistant coating. Dry rubbing is to be avoided under all circumstances. SIBUGLAS sheets may not be cleaned with alcohol or a solvent.

SURFACE PROTECTION

All the top surfaces are safeguarded against damage by a protective film, which should first be removed following processing.

INCOMPATIBLE SUBSTANCES - SIBUGLAS AR+

In accordance with the surface test for chemical impact pursuant to DIN EN 68 861-1 testing conditions. During this test no changes were determined. The only exception: red wine, as after 24 hours the surface was slightly matt.



BALANCING SHEET

SG BIANCO USED AS BALANCING SHEET



SG Bianco serves as balancing sheet for the following articles:

SG Bianco

2600 x 1000 x 2,7 mm / **NA** 17934

SG ANTIGUA Gold AR+ NA 17822 SG Bianco NA 17934 SG Bianco AR+ NA 17912 SG COCKTAIL Opal AR+ NA 16997 SG Ice White AR+ NA 17915 SG LACE White/Vintage Brown AR+ NA 17818 SG LEGUAN Blue AR+ NA 16978 SG LEGUAN Blanco met AR+ NA 16978 SG LEGUAN Copper AR+ NA 16976 SG LEGUAN Gold AR+ NA 16977 SG LEGUAN Silver AR+ NA 17820 SG LUXURY Bronze AR+ NA 17819 SG Magnolia AR+ NA 17914 SG Magnolia AR+ NA 17963 SG Mocca AR+ NA 17962 SG Nero AR+ NA 17913 SG Old Platin AR+ NA 17198 SG Vintage Copper AR+ NA 17197				
SG Bianco AR+ NA 17912 SG COCKTAIL Opal AR+ NA 16997 SG Ice White AR+ NA 17915 SG LACE White/Vintage Brown AR+ NA 17818 SG LEGUAN Blue AR+ NA 16978 SG LEGUAN Bianco met AR+ NA 19304 SG LEGUAN Copper AR+ NA 16976 SG LEGUAN Gold AR+ NA 16977 SG LEGUAN Silver AR+ NA 16975 SG LUXURY Bronze AR+ NA 17820 SG LUXURY Gold AR+ NA 17919 SG Magnolia AR+ NA 17963 SG Mocca AR+ NA 17962 SG Nero AR+ NA 17913 SG Old Platin AR+ NA 17198	SG ANTIGUA Gold AR+	NA 17822		
SG COCKTAIL Opal AR+ SG Ice White AR+ NA 17915 SG LACE White/Vintage Brown AR+ NA 17818 SG LEGUAN Blue AR+ NA 19304 SG LEGUAN Copper AR+ NA 16976 SG LEGUAN Gold AR+ NA 16977 SG LEGUAN Silver AR+ NA 16975 SG LUXURY Bronze AR+ NA 17820 SG LUXURY Gold AR+ NA 17819 SG Magnolia AR+ NA 17914 SG Malaga AR+ NA 17962 SG Nero AR+ NA 17913 SG Old Platin AR+ NA 17198	SG Bianco	NA 17934		
SG Ice White AR+ SG LACE White/Vintage Brown AR+ NA 17915 SG LACE White/Vintage Brown AR+ NA 16978 SG LEGUAN Blue AR+ NA 16978 SG LEGUAN Copper AR+ NA 16976 SG LEGUAN Gold AR+ NA 16977 SG LEGUAN Silver AR+ NA 16975 SG LUXURY Bronze AR+ NA 17820 SG LUXURY Gold AR+ NA 17819 SG Magnolia AR+ NA 17914 SG Malaga AR+ NA 17963 SG Nocca AR+ NA 17913 SG Old Platin AR+ NA 17198	SG Bianco AR+	NA 17912		
SG LACE White/Vintage Brown AR+ NA 17818 SG LEGUAN Blue AR+ NA 19304 SG LEGUAN Bianco met AR+ NA 19304 SG LEGUAN Copper AR+ NA 16976 SG LEGUAN Gold AR+ NA 16977 SG LEGUAN Silver AR+ NA 16975 SG LUXURY Bronze AR+ NA 17820 SG LUXURY Gold AR+ NA 17819 SG Magnolia AR+ NA 17914 SG Malaga AR+ NA 17962 SG Nero AR+ NA 17913 SG Old Platin AR+ NA 17198	SG COCKTAIL Opal AR+ NA 169			
SG LEGUAN Blue AR+ NA 16978 SG LEGUAN Bianco met AR+ NA 19304 SG LEGUAN Copper AR+ NA 16976 SG LEGUAN Gold AR+ NA 16977 SG LEGUAN Silver AR+ NA 17820 SG LUXURY Bronze AR+ NA 17819 SG Magnolia AR+ NA 17914 SG Malaga AR+ NA 17963 SG Mocca AR+ NA 17913 SG Old Platin AR+ NA 18067 SG Vintage Copper AR+ NA 17198	SG Ice White AR+	AR+ NA 17915		
SG LEGUAN Bianco met AR+ SG LEGUAN Copper AR+ NA 16976 SG LEGUAN Gold AR+ NA 16977 SG LEGUAN Silver AR+ NA 17820 SG LUXURY Bronze AR+ NA 17819 SG Magnolia AR+ NA 17914 SG Malaga AR+ NA 17963 SG Nero AR+ NA 17913 SG Old Platin AR+ NA 17198	SG LACE White/Vintage Brown AR+	NA 17818		
SG LEGUAN Copper AR+ NA 16976 SG LEGUAN Gold AR+ NA 16977 SG LEGUAN Silver AR+ NA 16975 SG LUXURY Bronze AR+ NA 17820 SG LUXURY Gold AR+ NA 17819 SG Magnolia AR+ NA 17914 SG Malaga AR+ NA 17963 SG Mocca AR+ NA 17962 SG Nero AR+ NA 17913 SG Old Platin AR+ NA 18067 SG Vintage Copper AR+ NA 17198	SG LEGUAN Blue AR+	NA 16978		
SG LEGUAN Gold AR+ NA 16977 SG LEGUAN Silver AR+ NA 16975 SG LUXURY Bronze AR+ NA 17820 SG LUXURY Gold AR+ NA 17819 SG Magnolia AR+ NA 17914 SG Malaga AR+ NA 17963 SG Mocca AR+ NA 17962 SG Nero AR+ NA 17913 SG Old Platin AR+ NA 18067 SG Vintage Copper AR+ NA 17198	SG LEGUAN Bianco met AR+	NA 19304		
SG LEGUAN Silver AR+ NA 16975 SG LUXURY Bronze AR+ NA 17820 SG LUXURY Gold AR+ NA 17819 SG Magnolia AR+ NA 17914 SG Malaga AR+ NA 17963 SG Mocca AR+ NA 17962 SG Nero AR+ NA 17913 SG Old Platin AR+ NA 18067 SG Vintage Copper AR+ NA 17198	SG LEGUAN Copper AR+	NA 16976		
SG LUXURY Bronze AR+ NA 17820 SG LUXURY Gold AR+ NA 17819 SG Magnolia AR+ NA 17914 SG Malaga AR+ NA 17963 SG Mocca AR+ NA 17962 SG Nero AR+ NA 17913 SG Old Platin AR+ NA 18067 SG Vintage Copper AR+ NA 17198	SG LEGUAN Gold AR+ NA 169			
SG LUXURY Gold AR+ NA 17819 SG Magnolia AR+ NA 17914 SG Malaga AR+ NA 17963 SG Mocca AR+ NA 17962 SG Nero AR+ NA 17913 SG Old Platin AR+ NA 18067 SG Vintage Copper AR+ NA 17198	SG LEGUAN Silver AR+	NA 16975		
SG Magnolia AR+ NA 17914 SG Malaga AR+ NA 17963 SG Mocca AR+ NA 17962 SG Nero AR+ NA 17913 SG Old Platin AR+ NA 18067 SG Vintage Copper AR+ NA 17198	SG LUXURY Bronze AR+	NA 17820		
SG Malaga AR+ NA 17963 SG Mocca AR+ NA 17962 SG Nero AR+ NA 17913 SG Old Platin AR+ NA 18067 SG Vintage Copper AR+ NA 17198	SG LUXURY Gold AR+	NA 17819		
SG Mocca AR+ NA 17962 SG Nero AR+ NA 17913 SG Old Platin AR+ NA 18067 SG Vintage Copper AR+ NA 17198	SG Magnolia AR+	NA 17914		
SG Nero AR+ NA 17913 SG Old Platin AR+ NA 18067 SG Vintage Copper AR+ NA 17198	SG Malaga AR+	NA 17963		
SG Old Platin AR+ NA 18067 SG Vintage Copper AR+ NA 17198	SG Mocca AR+ NA 1796			
SG Vintage Copper AR+ NA 17198	SG Nero AR+ NA 1791			
	SG Old Platin AR+	NA 18067		
SG Vintage Silver AR+ NA 17197	SG Vintage Copper AR+	NA 17198		
	SG Vintage Silver AR+	NA 17197		

For the following articles a conventional 2 mm thick PMMA panel is required as balancing sheet:

SG MARBLE Alpine AR+	NA 19329
SG MARBLE Black AR+	NA 19330
SG MARBLE Brown AR+	NA 19331
SG MARBLE Emperador AR+	NA 19332
SG MARBLE Grey AR+	NA 19333
SG MARBLE White AR+	NA 19334

SIBUGLAS AR+ NA

In the bath- and wet room area

SibuGlas is ideal for the design and renovation of bathrooms!



MATERIAL REQUIREMENTS

Structured sheets: SibuGlas AR+ NA
Adhesive: SIBU SILICON 1.4 A

is a neutral, cross-linked silicone that is required for processing.

Joints/sealing: SIBU SILICON 1.4 A 1 cartridge is sufficient for approx. 1.5 to 2.0 m².

Only acetic acid free, neutrally cross-linked silicone may be used.

SIBUGLAS AR+ NA

INSTALLATION INFORMATION

TOOL REQUIREMENTS

Tape measure, spirit level, jigsaw or hand-held circular saw, aluminium lath, screw clamps, battery screwdriver, keyhole saw, scraper, files, cloths, rubber roller, marker, work table, masking tape, ground cleaner, SIBU SILICON 1.4 A.

PREPARATIONS

- 1. Disassemble the sanitation systems such as taps, shower rails, etc.
- 2. Thoroughly clean and degrease. The ground surface must be clear of any loose material, be capable of providing support, dry, smooth and free of dust, dirt, grease, wax and silicone. In order to achieve maximum adhesion, non-absorbent grounds should always be cleaned with alcohol (ethanol, isopropyl alcohol). Prior to beginning renovation work, the ground (e.g. wall tiles) must be



Metal twist drill sharpened bit





Hard metal core drill





PROCESSING STEPS

tiled wall.

1. Measure the required sheet dimensions on the spot and take the exact measurement of the openings for armatures or any other apertures that may exist. Take into account a 3 mm silicone join on the edge of the sheets and all openings.

cleaned and any possible mould or bacteria removed. In general, it is also necessary to renew the existing, flexible

grouting between the shower basin and/or bath and the

- 2. Transfer the measurements to the SibuGlas structured sheets.
- 3. Anchor the SibuGlas with the aluminium lath and the screw clamps onto the work table for straight cutting and then use a saw with a fine blade. Where necessary, use a keyhole saw for the armatures and drill prior to bonding (please see mechanical further processing). Subsequently deburr the cut edges.
- 4. Draw the sheet formats on the ground using the marker. This will serve for the positioning of the adhesive application. Our silicone adhesive evens out any slight irregularities in the ground surface.
- 5. Bonding: Leave a gap of approx. 10 mm between the silicone bead and the edge of the sheet. Maintain a distance of approx. 60 mm between the beads. Bead height of approx. 3-4 mm. As the silicone will not adhere to damp surfaces, the ground must be absolutely dry.
- 6. Bring the sheet into position and press gently using a cloth. If necessary correct the position and finally press down firmly using a rubber roller.
- 7. Apply masking tape to the ground in the area of the silicone joints and to the structured sheet.
- 8. Prior to filling the joins and sealing the openings, read the instructions on the silicone cartridge.
- 9. Immediately remove the masking tape and any surplus silicone.

SIBU SILICON

Transparent	SG COCKTAIL Opal AR+, SG LEGUAN Silver AR+, SG Vintage Silver AR+, SG LEGUAN Bianco met AR+, SG Bianco AR+, SG Ice White AR+ SG Malaga AR+, SG Magnolia AR+, SG Old Platin AR+, SG LEGUAN Gold AR+, SG MARBLE Grey AR+, SG MARBLE Brown AR+ SG MARBLE Black AR+, SG MARBLE Alpine AR+, SG MARBLE White AR+
Nero	SG LEGUAN Blue AR+, SG Nero AR+, SG MARBLE Black AR+
Beige	SG LACE White/Vintage Brown AR+, SG LUXURY Bronze AR+, SG LEGUAN Silver AR+
Terra	SG ANTIGUA Gold AR+, SG LUXURY Gold AR+
Мосса	SG LEGUAN Copper AR+, SG Vintage Copper AR+, SG Mocca AR+, SG MARBLE Emperador AR+, SG MARBLE Brown AR+

SIBU SILICON 310 ml:

SIBU Silicon 1.4A Transparent / Art.-Nr. 18357 SIBU Silicon 1.4A Nero / Art.-Nr. 18358

SIBU Silicon 1.4A Beige / Art.-Nr. 18359 SIBU Silicon 1.4A Terra / Art.-Nr. 18387 SIBU Silicon 1.4A Mocca / Art.-Nr. 18388 Our delivery programme includes matching silicone colours for every SibuGlas sheet.

SIBUGLAS AR+ NA

MECHANICAL PROCESSING OF SIBUGLAS IN A NON-BONDED CONDITION

GOLDEN RULES

Use high machine speeds, rapid advance and sharp tools! Wherever possible, heat should constantly be avoided, as this can lead to material tensions.

CUTTING WITH A JIGSAW

Information: jigsaws. Anchor the SibuGlas sheet to the work table by means of an aluminium lath and screw clamps. Cutting should take place at approximately 2000 strokes/min with rapid advance and no pendulum stroke. Sheet wobble and tilting of the jigsaw (heat generation) should be avoided. **Saw blade:** Use a standard jig saw blade with teeth spacing of 1.0-2.0 mm or a Bosch "Clean for PMMA" blade with teeth spacing of 1.8 mm.

CUTTING WITH A HAND-HELD CIRCULAR SAW

Information: hand-held circular saws. Anchor the SibuGlas sheet to the work table by means of an aluminium lath and screw clamps. Cut with the hand-held circular saw using rapid advance and maximum rpm. The saw blade must not tilt (heat generation) and sheet wobble is to be avoided.

Saw blade: Use a blade with alternate chamfered teeth at spaces of approx. 10 mm irrespective of the saw blade diameter. When processing SibuGlas sheets mechanically avoid heat by means of well-sharpened tools and rapid advance.

DRILLING

All apertures for armatures, shower rails, etc. and drillings must be completed prior to bonding onto the wall. The apertures and drill holes should be large enough to ensure the avoidance of contact between the SibuGlas sheets and the objects to be subsequently installed. Spaces of approx. 2-3 mm should be left all round. All drillings should be slightly countersunk and sharp cut edges broken. Rawl plugs should not be opened in the SibuGlas sheet and instead always be firmly anchored in the ground surface. Sharp tools must also be avoided.

The SibuGlas sheet should be positioned on a clean and stable wood underlay and then fixed using screw clamps and additional clean protection in the drilling area.

All the apertures in the sheet and the drillings in the wet area should be carefully sealed against moisture using SIBU SILICON 1.4 A.

Wherever possible laser working is preferable. For the drill characteristics, please see page 189.

MILLING

Basically, all types of milling machines can be used, from simple hand-held devices to numerically controlled automats. In the case of millings with smaller diameters, a one- or two-edged finger milling cutter with good chip removal should always be utilised.

The choice of cutter is always oriented towards the respective task in hand, but whatever the case the following prerequisites must be fulfilled: free angle: 2° to 10°, rake angle 0° to 5°, cutting speed 200 to 4500 m/min, advance 0.5 mm/rev.

During the cutting or milling of recesses or openings, the corners of the cut edges should always be pre-drilled. This prevents notch effects and thus the danger of sheet breakage. The drillings should have a diameter of approx. 10 mm. Wherever possible, laser working is preferable.

GROUND SURFACE

Existing tiles, plasterboard and smooth masonry.

ADHESIVE

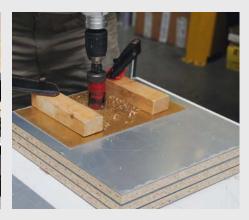
SIBU SILICON 1.4 A



Corner opening with a drill



Cutting with a jigsaw



Aperture cutting using a hard metal core drill

CLEANING / CARE

Warm water with washing-up liquid or oil-free benzine are suitable cleaning agents. Soiled cloths and abrasive cleaning agents are to be avoided. No razor blades, knives or scrapers should be used with SibuGlas AR+, as they can cause scratches and damage the abrasion-resistant coating. Dry rubbing is to be avoided under all circumstances. SIBUGLAS sheets may not be cleaned with alcohol or a solvent. Direct spraying of the SibuGlas surfaces with water jets at over 45 °C should be avoided.

INCOMPATIBLE SUBSTANCES -SIBUGLAS AR+

In accordance with the surface test for chemical impact pursuant to DIN EN 68 861-1 testing conditions. During this test no changes were determined. The only exception: red wine, as after 24 hours the surface was slightly matt.





All sheet edges and apertures are to be grouted and fully sealed.

Disassemble the sanitation systems such as taps, shower

surements to the SibuGlas structured sheets.

rails, etc. Measure the required sheet dimensions on the spot

or any other apertures that may exist. Then transfer the mea-

and take exact measurement of the openings for armatures

Installation Instructions

FOR THE WET ROOM AREA

TOOL REQUIREMENTS

Tape measure, spirit level, jigsaw or hand-held circular saw, aluminium lath, screw clamps, battery screwdriver, keyhole saw, scraper, files, cloths, rubber roller, marker, work table, masking tape, ground cleaner, SIBU SILICON 1.4 A, or acetic acid free, neutral cross-linked silicone.



Clean the ground surface / degrease, mark the sheet position on the ground surface, mark vertically.



Cut the sheet to length using a jigsaw or a hand-held circular saw from the reverse side and with an underlay. (please see page 179)



Bring other sheets into position using a spacer (min. 3 mm).



PREPARATIONS

Subsequently deburr the cut edges using fine sandpaper, a file or scraper.



Press down hard with a rubber roller, then remove the SIBUGLAS protective film in the edge area.



Apply silicone beads with a height of 3-4 mm at a distance of approx. 10 mm from the sheet edge. Leave a gap of approx. 60 mm between the beads.



Mask the join area with tape, point the sheet edges and all the apertures, and seal entirely. Smooth the joins using a finger.



Bring the sheet into position and

press gently with a cloth.

Remove any dirt from the silicone immediately and then pull off the protective film.

NA non-adhesive SA strongly adhesive FR flame-retardant version available on request PR digital printing possible PR+ digital/screen printing possible PR+* digital/screen printing possible Prior to printing a corona or plasma treatment has to be carried out. By request available in pre-treated version. ---wet room suitability limited suitability for wet rooms ARabrasion-resistant AR+ scratch-resistant + ▼ entire panel length not shown in image 123

reference numbers for the original samples in the catalog "INSPIRATIONS"





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